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ANALYSIS OF THE HTTR'S BENCHMARK PROBLEMS  
AND COMPARISON BETWEEN THE HTTR  
AND THE FZJ CODE SYSTEMS

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Analysis of the HTTR's Benchmark Problems and Comparison between the HTTR  
and the FZJ Code Systems

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The first Research Coordination Meeting for the Coordinated Research Program on the HTTR benchmark problems were held in August 1998. The results and calculation models of JAERI and Forschungszentrum Jülich GmbH (FZJ) by diffusion calculation were compared. Both results showed a good agreement at fully-loaded core but the results of JAERI showed about  $1\% \Delta k$  higher value during fuel loading state. To investigate the cause of the difference, effects of energy group number, neutron streaming from control rod insertion holes and cell models of burnable poison (BP) were studied. As the results, we found that the difference caused by energy group number and neutron streaming were small. The effect of BP cell model was evaluated by sensitivity analysis of dimension of BP cell. Improvements for each calculation model were proposed.

Keywords : HTGR, HTTR, Burnable Poison, Diffusion Calculation, Neutron Streaming,  
Reactivity, Criticality Tests.

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HTTRベンチマーク問題の解析結果とHTTRとFZJの  
コードシステムの比較

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IAEAの国際協力計画のひとつであるHTTRのベンチマーク問題について、1998年8月の第1回会合で報告された原研とドイツユーリッヒ研究センターの拡散計算モデルとその結果についての比較を行った。その結果、全炉心装荷した状態では良い一致を見たが、燃料装荷途中では原研の結果が約1% $\Delta k$ 高い値を示した。この原因を検討するため、エネルギー群数、制御棒挿入孔からの中性子ストリーミング、反応度調整材のモデルによる効果についての検討を行った。その結果、エネルギー群数及びストリーミングによる差は比較的小さいことがわかった。反応度調整材については、セルモデルの寸法による感度解析を行いその効果を明らかにした。これらの結果を基に、それぞれの解析モデルについて今後の改良項目を提案した。

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\* ユーリッヒ研究センター

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## 1. Introduction

The start-up core physics experiments of the High Temperature Engineering Test Reactor (HTTR) have been proposed for benchmark problems in the Coordinated Research Program (CRP) of IAEA entitled "Evaluation of HTGR Performance". The proposed benchmark problems are as follows:

- 1) Number of fuel columns necessary to achieve the first criticality,
- 2) Control rod positions at criticality of 30 columns, 24 columns and 18 columns core,
- 3) Excess reactivity of 30 columns, 24 columns and 18 columns core.

The first Research Coordination Meeting (RCM) for the CRP was held on August 1998. When comparing the Japanese and German results presented at the first RCM, it becomes clear that there are large differences. To clarify the reason of these discrepancies, results and calculational models have been checked each other. The report describes the check of the results, the different calculational models, and some improvements.

## 2. Characteristics of HTTR

The HTTR is a graphite-moderated and helium gas cooled reactor with an outlet coolant temperature of 950°C and thermal output of 30MW. The characteristics of the HTTR necessary for the benchmark calculations are as follows:

### 1) Pin-in block type fuel with coated fuel particles

A fuel block consists of 33 or 31 of fuel rods, two burnable poison (BP) rods and a graphite block as shown in Fig. 2.1. Each fuel rod consists of a graphite sleeve and 14 fuel compacts containing coated fuel particles (CFPs). Therefore, it is important to consider the double heterogeneity of the fuel compact.

### 2) Lumped burnable poison for reactivity control

A BP rod consists of two of BP regions and one graphite region. The BP regions are placed at the top and bottom of the BP rods. The graphite region is placed at the middle of the BP rods. The form of the BP rod is called "zebra type BP rods".

### 3) Many holes in the core for control rod insertion, etc.

To insert control rods and boron pellets of the reserved shutdown system into the core, there are many holes in the core. It is important to consider neutron streaming effects through these holes.

### 4) Fuel loading order from outer to inner core region

Before fuel loading, the whole fuel region in the core is filled with graphite dummy blocks. A pile of 9 blocks is called a column. The fuel loading is carried out by replacing the dummy blocks with fuel block, column by column. The fuel loading scheme is shown in Fig.2.2. The fuels are loaded from the periphery to the center, and thin and thick annular cores are made at 18 and 24 fuel-column-loaded core, respectively.



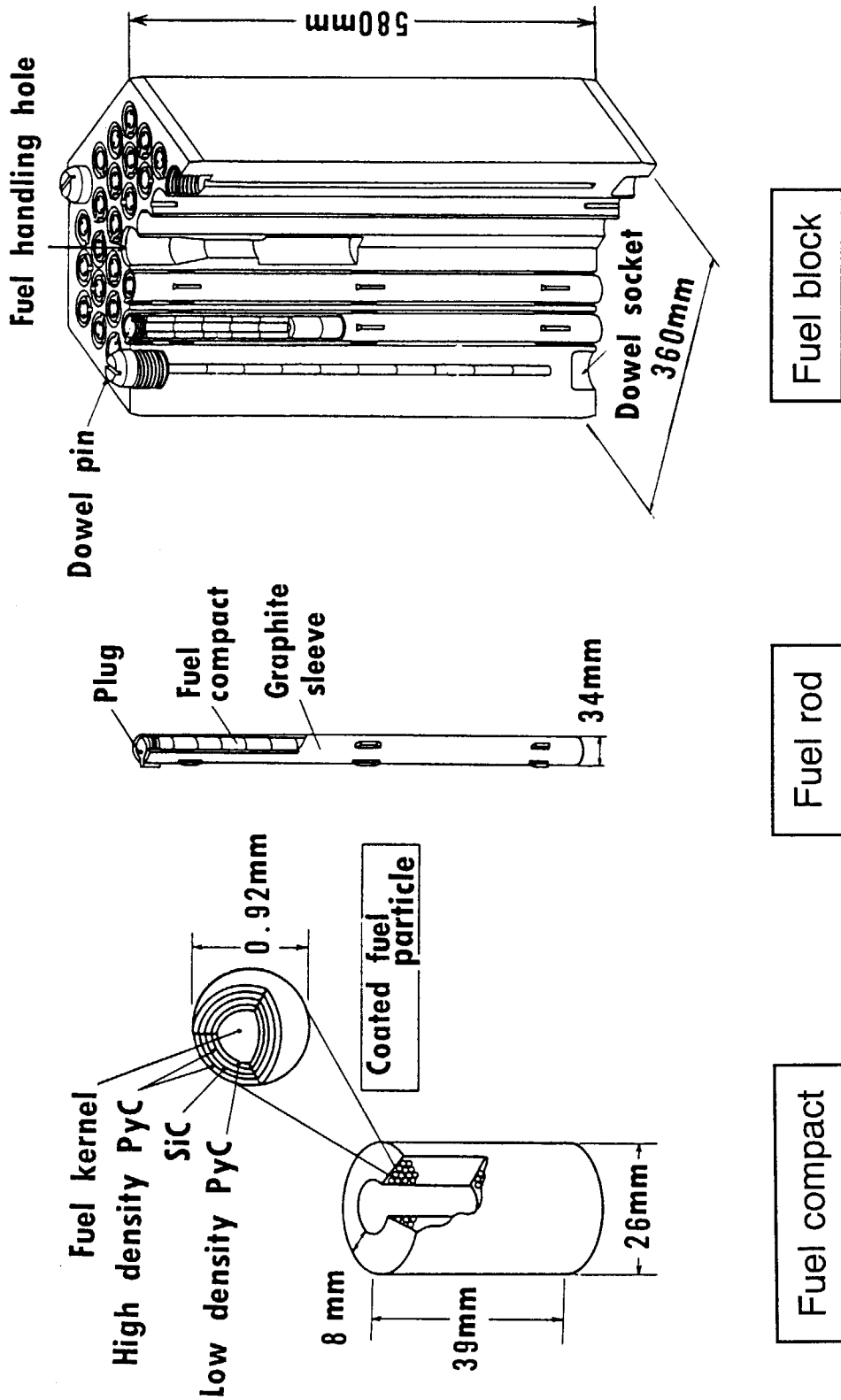


Fig. 2.1 Block type fuel of the HTTR

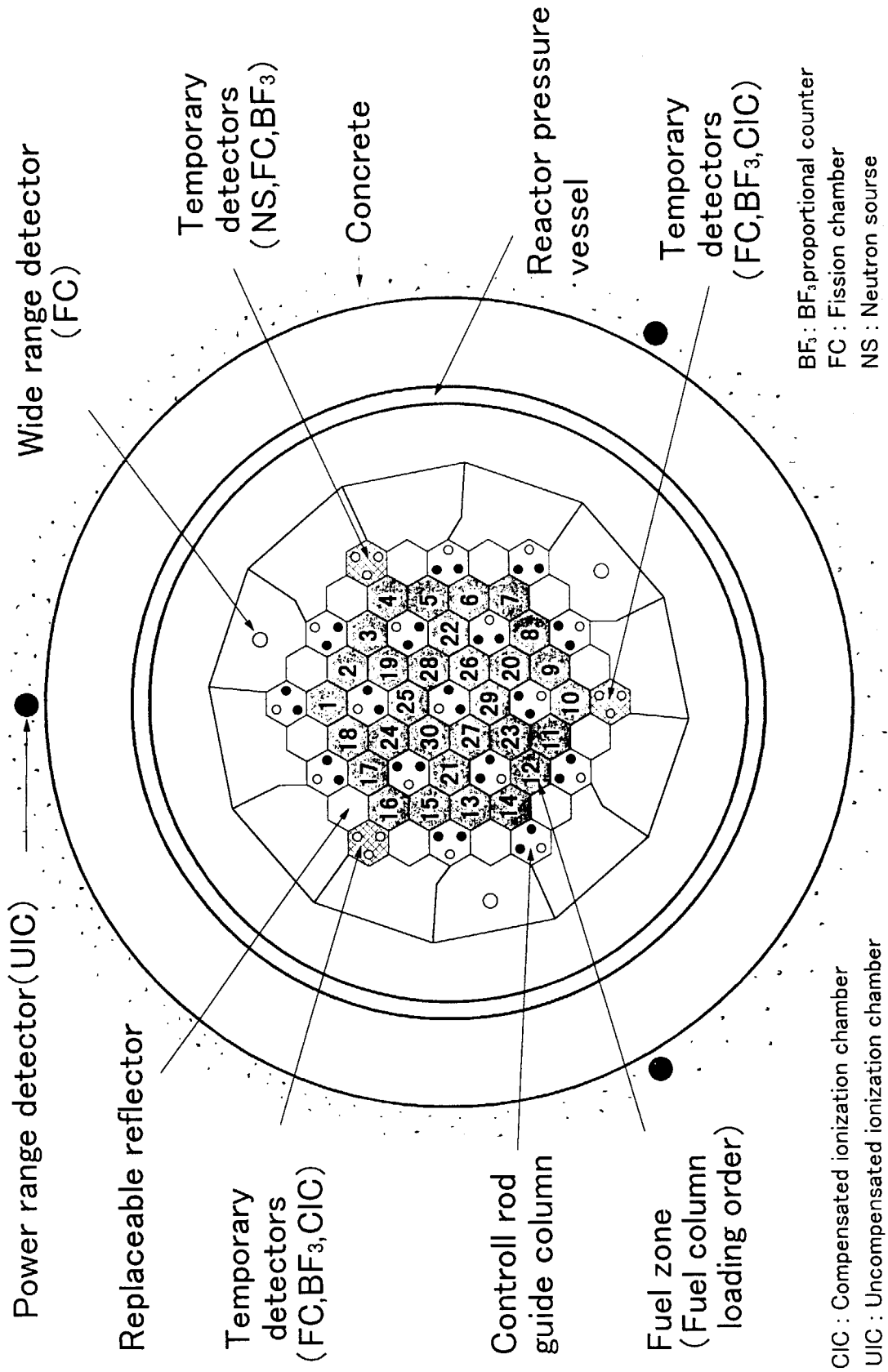


Fig.2.2 Fuel loading scheme of the HTTR

### 3. Outline of the Code Systems and Results

#### 3.1 HTTR Code System and Results

This chapter describes the improvements of the calculation models, developed at JAERI for the calculations of the HTTR's nuclear characteristics, and the results of the benchmark problems.

##### 3.1.1 Outline of calculation codes

The calculations for the benchmark problems were carried out by a nuclear characteristics evaluation code system which was developed from an HTTR nuclear design code system<sup>1)</sup>. The code system consists of the DELIGHT<sup>2)</sup>, TWOTRAN-II<sup>3)</sup> and CITATION-1000VP<sup>4)</sup> codes. The program structure of the system is shown in Fig. 3.1.1. The DELIGHT is an one-dimensional lattice burnup cell calculation code that has been developed in the JAERI. The TWOTRAN-II is a transport code that is used to provide the average group constants of BP in fuel blocks and graphite blocks where control rods (CRs) are inserted. The CITATION-1000VP is a reactor core analysis code. This code has been developed from CITATION<sup>5)</sup> so that nuclear characteristic analyses could be carried out with a three-dimensional whole core model of the HTTR in a short calculation time.

The DELIGHT is used to provide group constants of fuel and graphite blocks for succeeding core calculations. Resonance, neutron spectrum, neutron flux distribution, criticality, and burnup calculations are done sequentially. Nuclear data are based on ENDF/B-IV except burnup chain data that are extracted from ENDF/B-III. In the resonance range, the code employs intermediate resonance approximation and can consider the effect of a double heterogeneity caused by coated fuel particles (CFPs) and assembled fuel rods. The average group constants of the whole fuel block were obtained by the fuel and BP cell calculations as follows:

First, the group constants of the fuel rods were calculated by using an one-dimensional cylindrical fuel cell model as shown in Fig. 3.1.2. The neutron spectrum was calculated with 111 neutron groups using  $P_1$  approximation for the whole energy range. The group constants were condensed with the neutron spectrum to 40-group constants for neutron flux distribution calculations in the fuel cell. The neutron flux distributions were calculated with the collision probability method, and were used to average the group constants in the fuel cell geometrically.

Second, the average group constants of the fuel block with the BPs were calculated with the one-dimensional cylindrical BP cell model shown in Fig. 3.1.3. The averaging of the group constants in the BP cell was done by the neutron flux in the cell. The group constants were condensed to six-groups by the 40-groups neutron spectrum for the succeeding core calculation.

The TWOTRAN-II was employed to obtain the average group constants of a pair of CRs inserted into the CR guide graphite block and also to obtain the average group constants of zebra type BP. The average group constants of a pair of CRs and of the corresponding graphite block were obtained with the flux-weighting method. The neutron fluxes were calculated with a two-dimensional X-Y model as shown in Fig. 3.1.4. The model is the half of the graphite block where a CR is inserted. The average group constants of zebra type of BP are also evaluated by the TWOTRAN-II code. The models are described later.

The CITATION-1000VP is a reactor core analysis code based on the diffusion theory. This code was changed to enable a full core model calculation of the HTTR by extending the number of zones and meshes of the original CITATION code and enhancing the calculation speed by the vectorization of the code. This code was used for the analysis of the effective multiplication factor. The neutron energy groups consist of 3 fast and 3 thermal groups.

### **3.1.2 Calculation Models and Comparison**

#### **3.1.2.1 Calculation Models**

To solve the benchmark problems, three calculation models (6 mesh, 24 mesh and 24 mesh heterogeneous model) were developed. The results of these models were compared. They were also compared with the results obtained by the Monte Carlo code MVP<sup>6)</sup>. The MVP code is verified by comparison with VHTRC experiments<sup>7)</sup>. All calculations were performed at 300K and 1 atm pressure of helium. Number densities of each components are based on the report<sup>8)</sup>.

##### **(1) 6 mesh model**

A fuel block is divided into 6 triangular meshes horizontally and into 4 meshes vertically for the three-dimensional whole core calculation. Horizontal and vertical

cross-section of the calculation model are shown in Fig.3.1.5 and 3.1.6, respectively. In a fuel block, all nuclides are distributed homogeneously. In the CR guide columns, every block is divided into 4 zones vertically to simulate CR insertion depth from full-in to full-out. All group constants are evaluated by the DELIGHT code. The cross section of the fuel cell model is the same as the fuel block cross section divided by the number of fuel rods. The radius of fuel cell shown in Fig. 3.1.2 are as follows: For 33 pin block, R1 is 2.09 cm and R2 is 3.41 cm. For 31pin block, R1 is 2.10 cm and R2 is 3.52 cm. The radius of the BP cell model is decided to keep the amount of material per BP rod. The  $R_{BP}$  shown in fig. 3.1.3 is 16.2 cm. Infinite multiplication factors ( $k_{inf}$ ) of fuel cell and BP cell for each fuel block are shown in Table 3.1.1.

## (2) 24 mesh model

A fuel block is divided into 24 triangular meshes horizontally and into 4 meshes vertically for the three-dimensional whole core calculation to simulate the position of the BP rods in a fuel block. In the horizontal plane, a BP rod is smeared in BP region which consists of two triangular meshes.  $^{10}B$  and  $^{11}B$  in a BP rod are distributed only in the BP region. The other nuclides e.g. uranium, are distributed homogeneously in the whole fuel block. Horizontal and vertical cross-section of the calculation model are shown in Fig. 3.1.7 and 3.1.8, respectively.

All group constants for fuel and graphite are the same as those in the 6 mesh model. Absorption microscopic cross section ( $\sigma_a$ ) of  $^{10}B$  in BP rod is evaluated by TWOTRAN-II code to evaluate the zebra type BP. Three kinds of  $\sigma_a$  are evaluated. The first one is for the fuel block with 7.9% enrichment of  $^{235}U$ , 33 fuel pins and 2.0wt% of boron concentration in the BP rods. This  $\sigma_a$ -set is used for all BPs in the first layer of fuel blocks. The second one is for the fuel block with 6.3% enrichment of  $^{235}U$ , 33 fuel pins and 2.5wt% of boron concentration in the BP rods which is used for all BPs with 2.5wt% of boron concentration. The third one is for the fuel block with 3.9% enrichment of  $^{235}U$ , 33 fuel pins and 2.0wt% of boron concentration in the BP rods. This kind of  $\sigma_a$  is used for all BPs in the 4th and 5th layer of fuel blocks. Table 3.1.2 shows the  $k_{inf}$  of BP cell calculated by TWOTRAN-II. The corresponding  $k_{inf}$  of the fuel cell are also shown in Table 3.1.2 for reference. The  $\sigma_a$ s are obtained with the flux-weighting method. The neutron fluxes were calculated in 6 energy groups with a two-dimensional r-Z model as

shown in Fig. 3.1.9 The BP cell is modeled for a quarter of a fuel block which contains half of the BP rod. The BP rod consists of BP pellets and C pellets which are surrounded by homogenized fuel. In order to obtain the effective microscopic cross section, a homogenized region is determined having the same area of the BP region as in the CITATION-1000VP model.

### (3) 24 mesh heterogeneous model

In this model, the three-dimensional mesh for CITATION-1000VP is the same as that in the case of the 24 mesh model. A fuel block is divided into BP region and fuel region as shown in Fig. 3.1.10.  $^{10}\text{B}$  and  $^{11}\text{B}$  in a BP rod are distributed only in the BP region. Nuclides of the fuel are distributed only in the fuel region.

All group constants for fuel and graphite are evaluated by the DELIGHT code. The cross section of a fuel cell model is the same as those of the fuel region cross section divided by the number of fuel rods, but the fuel region cross section is 20/24 of the cross section of the fuel block. Therefore, the outer radius of this cell model is smaller than the other ones. The radius of fuel cell shown in Fig. 3.1.2 are as follows: For 33 pin block, R1 is 2.09 cm and R2 is 3.11 cm. For 31 pin block, R1 is 2.10 cm and R2 is 3.21 cm.

Three kinds of  $\sigma_a$  for  $^{10}\text{B}$  in the BP rod are also evaluated by TWOTRAN-II code. The evaluated  $\sigma_a$ s are the same as those taken for the 24 mesh model. The BP cell model corresponds to a quarter of a fuel block which contains half of the BP rod is shown in Fig. 3.1.11. The BP rod consists of BP pellets and C pellets which are surrounded by graphite, the outer region contains homogenized fuel. In order to obtain the effective microscopic cross section, a homogenized region is determined to have the same cross section as the BP region in the CITATION-1000VP model. Table 3.1.3 shows the  $k_{inf}$  of fuel and BP cell calculated by the DELIGHT and TWOTRAN-II, respectively. The  $k_{inf}$ -values of the fuel cell obtained by TWOTRAN-II are also shown for comparison.

### 3.1.2.2 Comparison of Models

To evaluate the characteristics of each model, the following effects are examined.

#### (1) Mesh effect

The effect of mesh size is evaluated by 6 mesh per block and 24 mesh per block. Table 3.1.4 shows the comparison of  $k_{\text{eff}}$  at 18 column, 24 column and 30 column core for each mesh model. In the calculations, all nuclides in a fuel block are distributed homogeneously in a fuel block. The same group constants were used for all calculations. The table shows that 24 meshes per block show higher  $k_{\text{eff}}$  in each core. The difference in  $k_{\text{eff}}$  between the two mesh models increases with decreasing number of fuel columns. At a 30 column core, the 24 meshes per block model shows a reactivity effect of about  $0.3\% \Delta k/k$ , at a 18 column core, the reactivity effect is about  $0.8\% \Delta k/k$ .

## (2) BP reactivity

The BP reactivities at a 18 column, 24 column and 30 column core is evaluated as shown in Table 3.1.5. BP reactivities evaluated by Monte Carlo code MVP are also shown in the table. The BP reactivity in the case of the 6 mesh model is less than that of the 24 mesh model and the 24 mesh heterogeneous model. In the case of the 24 mesh heterogeneous model, the BP reactivity shows a good agreement with the reactivity effect calculated by the MVP. Errors of BP reactivity to the BP reactivity evaluated by MVP are shown in Table 3.1.6. The results of the 24 mesh heterogeneous model show good agreement with the results of the MVP code.

To check the effect of the models, BP's  $\sigma_a$  for f633325hl (6.3% of uranium enrichment, 33 fuel pins per block, 2.5wt% boron concentration in BP pellets, helium atmosphere and low temperature) of each model are compared in Table 3.1.7. In the thermal group,  $\sigma_a$ s of the 24 mesh model are larger than that of the 6 mesh model because the 24 mesh model can treat the configuration of zebra type of BP using TWOTRAN-II code. Therefore, the 24 mesh model shows higher BP reactivity than the 6 mesh model.

The 24 mesh heterogeneous model shows higher BP reactivity than that of the 24 mesh model. However, most of the  $\sigma_a$  for the 24 mesh heterogeneous model are smaller than those of the 24 mesh model. The base case for the reactivity effects is a 24 mesh model calculation with no BP. The difference between the two models is caused by the group constants of the fuel. Group constants of the fuel for the 24 mesh heterogeneous model are produced by a harder neutron spectrum than in the case of the 24 mesh model. In the 24 mesh heterogeneous mode, a radius of fuel cell is smaller than

that of the 24 mesh model. The  $k_{inf}$  of the 24 mesh heterogeneous model are small than that of the 24 mesh model as shown in Table 3.1.1 and 3.1.3. In the 24 mesh heterogeneous model, therefore, BP reactivity consists of the effects of neutron absorption by BP and the effects of the difference in the group constants of the fuel. It is considered that the fuel cell model of the 24 mesh heterogeneous model is better than that of the 24 mesh model.

### (3) Effects of neutron streaming from holes

Neutron streaming through holes affects diffusion coefficients. Therefore, diffusion coefficients considering streaming effects  $D_{str}$  are evaluated by the following equation using SRAC code<sup>9)</sup>;

$$D_{str} = \frac{1}{3} \sum_i D_i$$

where

$D_{str}$  : Average diffusion coefficients considering streaming effect

$D_i$  : Diffusion coefficients in direction  $i$  considering streaming effect

Streaming effects are considered for CR guide columns, replaceable reflector blocks with coolant channels and dummy fuel blocks. The effects of each blocks are shown in Table 3.1.8. The calculations were carried out using the 24 mesh model. The streaming effects of CR guide column evaluated by Monte Carlo code MVP are also shown in the table. Streaming effects of the CR guide column are about  $1\% \Delta k/k$  and they are the greater part of the total streaming effects. The streaming effects become greater with decreasing number of fuel columns. The streaming effects of the dummy blocks are negligible when there are more than 18 columns in the core.

The streaming effects of CR guide columns are less than that evaluated by MVP. However, it is in fairly good agreement considering the uncertainty of Monte Carlo calculation.

### (4) Effective multiplication factor during fuel loading

Effective multiplication factors ( $k_{eff}$ ) during fuel loading are calculated using each model. Fig. 3.1.12 shows the change in  $k_{eff}$  during fuel loading using each model. The calculation results obtained by MVP code are also shown in Fig. 3.1.12<sup>10)</sup>. At 30



columns, the 24 mesh model shows smaller  $k_{eff}$  than the 6 mesh model. The difference between the two models becomes small with decrease in fuel columns. It is considered that the 24 mesh model improves the BP reactivity, but in a fewer fuel columns loading, the difference looks smaller due to the mesh effect described in the above section. The 24 mesh heterogeneous model gives smaller  $k_{eff}$  than that of the 24 mesh model. It is considered that the group constants of the fuel produced by the fuel cell model with small radius give smaller  $k_{eff}$  than in the case of the 24 mesh model because each model has similar  $\sigma_a$  of BP.

The  $k_{eff}$  of the 24 mesh heterogeneous model with streaming correction are also shown in Fig. 3.1.12. The  $k_{eff}$  are lower about 1% $\Delta k$  or more than those of the 24 mesh heterogeneous model without streaming correction. It shows good agreement with the results of Monte Carlo calculation from 24 column to 30 column. The difference at 30 column is about 0.5% $\Delta k$ . Below 18 column, the difference between two models become larger.

The 24 mesh heterogeneous model shows best agreement with the Monte Carlo calculation than other models. Therefore, benchmark problems are solved using the 24 mesh heterogeneous model.

### 3.1.3 Results of Benchmark Problems

#### (1) HTTR-FC

The  $k_{eff}$  and excess reactivity  $\rho$  for the core when all control rods are fully withdrawn are shown in Table 3.1.9.

The first criticality will be achieved when 14 fuel columns are loaded. The excess reactivity at the first criticality will be 0.423% $\Delta k/k$ .

#### (2) HTTR-CR

In HTTR, R3 control rods are fully withdrawn and the other rods are kept at the same insertion depth in operation. The control rod position means the distance from the down-side edge of fuel region. The control rod positions at criticality are shown in Table 3.1.10

## (3) HTTR-EX

The  $k_{eff}$ s at 30 column, 24 column and 18 column core are shown in Table 3.1.11 where all control rods are fully withdrawn. The excess reactivity is calculated by the following equation:

$$\rho = \frac{k_{eff} - 1.0}{k_{eff}}$$

**Table 3.1.1** Infinite multiplication factors obtained by DELIGHT for the 6 mesh model

Layer	ID	$k_{inf}$	
		Fuel cell	BP cell
1st layer	f673320hl	1.5331	1.3702
	f793320hl	1.5486	1.4012
	f943120hl	1.5876	1.4441
	f993120hl	1.5899	1.4516
2nd layer	f523325hl	1.5005	1.2980
	f633325hl	1.5255	1.3412
	f723125hl	1.5603	1.3792
	f793125hl	1.5675	1.3969
3rd layer	f433325hl	1.4702	1.2482
	f523325hl	1.5005	1.2980
	f593125hl	1.5355	1.3359
	f633125hl	1.5435	1.3490
4th & 5th layer	f343320hl	1.4174	1.1881
	f393320hl	1.4526	1.2374
	f433120hl	1.4864	1.2697
	f483120hl	1.5025	1.2992

**Table 3.1.2** Infinite multiplication factors for BP cell for the 24 mesh model obtained by TWOTRAN-II

	$k_{inf}$	
	BP cell	Fuel cell
1st layer (2.0wt% BP)	1.3940	1.5535
2nd & 3rd layer (2.5wt% BP)	1.3302	1.5300
4th & 5th layer (2.0wt% BP)	1.2195	1.4529

**Table 3.1.3** Infinite multiplication factors for fuel and BP cell for the 24 mesh heterogeneous model

Layer	ID	DELIGHT	TWOTRAN-II	
		Fuel cell	BP cell	Fuel cell
1st layer	f673320hl	1.4699	1.3866	1.5417
	f793320hl	1.4840		
	f943120hl	1.5267		
	f993120hl	1.5284		
2nd layer	f523325hl	1.4363	1.3226	1.5185
	f633325hl	1.4631		
	f723125hl	1.5011		
	f793125hl	1.5072		
3rd layer	f433325hl	1.4097	1.3226	1.5185
	f523325hl	1.4363		
	f593125hl	1.4781		
	f633125hl	1.4856		
4th & 5th layer	f343320hl	1.3635	1.2204	1.4428
	f393320hl	1.3929		
	f433120hl	1.4309		
	f483120hl	1.4474		

**Table 3.1.4** Mesh effect between 6 meshes per block and 24 meshes per block

Number of fuel columns	Effective multiplication factor		Mesh effect [% $\Delta k/k$ ]
	6 meshes per block	24 meshes per block	
30	1.2184970	1.2227019	0.2822
24	1.1889408	1.1971915	0.5797
18	1.1092833	1.1196487	0.8346

**Table 3.1.5** Comparison of BP reactivity

Number of fuel columns	BP reactivity [% $\Delta k/k$ ]			
	6 mesh model	24 mesh model	24 mesh heterogeneous model	MVP
30	9.07	10.54	11.22	11.73
24	8.60	10.17	11.18	11.15
18	8.69	10.16	11.54	11.67

**Table 3.1.6** BP reactivity error compared to Monte Carlo code MVP

Number of fuel columns	Error C/E-1* [%]		
	6 mesh model	24 mesh model	24 mesh heterogeneous model
30	-22.68	-10.14	-4.35
24	-22.87	-8.79	0.27
18	-25.54	-12.94	-1.11

\* C Calculated results

E Calculated results by Monte Carlo code MVP

**Table 3.1.7** Microscopic absorption cross section of  $^{10}\text{B}$  in BP of f633325hl.

Energy Gr.	Microscopic absorption cross section [barn]		
	6 mesh model	24 mesh model	24 mesh heterogeneous model
1	$5.6149 \times 10^{-1}$	$5.6248 \times 10^{-1}$	$5.4424 \times 10^{-1}$
2	$6.5469 \times 10^0$	$6.5274 \times 10^0$	$6.4717 \times 10^0$
3	$1.0188 \times 10^2$	$1.0789 \times 10^2$	$1.0666 \times 10^2$
4	$3.8263 \times 10^2$	$4.4983 \times 10^2$	$4.7307 \times 10^2$
5	$6.1548 \times 10^2$	$7.0226 \times 10^2$	$6.0342 \times 10^2$
6	$7.8798 \times 10^2$	$9.5068 \times 10^2$	$8.5742 \times 10^2$

**Table 3.1.8** Streaming effects<sup>1)</sup>

Number of fuel columns	Streaming effect [% $\Delta k/k$ ]			
	CR guide column <sup>2)</sup>	Upper and lower replaceable reflector <sup>3)</sup>	CR guide column + upper & lower reflector block <sup>4)</sup>	CR guide column by MVP <sup>5)</sup>
30	1.03	0.086	1.12	1.3
24	1.12	0.088	1.21	-
18	1.33	0.095	1.42	2.3

- 1) Reactivity difference between results of homogenized region and results with the diffusion coefficients considering streaming effect.
- 2) Streaming effects of CR guide column and irradiation column.
- 3) Streaming effects of upper and lower replaceable block which have coolant channels.
- 4) Streaming effects of CR guide column, irradiation column, upper and lower replaceable block which have coolant channels.
- 5) Streaming effects of CR guide column and irradiation column evaluated by Monte Carlo code MVP.

**Table 3.1.9** Effective multiplication factor and excess reactivity at the first criticality.

Number of fuel columns	$k_{\text{eff}}$	$\rho$ [% $\Delta k/k$ ]
13	0.9982249	-0.178
14	1.0042527	0.423

**Table 3.1.10** Control Rod position at criticality

Number of fuel columns	Control rod position at criticality (cm)
18	264
24	187
30	153

**Table 3.1.11** Effective multiplication factor and excess reactivity when 18, 24, 30 fuel columns are loaded.

Number of fuel columns	$k_{\text{eff}}$	Excess reactivity $\rho$ [% $\Delta k/k$ ]
18	1.0381906	3.679
24	1.1229342	10.948
30	1.1610762	13.873

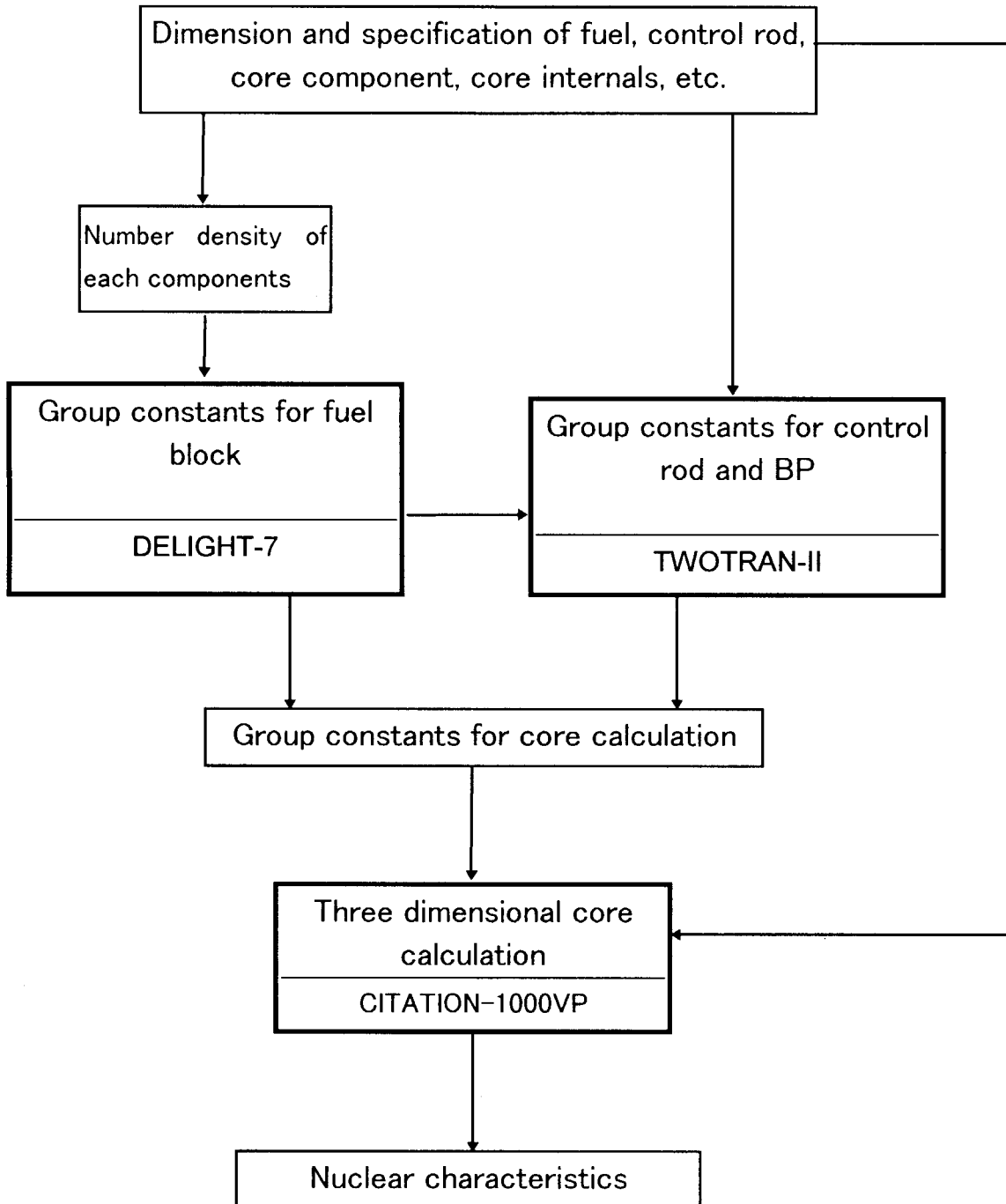


Fig. 3.1.1 Program structure of the HTTR nuclear characteristics evaluation code system



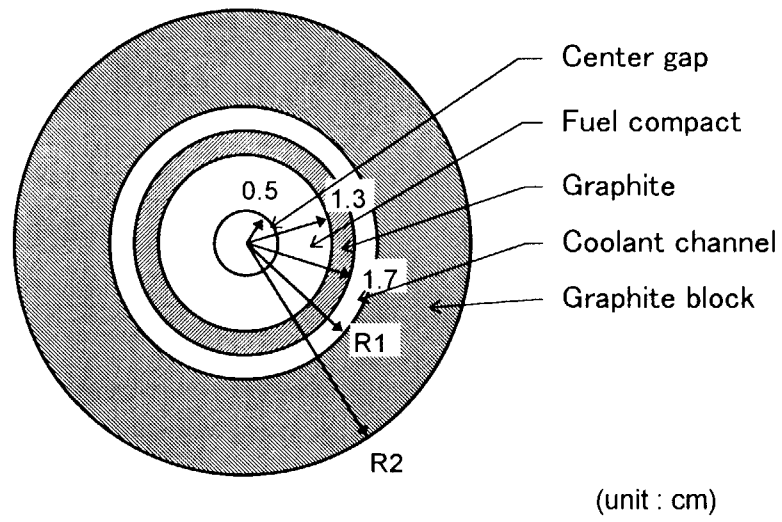


Fig 3.1.2 Fuel cell model for DELIGHT code.

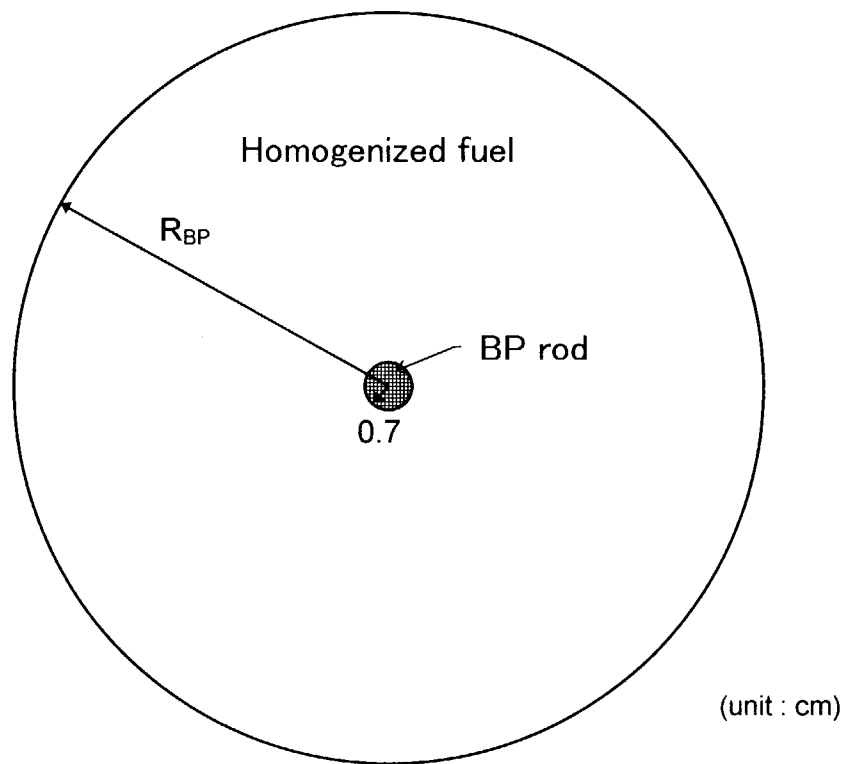


Fig. 3.1.3 BP cell model for DELIGHT code

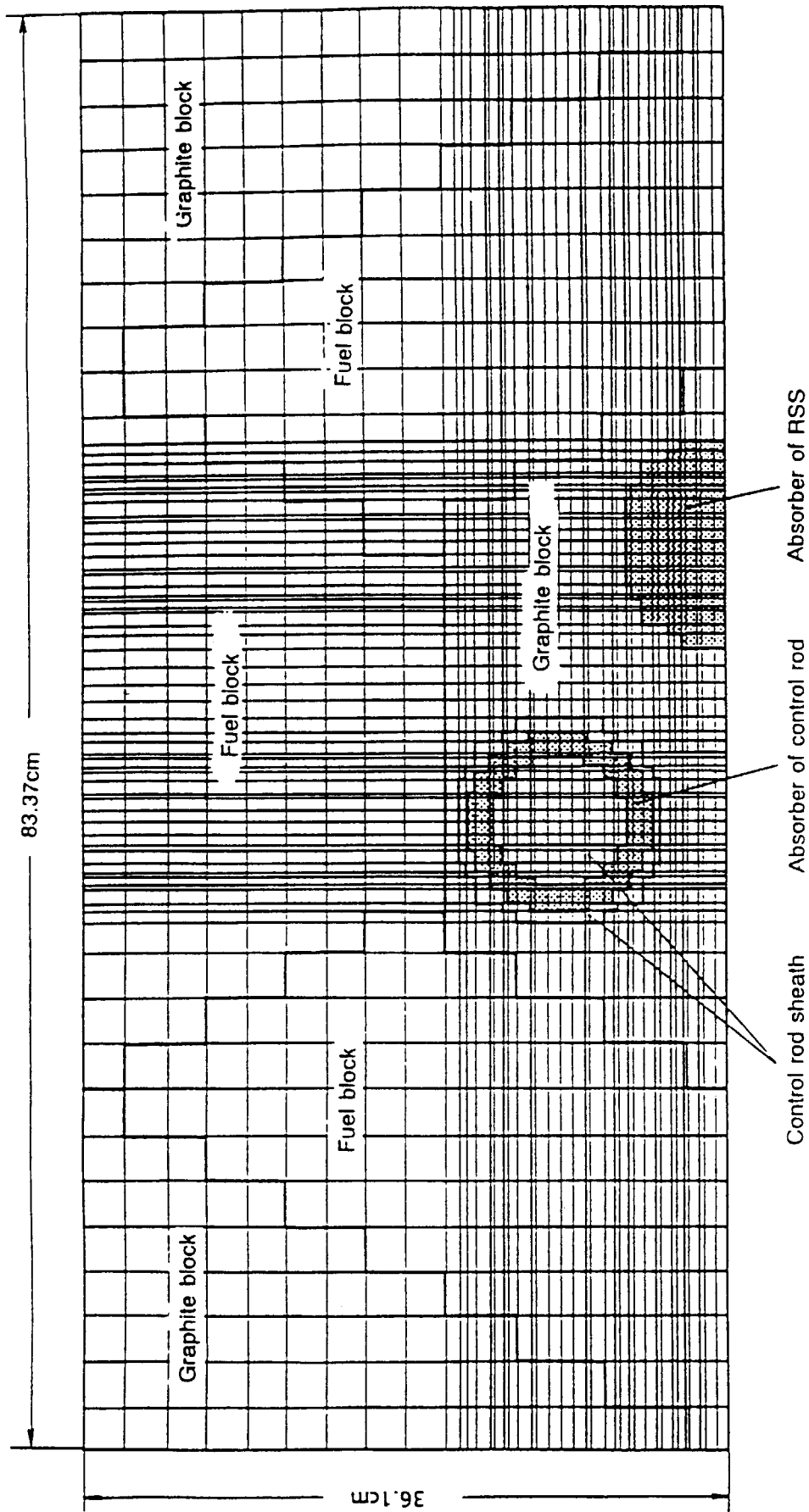


Fig. 3.1.4 Two-dimensional X-Y model of CRs for TWOTRAN-II

Column	A01	C01	C03	C05	C07	C09	C11	E03	E07	E11	E15	E19	E23	E01	E09	E17	E05	E13	E21	Region	
Reflector	1	31	61	91	121	151	181	211	241	271	301	331	361	391	421	451	481	511	542	1st layer	
	2	32	62	92	122	152	182	212	242	272	302	332	362	392	422	452	482	512	543		2nd layer
	3	33	63	93	123	153	183	213	243	273	303	333	363	393	423	453	483	513	544		
	4	34	64	94	124	154	184	214	244	274	304	334	364	394	424	454	484	514	545		3rd layer
	5	35	65	95	125	155	185	215	245	275	305	335	365	395	425	455	485	515	546		
	6	36	66	96	126	156	186	216	246	276	306	336	366	396	426	456	486	516	547		4th layer
	7	37	67	97	127	157	187	217	247	277	307	337	367	397	427	457	487	517	548		
Fuel	8	38	68	98	128	158	188	218	248	278	308	338	368	398	428	458	488	518	549	5th layer	
	9	39	69	99	129	159	189	219	249	279	309	339	369	399	429	459	489	519	550		
	10	40	70	100	130	160	190	220	250	280	310	340	370	400	430	460	490	520	551		
	11	41	71	101	131	161	191	221	251	281	311	341	371	401	431	461	491	521	552		
	12	42	72	102	132	162	192	222	252	282	312	342	372	402	432	462	492	522	553		
	13	43	73	103	133	163	193	223	253	283	313	343	373	403	433	463	493	523	554		
	14	44	74	104	134	164	194	224	254	284	314	344	374	404	434	464	494	524	555		
Fuel	15	45	75	105	135	165	195	225	255	285	315	345	375	405	435	465	495	525	556	6th layer	
	16	46	76	106	136	166	196	226	256	286	316	346	376	406	436	466	496	526	557		
	17	47	77	107	137	167	197	227	257	287	317	347	377	407	437	467	497	527	558		
	18	48	78	108	138	168	198	228	258	288	318	348	378	408	438	468	498	528	559		
	19	49	79	109	139	169	199	229	259	289	319	349	379	409	439	469	499	529	560		
	20	50	80	110	140	170	200	230	260	290	320	350	380	410	440	470	500	530	561		
	21	51	81	111	141	171	201	231	261	291	321	351	381	411	441	471	501	531	562		
Fuel	22	52	82	112	142	172	202	232	262	292	322	352	382	412	442	472	502	532	563	7th layer	
	23	53	83	113	143	173	203	233	263	293	323	353	383	413	443	473	503	533	564		
	24	54	84	114	144	174	204	234	264	294	324	354	384	414	444	474	504	534	565		
	25	55	85	115	145	175	205	235	265	295	325	355	385	415	445	475	505	535	566		
	26	56	86	116	146	176	206	236	266	296	326	356	386	416	446	476	506	536	567		
	27	57	87	117	147	177	207	237	267	297	327	357	387	417	447	477	507	537	568		
	28	58	88	118	148	178	208	238	268	298	328	358	388	418	448	478	508	538	569		
Reflector	29	59	89	119	149	179	209	239	269	299	329	359	389	419	449	479	509	539	570	8th layer	
	30	60	90	120	150	180	210	240	270	300	330	360	390	420	450	480	510	540	571		
	31	61	91	121	151	181	211	241	271	301	331	361	391	421	451	481	511	541	572		
	32	62	92	122	152	182	212	242	272	302	332	362	392	422	452	482	512	542	573		
	33	63	93	123	153	183	213	243	273	303	333	363	393	423	453	483	513	543	574		
	34	64	94	124	154	184	214	244	274	304	334	364	394	424	454	484	514	544	575		
	35	65	95	125	155	185	215	245	275	305	335	365	395	425	455	485	515	545	576		

n : Mesh No. in Z direction (721:Black absorber)

Fig. 3.1.5 r-Z plane and location of zone number for 6 mesh model

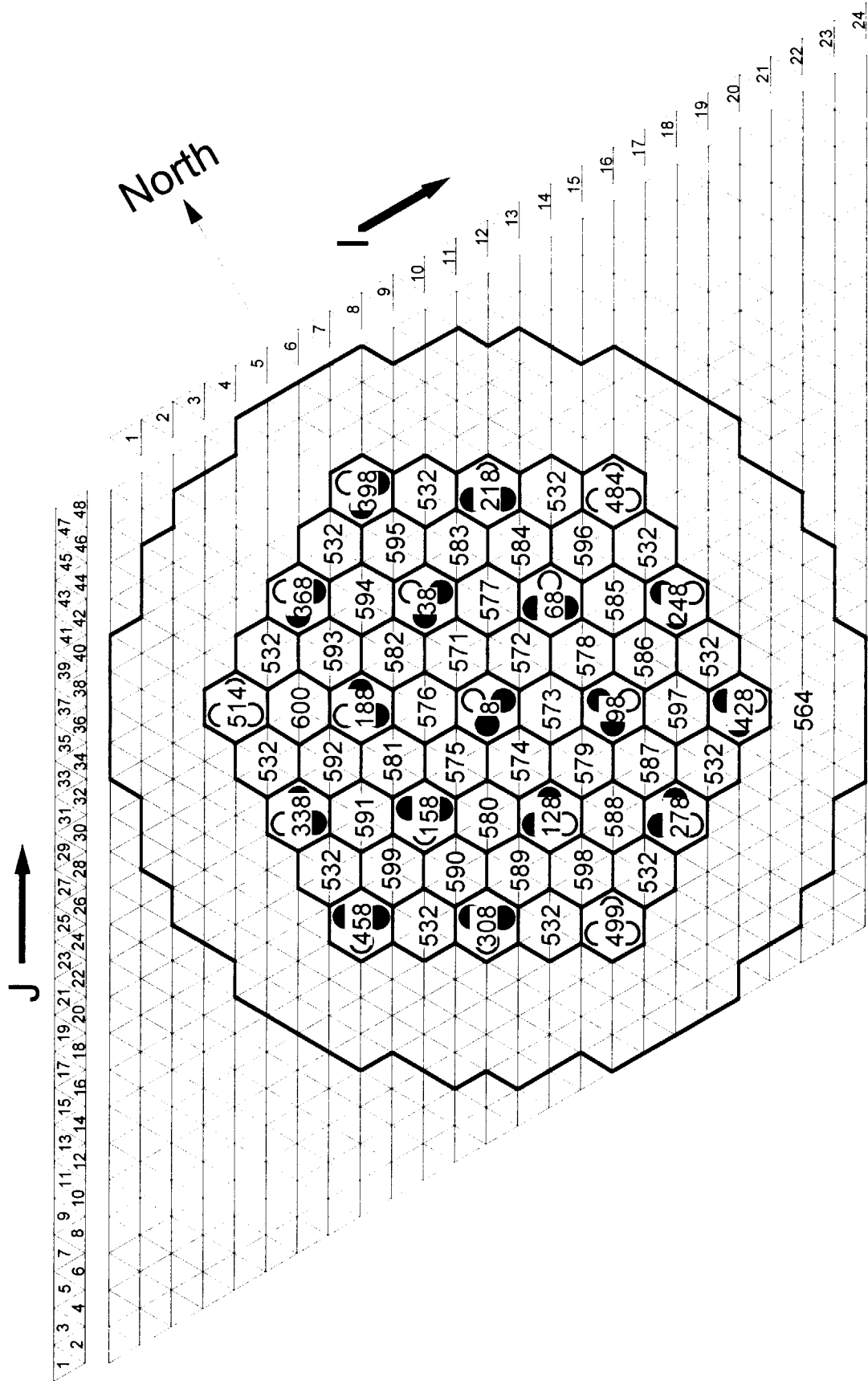


Fig. 3.1.6 Zone placement in C-C plane (3rd layer) for 6 mesh model

Region	Center CR	F1	F2	F3	F4	R1	R2	R3	R4	R5	R6	R7	R8	R9	R10	R11	R12	R13	R14	R15	R16	R17	R18	R19	R20	R21	R22	R23	R24	R25	R26	R27	R28	R29	R30	R31	R32	R33	R34	R35	R36																																																																																																																																																																																																																																																																																																																																																																																																																																																																			
A Column	A01	1	526	527	528	31	61	91	121	151	181	529	211	241	271	301	331	361	391	421	451	530	531	532	533	534	535	536	537	538	539	540	541	542	543	544	545	546	547	548	549	550	551	552	553	554	555	556	557	558	559	560	561	562	563	564	565	566	567	568	569	570	571	572	573	574	575	576	577	578	579	580	581	582	583	584	585	586	587	588	589	590	591	592	593	594	595	596	597	598	599	600	601	602	603	604	605	606	607	608	609	610	611	612	613	614	615	616	617	618	619	620	621	622	623	624	625	626	627	628	629	630	631	632	633	634	635	636	637	638	639	640	641	642	643	644	645	646	647	648	649	650	651	652	653	654	655	656	657	658	659	660	661	662	663	664	665	666	667	668	669	670	671	672	673	674	675	676	677	678	679	680	681	682	683	684	685	686	687	688	689	690	691	692	693	694	695	696	697	698	699	700	701	702	703	704	705	706	707	708	709	710	711	712	713	714	715	716	717	718	719	720	721	722	723	724	725	726	727	728	729	730	731	732	733	734	735	736	737	738	739	740	741	742	743	744	745	746	747	748	749	750	751	752	753	754	755	756	757	758	759	760	761	762	763	764	765	766	767	768	769	770	771	772	773	774	775	776	777	778	779	780	781	782	783	784	785	786	787	788	789	790	791	792	793	794	795	796	797	798	799	800	801	802	803	804	805	806	807	808	809	810	811	812	813	814	815	816	817	818	819	820	821	822	823	824	825	826	827	828	829	830	831	832	833	834	835	836	837	838	839	840	841	842	843	844	845	846	847	848	849	850	851	852	853	854	855	856	857	858	859	860	861	862	863	864	865	866	867	868	869	870	871	872	873	874	875	876	877	878	879	880	881	882	883	884	885	886	887	888	889	890	891	892	893	894	895	896	897	898	899	900	901	902	903	904	905	906	907	908	909	910	911	912	913	914	915	916	917	918	919	920	921	922	923	924	925	926	927	928	929	930	931	932	933	934	935	936	937	938	939	940	941	942	943	944	945	946	947	948	949	950	951	952	953	954	955	956	957	958	959	960	961	962	963	964	965	966	967	968	969	970	971	972	973	974	975	976	977	978	979	980	981	982	983	984	985	986	987	988	989	990	991	992	993	994	995	996	997	998	999	1000

Fig. 3.1.7 r-Z plane and location of zone number for 24 mesh model

(n) : Mesh No. in Z direction

(921:Black absorber)

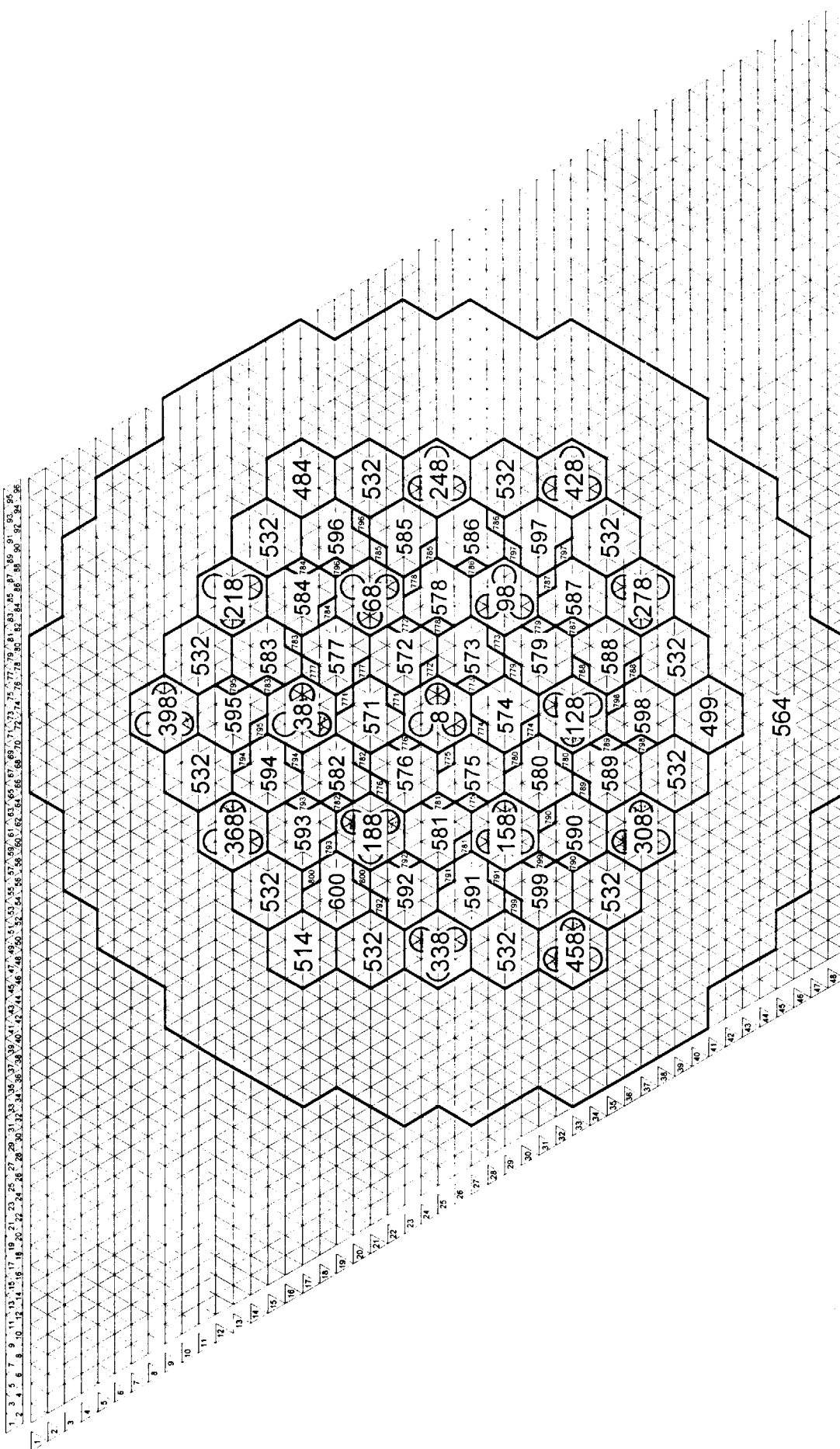


Fig. 3.1.8 Zone placement in C-C plane (3rd layer) for 24 mesh model

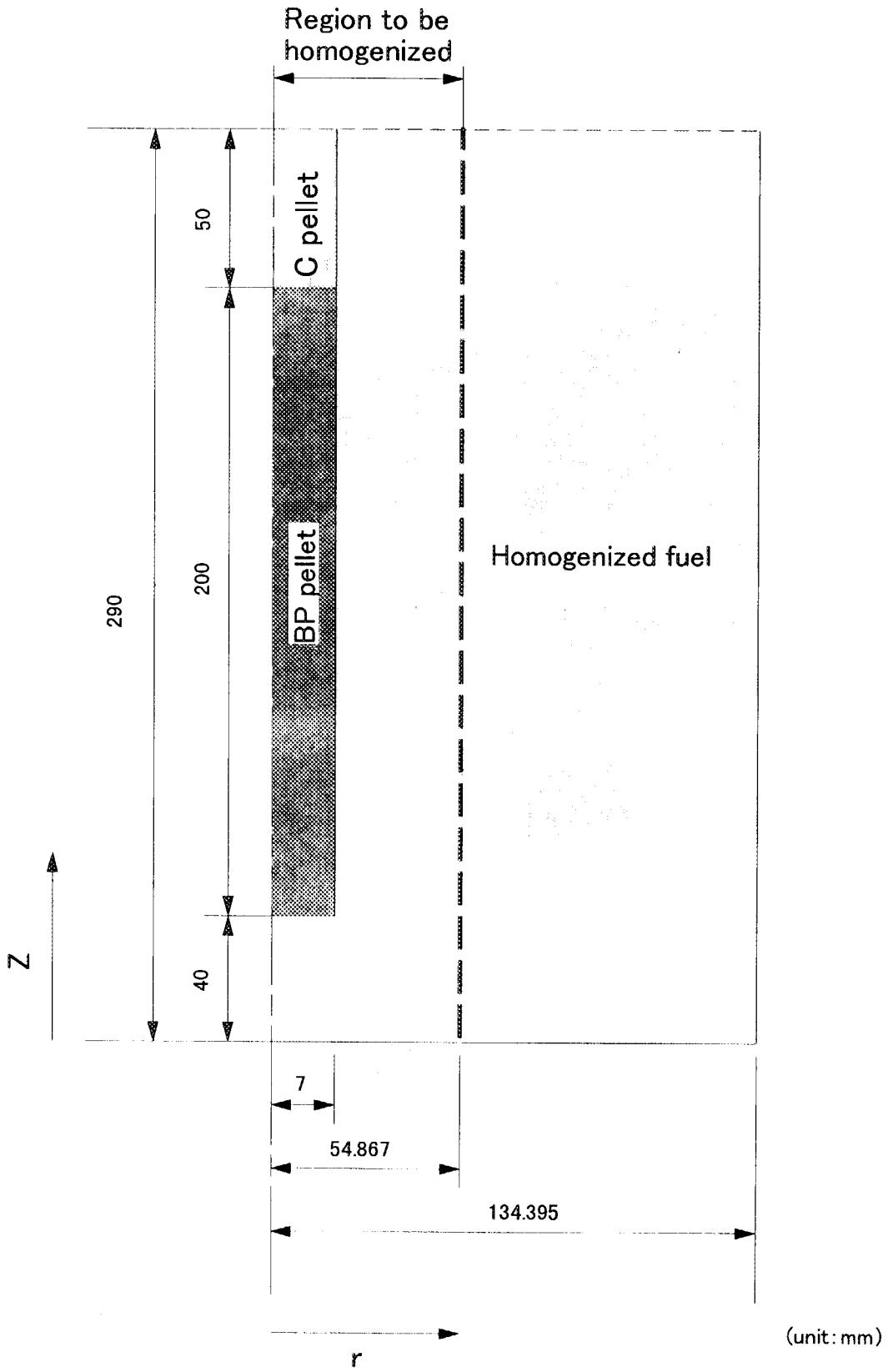
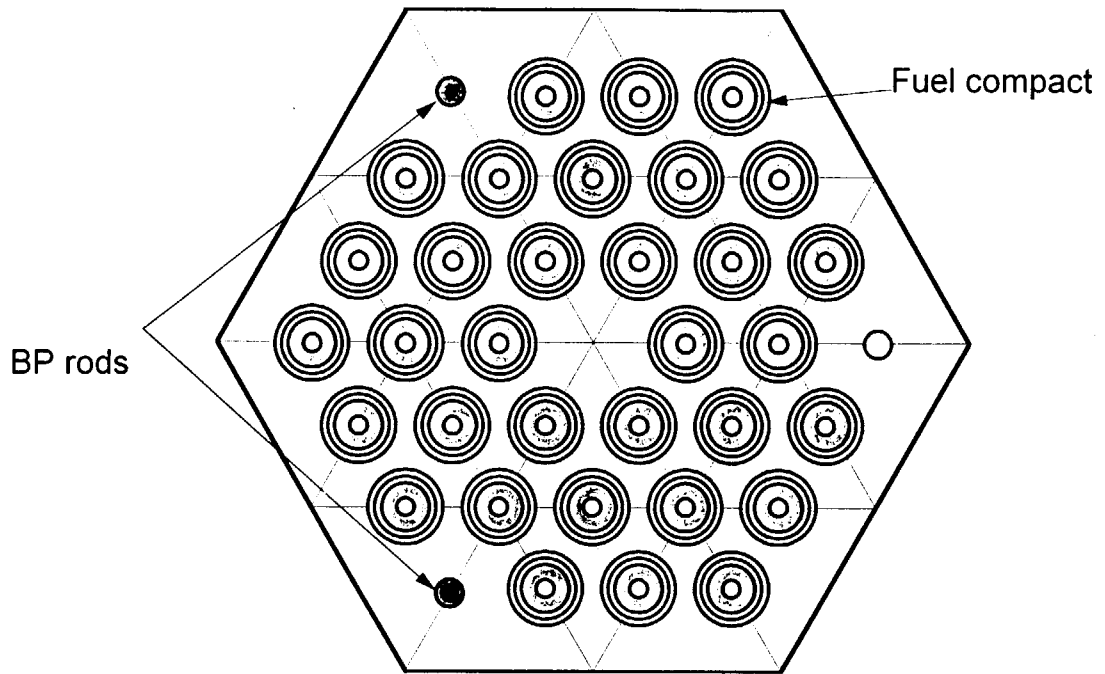
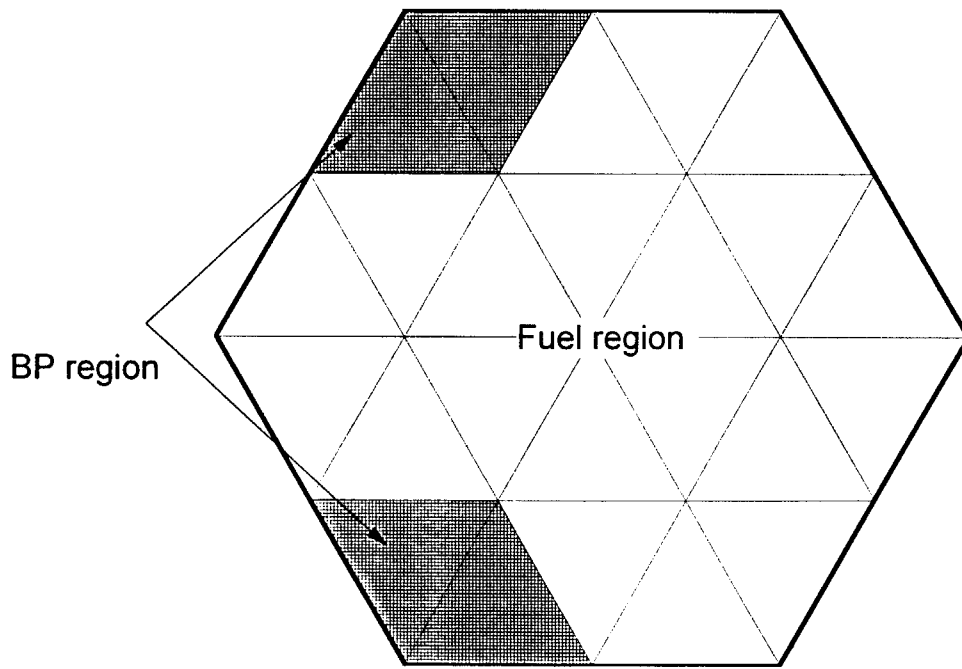


Fig. 3.1.9 BP cell configuration for 24 mesh model by TWOTRAN-II



33 pin fuel block



Region in CITATION mesh model

Fig. 3.1.10 Configuration of regions in block for 24 mesh heterogeneous model



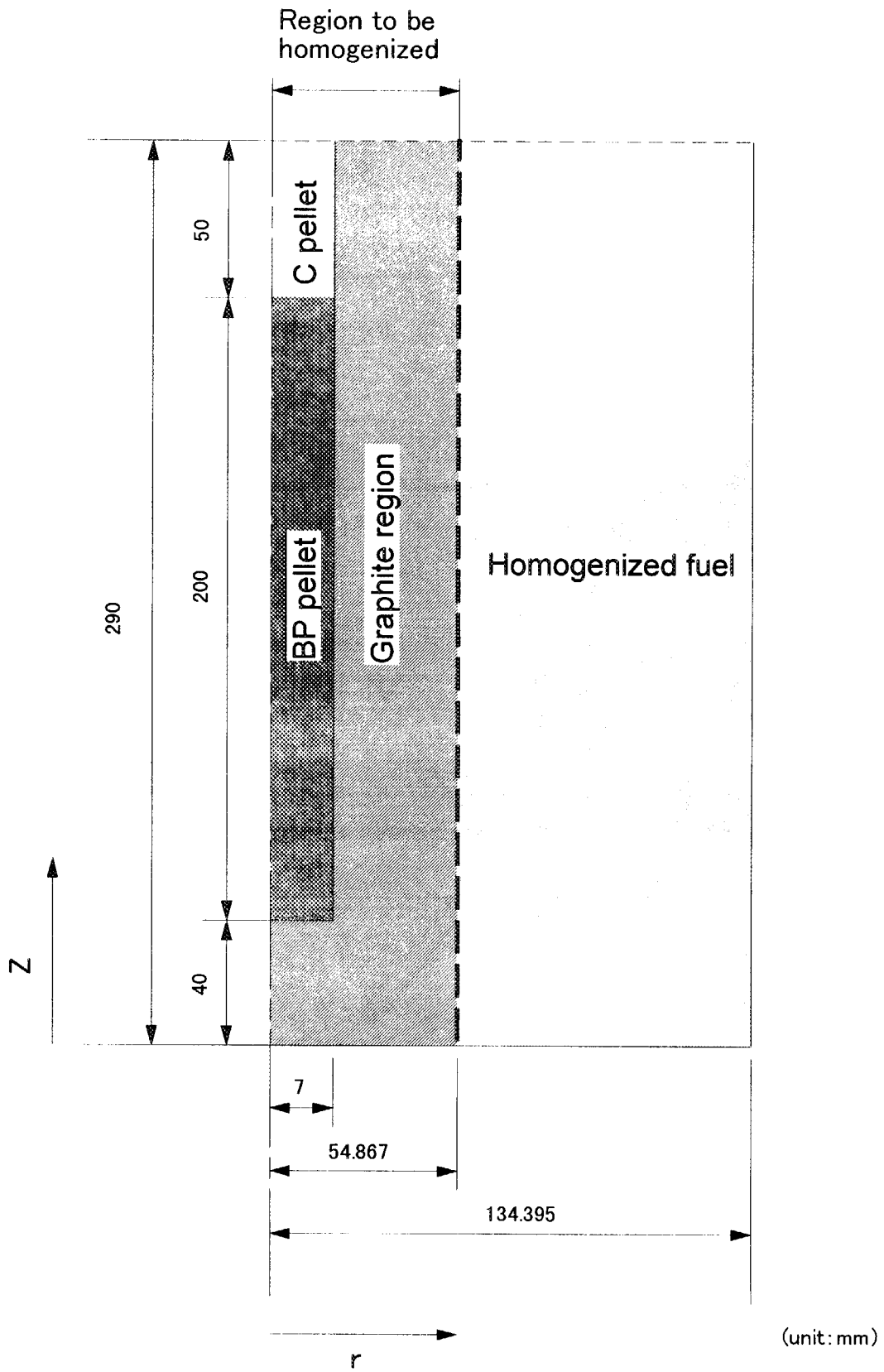


Fig. 3.1.11 BP cell configuration for 24 mesh heterogeneous model by TWOTRAN-II

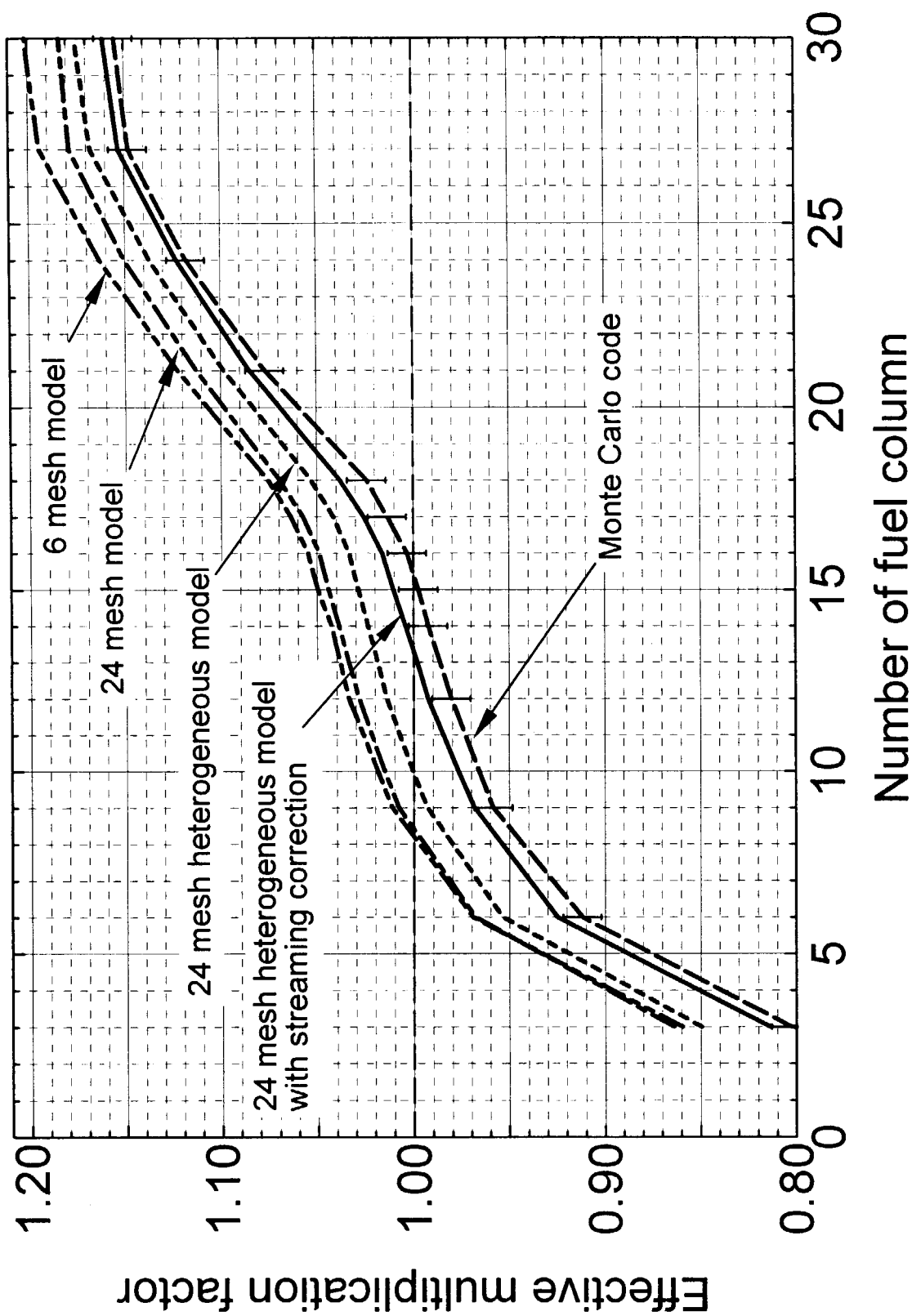


Fig. 3.1.12 Change in effective multiplication factor during fuel loading

## 3.2 FZJ Diffusion Code System and Results

This chapter presents the calculational methods used in the Institute for Safety Research and Reactor Technology (ISR) of the Research Centre Jülich (FZJ) for reactor core calculations and the results for benchmark problems of the HTTR's start-up core physics experiments. Until now, two benchmark problems have been solved, the benchmark problem HTTR-FC: The number of fuel columns for the first criticality is estimated to be 16 with a small excess reactivity of 0.42%, and the benchmark problem HTTR-EX: The excess reactivity of the 18, 24, and 30 fuel column-loaded core is 2.48%, 10.27%, and 13.85%, respectively.

### 3.2.1 Methods and Data

An overview of the code system used in the FZJ criticality calculations is given in Fig.3.2.1. Resonance shielding is performed by the NITAWL code of the AMPX-77-system<sup>11)</sup> applying the Nordheim integral technique to process neutron cross sections in the resonance region. The heterogeneity of the fuel compacts was taken into account by Dancoff factors which were calculated by the ZUT<sup>12)</sup> code and supplied as input data. Cell calculations have been performed by the TOTMOS<sup>13)</sup> program, an one-dimensional  $P_0$  corrected transport code used for preparation of group constants as well as for one-dimensional criticality calculations.

Eigenvalues and flux distributions of the whole reactor were performed by the diffusion code CITATION<sup>5)</sup> in triangular-z geometry. As recommended we refer to the configurations and atom densities of the materials given in the report<sup>8)</sup>.

The macroscopic absorption cross sections of the BP are affected by the neutron shielding effect. To evaluate this effect cell calculations in two-dimensional r-z geometry were performed with the transport code DORT<sup>14)</sup>.

To take into account the neutron streaming in the coolant channels as well as in the large holes in the core and the reflector, diffusion coefficient modifiers were calculated by the MARCOPOLO<sup>15)</sup> code based on the multigroup integral transport theory. To estimate the influence of these corrections, the whole reactor calculation has been performed with and without neutron streaming correction.

All calculations refer to a 123-group cross section library<sup>16)</sup> based on the JEF-2.2 nuclear data files.

### 3.2.2 Results of Analysis

#### (1) Dancoff Factors

As mentioned before the NITAWL code considers the heterogeneity of a system -in this case the fuel rods- by Dancoff factors. The Dancoff factor is defined as the probability that a neutron emitted isotropically from the surface of the fuel will have its next collision in other fuels surrounding the fuel element. Applying this definition to a fuel rod lattice filled with fuel in form of coated particles the ZUT code calculates the Dancoff factor as a sum of single rod Dancoff factor and the probability that a neutron leaving the first rod reaches another fuel rod and is absorbed by the fuel in that fuel rod. We calculated the Dancoff factors for all the different types of compacts by the ZUT code. These Dancoff factors are listed in Table 3.2.1 together with the corresponding  $U^{238}$  resonance integrals. On the whole, the resonance integrals increase with increasing  $U^{235}$  enrichment. The Dancoff factors remain nearly constant because they are only depending on the slightly varying geometrical conditions of the fuel compacts and rods, and the density of the graphite matrix, but not on the enrichment of the fuel.

#### (2) Cell Calculations

For the 15 types of BP-fuel combinations one-dimensional cell calculations in  $P_0$  transport corrected approximation had been performed by TOTMOS using the following scheme:

1. 123 cell weighted group constants of the CFP cell model were calculated in spherical geometry using a 123 group cross section library. The cell model consists of 3 zones: the kernel, the coatings, and the corresponding matrix-zone. A white boundary condition was taken at the outer surface of the cell.
2. Then, 123 cell weighted group constants of the fuel cell were calculated in cylindrical geometry and in the same group structure as taken for the CFP cell. The zones of the cylindrical fuel cell model were: the center hole, the fuel compact, the graphite sleeve, the coolant channel, and the corresponding graphite block. The fuel cell model is shown in Fig. 3.2.2. The group constants of the materials in the fuel zone were the cell-averaged cross sections resulting from the CFP cell calculation. The cross section of the fuel cell was equivalent to the cross section of the fuel block divided by the number of fuel rods. The outer surface of the cell had a white boundary condition.
3. In the following third cell calculation the cylindrical cell model shown in Fig.3.2.3 consists of a BP rod surrounded by the second zone of homogenized fuel. The group constants of the homogenized fuel was the cell averaged 123 group constants resulting from the fuel cell

calculation. The cross section of the BP cell was the same as the cross section of the fuel block divided by the number of BP rods. At the outer cell surface an albedo of 1.0 was assumed. In this last step of cell calculations, cross sections were condensed to four broad energy groups needed for the whole reactor calculations. The energy group structure of these four groups is given in Table 3.2.2.

The  $k_{\infty}$ -values of the CFP-, fuel- and BP-cell calculations are given in Table 3.2.3 for all 15 types of BP-fuel combinations. As it can be seen on this table the efficiency of the BP decreases with increasing  $U^{235}$  enrichment

### (3) BP Adjustment

In the above result of the cell calculations, the configuration of zebra-type BP rods was not considered. A homogeneous distribution in z-direction was assumed. Due to this approximation, the axial neutron shielding effect was not taken into account.

To calculate this effect, two cases of two-dimensional cell calculations for each type of BP-fuel combination were performed with the DORT code:

1. Boron was homogenized in z-direction,
2. Heterogeneous distribution along the axis of the BP rod was taken into account.

The corresponding two-dimensional BP cell model for heterogeneous distribution used in these DORT calculations is shown in Fig. 3.2.4. As can be seen on Table 3.2.4, the difference in  $k_{\infty}$  of the TOTMOS and the DORT homogeneous calculation is unimportant, but the difference in the  $k_{\infty}$ -values of the homogeneous and the heterogeneous DORT case tabulated in the last column of Table 3.2.4 is significant. In a subsequent TOTMOS calculation the  $B^{10}$  concentration was reduced in such a way that the resulting  $k_{\infty}$  increases about this last mentioned difference. In all BP-fuel combinations the  $B^{10}$  density had to be reduced from about 22 up to 30%.

### (4) Streaming Correction

There are many holes in the core such as the insertion holes in the control rod guide blocks and of the coolant channels in the fuel and reflector blocks. The presence of these holes leads to an increased neutron streaming in the axial direction. A possibility to treat this problem within the framework of the diffusion theory is the use of anisotropic diffusion coefficients. A method for the determination of anisotropic diffusion coefficients in infinite regular cylindrical lattices is given by Benoist<sup>15)</sup>. According to this method, the anisotropic multigroup diffusion coefficients for energy group  $g$   $D_{gk}^a$  ( $k=r,z$ ) are calculated from the leakages of the heterogeneous lattice cells by use of the MARCOPOLO code taking into account

linear anisotropic scattering. The lattice cells are subdivided into N homogeneous zones and the total cross sections together with the  $P_0$  and  $P_1$  group-to-group transfer cross sections in the different zones are required in the MARCOPOLO code for the calculation of the diffusion constants  $D_{gk}$  ( $k=r,z$ ). These cross sections were obtained as zone weighted group constants by the TOTMOS code. The anisotropic correction factors of some block assemblies are summarized in Table 3.2.5.

### (5) Whole Reactor Calculations

Using the 4-energy-group cross sections from the NITAWL-TOTMOS cell calculations, the whole HTTR reactor was modelled with the CITATION diffusion code. A 3-dimensional triangular-z model was chosen. Each block was divided horizontally into 6 and vertically into 4 meshes. The horizontal cross section of the calculational model is shown in Fig. 3.2.5. The assembly was modelled by dividing the volume into spectral zones related to the material compositions. There are 45 different material zones.

Six pairs of control rods in the side reflector cannot be fully withdrawn to the top of the reflector. The effect of this CR insertion on reactivity is given as  $\Delta k=0.004$  in the report<sup>7)</sup>. In our preliminary calculations for the first benchmark problem, we did not calculate any CR rod worth, the reactivity of  $\Delta k=0.004$  was subtracted from the calculated  $k_{eff}$ -values.

According to the fuel loading scheme four series of diffusion calculations were performed:

1. All  $k_{eff}$ -values for 8 up to 30 fuel columns in the core were calculated without any streaming correction and Boron adjustment.
2. In a second series streaming corrections of the diffusion constants were considered without any BP adjustment.
3. A third series of diffusion calculations was performed under consideration of the neutron shielding effects in the BP rods, but without any streaming correction of the diffusion constants.
4. In a fourth series both corrections were taken into account: streaming corrections of the diffusion constants were considered in nearly all different spectral zones with coolant channels or holes together with the BP adjustment.

The  $k_{eff}$ -values of these four series are summarized in Tables 3.2.6 and 3.2.7 and shown in Fig.3.2.6 and 3.2.7.

The influence of the streaming correction is nearly independent of the Boron adjustment as can be recognized on these tables and the corresponding figures. With and without Boron adjustment the streaming correction causes a difference in  $k_{eff}$  from  $\Delta k=0.02$  at an 8 fuel

columns loading down to  $\Delta k=0.015$  when there is a fully loaded core. This decrease in  $\Delta k$  can be explained by the fact that dummy fuel blocks with big holes and a great neutron streaming effect are subsequently replaced by fuel blocks with nearly no neutron streaming. Moreover, we found that the neutron streaming in the coolant channels of the top and bottom replaceable reflector can be neglected because the decrease in  $k_{\text{eff}}$  caused by this effect was only  $\Delta k=0.0008$ .

On the other hand, the neutron multiplication factors are increased by the Boron adjustment: the "Boron adjusted"  $k_{\text{eff}}$ -values are greater than the uncorrected ones, and the difference in  $k_{\text{eff}}$  increases with increasing number of fuel columns. But it is evident that the increase in the neutron multiplication factor caused by the BP adjustment is not compensated by the effect of neutron streaming.

When taking into account the neutron streaming in the channels and holes of the core and the reflector, the neutron shielding in the BP rods, and when the reactivity of the CR insertion is subtracted, the first criticality will be achieved at 16 fuel columns loading. The excess reactivity amounts to  $\Delta k=0.0042$ . The excess reactivity of the thin, thick, and of the fully loaded core amounts to 2.48%, 10.27%, and 13.85%, respectively.

**Table 3.2.1** Dancoff Factors and  $U^{238}$  Resonance Integrals for Different Uranium Enrichments

Enr. (wt.%)	Packing Fraction (%)	Vol. of Fuel Comp. (cm <sup>3</sup> )	Boron Impurity (ppm)	Dancoff Factor	$U^{238}$ Res. Int.
3.301	29.6	17.63	0.95	0.7414	42.82
3.864	30.4	17.69	0.91	0.7466	43.13
4.290	30.5	17.70	0.90	0.7466	43.19
4.794	30.3	17.72	0.88	0.7478	43.21
5.162	30.5	17.65	0.90	0.7484	43.35
5.914	30.3	17.70	0.51	0.7463	43.67
6.254	29.9	17.69	0.54	0.7452	43.84
6.681	30.3	17.65	0.50	0.7461	43.91
7.189	30.8	17.69	0.85	0.7436	44.13
7.820	28.8	17.67	0.87	0.7405	43.93
9.358	29.8	17.72	0.89	0.7405	44.91
9.810	29.3	17.71	0.90	0.7423	44.90

**Table 3.2.2** Few Group Structure used in the Diffusion Calculation

Groups	Upper Energy Boundaries (eV)
1	$14.92 \times 10^6$
2	$1.111 \times 10^5$
3	$2.902 \times 10^1$
4	$1.860 \times 10^0$



**Table 3.2.3** Results of the TOTMOS Cell Calculations; No Boron Adjustment

ID. No.	Enr. (wt.%)	$k_{\infty}$ -Values in			$\Delta k$ (BP Cell-Fuel Cell)
		CFP Cell	Fuel Cell	BP Cell	
343320	3.4	0.6282	1.4285	1.1309	-0.2977
393320	3.9	0.6562	1.4604	1.1819	-0.2785
673320	6.7	0.7782	1.5457	1.3355	-0.2102
793320	7.9	0.8208	1.5610	1.3716	-0.1894
433120	4.3	0.6771	1.4957	1.2167	-0.2790
483120	4.8	0.6995	1.5142	1.2514	-0.2627
943120	9.4	0.8713	1.5996	1.4161	-0.1835
993120	9.9	0.8854	1.6021	1.4254	-0.1766
433325	4.3	0.6771	1.4790	1.1887	-0.2903
523325	5.2	0.7163	1.5095	1.2437	-0.2658
633325	6.3	0.7619	1.5376	1.2955	-0.2421
593125	5.9	0.7484	1.5476	1.2855	-0.2621
633125	6.3	0.7619	1.5559	1.3002	-0.2557
723125	7.2	0.7969	1.5726	1.3351	-0.2375
793125	7.9	0.8208	1.5802	1.3565	-0.2237

**Table 3.2.4** Infinite Multiplication Factors for the BP Cell obtained from Different Methods

ID. No.	$k_{\infty}$ -Values in the BP Cell				
	TOTMOS hom.	DORT hom.	$\Delta k$ TOT.-DORT	DORT heterogen	$\Delta k$ DORT <sub>het-hom</sub>
343320	1.1309	1.1347	0.0038	1.1741	0.0394
393320	1.1819	1.1855	0.0036	1.2225	0.0370
673320	1.3355	1.3379	0.0023	1.3654	0.0275
793320	1.3716	1.3737	0.0021	1.3981	0.0244
433120	1.2167	1.2204	0.0037	1.2575	0.0371
483120	1.2514	1.2548	0.0034	1.2896	0.0348
943120	1.4161	1.4181	0.0020	1.4417	0.0236
993120	1.4254	1.4274	0.0019	1.4499	0.0225
433325	1.1887	1.1929	0.0041	1.2343	0.0414
523325	1.2437	1.2475	0.0037	1.2852	0.0378
63325	1.2955	1.2988	0.0033	1.3329	0.0342
593125	1.2855	1.2892	0.0037	1.3264	0.0373
633125	1.3002	1.3037	0.0036	1.3401	0.0363
723125	1.3351	1.3383	0.0032	1.3719	0.0335
793125	1.3565	1.3594	0.0029	1.3908	0.0313

**Table 3.2.5** Streaming Correction Factors obtained by the MARCOPOLO Code

Group	Streaming Correction Factors for the					
	CR Guide Block CB-1		CR Guide Block CB-3		Rep.Ref.Block RB-1	
	$D_r/D_{hom}$	$D_z/D_{hom}$	$D_r/D_{hom}$	$D_z/D_{hom}$	$D_r/D_{hom}$	$D_z/D_{hom}$
1	1.1403	1.5740	1.1562	1.6317	1.0199	1.0513
2	1.1761	1.9333	1.1963	2.0358	1.0246	1.0786
3	1.1812	1.9497	1.2016	2.0537	1.0286	1.0836
4	1.1877	2.0243	1.2090	2.1369	1.0307	1.0908

**Table 3.2.6:**  $k_{\text{eff}}$ -Values for Different Fuel Columns Loading

Reactivity Effect for CR Insertion considered ( $\Delta k=0.004$ )  
with BP Adjustment

Core Region	No. of Fuel Col.	No Stream.Corr. BP Adjustm.	$\Delta k$	Stream.Corr. BP Adjustm.
F3+F4	8	0.9700	-0.0208	0.9492
	9	0.9802	-0.0206	0.9596
	10	0.9880	-0.0204	0.9676
	11	0.9961	-0.0200	0.9761
	12	1.0024	-0.0197	0.9827
	13	1.0072	-0.0195	0.9877
	14	1.0128	-0.0192	0.9936
	15	1.0180	-0.0189	0.9991
	16	1.0229	-0.0187	1.0042
	17	1.0313	-0.0184	1.0129
	18	1.0434	-0.0180	1.0254
+F2	19	1.0616	-0.0177	1.0439
	20	1.0768	-0.0174	1.0594
	21	1.0902	-0.0171	1.0731
	22	1.1058	-0.0169	1.0889
	23	1.1187	-0.0163	1.1024
	24	1.1317	-0.0167	1.1145
+F1	25	1.1429	-0.0164	1.1265
	26	1.1532	-0.0162	1.1370
	27	1.1628	-0.0159	1.1469
	28	1.1677	-0.0157	1.1520
	29	1.1721	-0.0155	1.1566
	30	1.1760	-0.0153	1.1607

**Table 3.2.7**  $k_{\text{eff}}$ -Values for Different Fuel Columns LoadingReactivity Effect for CR Insertion considered ( $\Delta k=0.004$ )

No BP Adjustment

Core Region	No. of Fuel Col.	No Stream.Corr. No BP Adjustm.	$\Delta k$	Stream.Corr. No BP Adjustm.
F3+F4	8	0.9513	-0.0205	0.9308
	9	0.9613	-0.0203	0.9410
	10	0.9688	-0.0200	0.9488
	11	0.9767	-0.0197	0.9570
	12	0.9828	-0.0194	0.9634
	13	0.9875	-0.0193	0.9683
	14	0.9930	-0.0190	0.9740
	15	0.9980	-0.0187	0.9793
	16	1.0028	-0.0185	0.9843
	17	1.0110	-0.0181	0.9928
+F2	18	1.0227	-0.0176	1.0051
	19	1.0403	-0.0175	1.0228
	20	1.0550	-0.0172	1.0378
	21	1.0679	-0.0169	1.0510
	22	1.0830	-0.0169	1.0662
	23	1.0960	-0.0167	1.0793
+F1	24	1.1075	-0.0166	1.0910
	25	1.1187	-0.0163	1.1023
	26	1.1285	-0.0161	1.1123
	27	1.1376	-0.0159	1.1217
	28	1.1421	-0.0157	1.1265
	29	1.1461	-0.0154	1.1307
	30	1.1497	-0.0153	1.1344

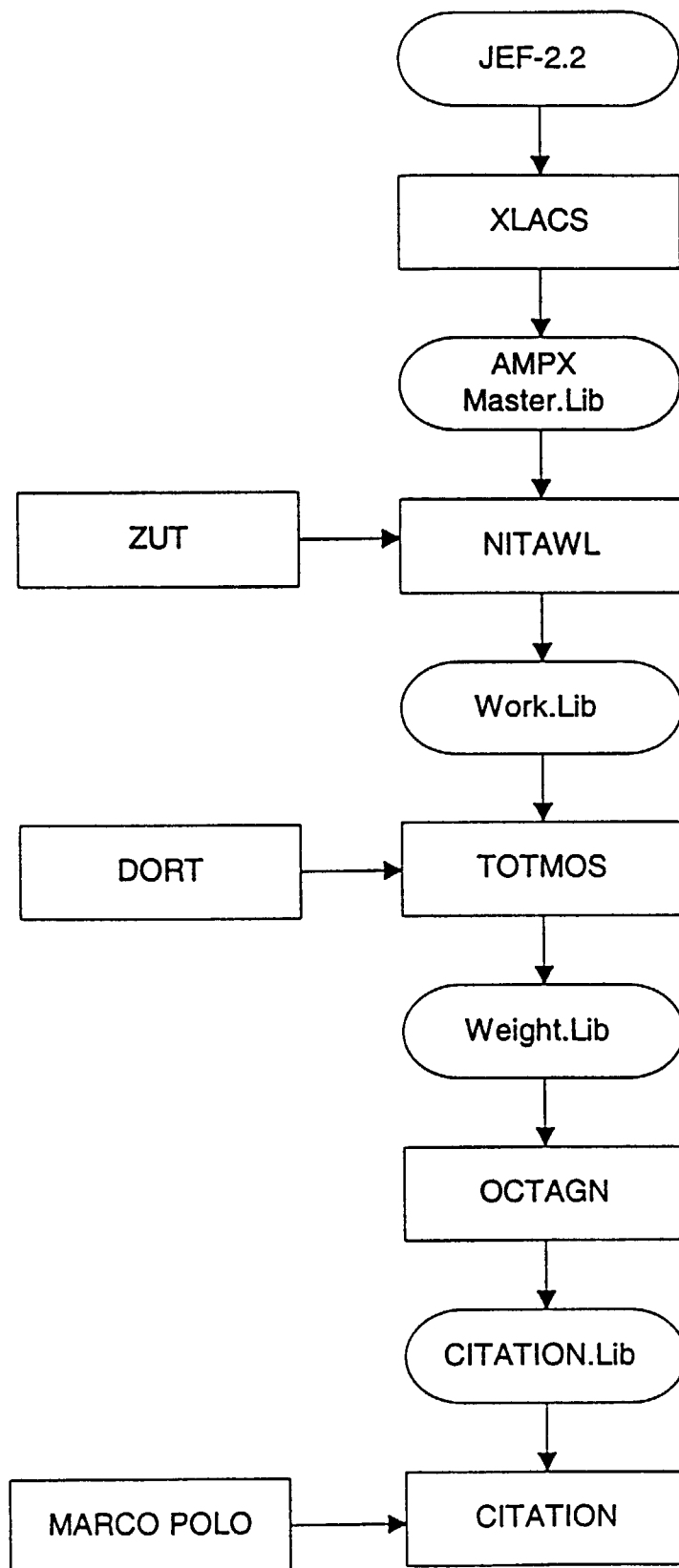


Fig. 3.2.1 Overview of the TOTOMOS-CITATION code system

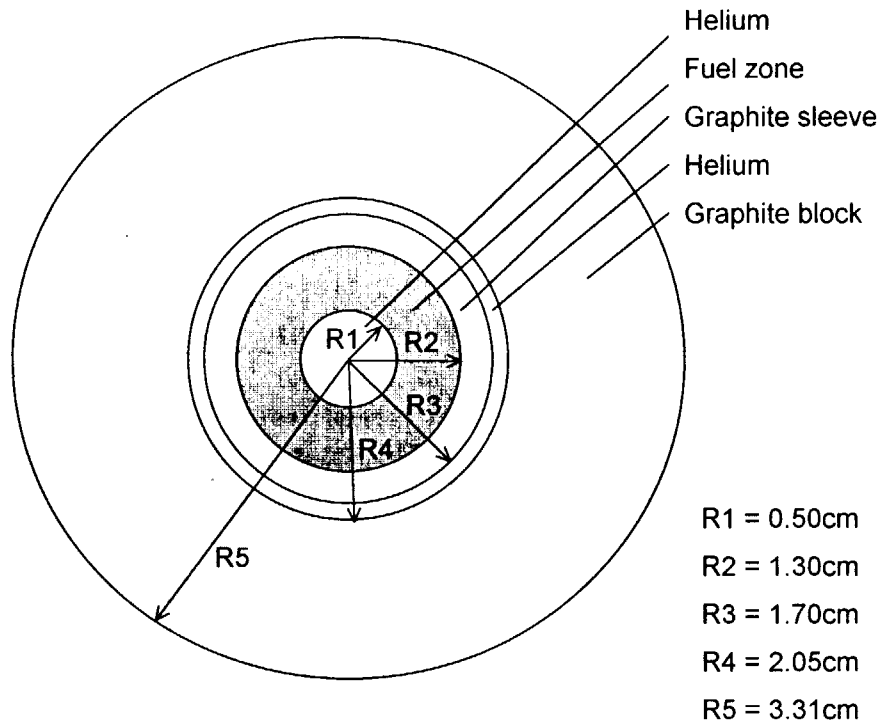


Fig. 3.2.2 1-d cylindrical fuel cell model for TOTOMOS

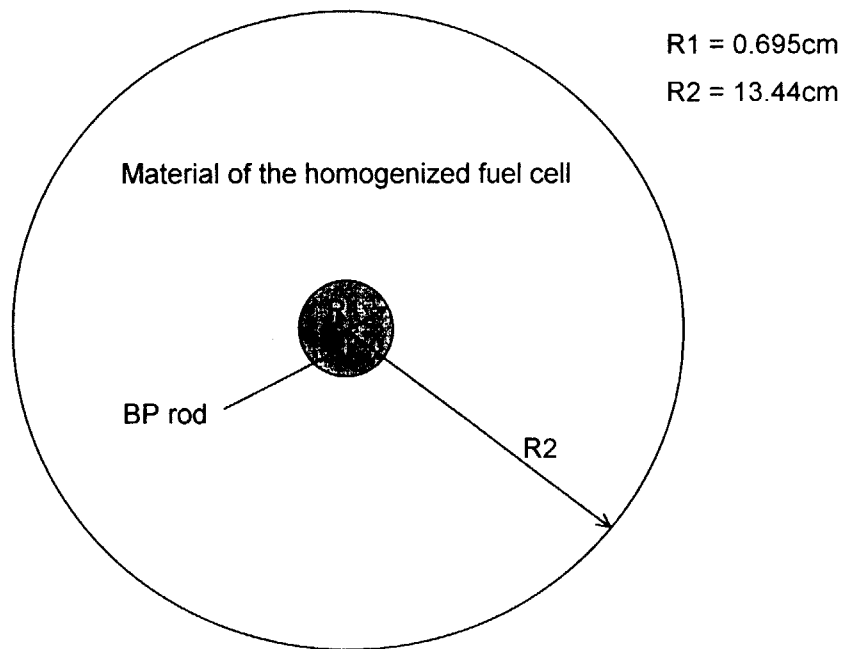
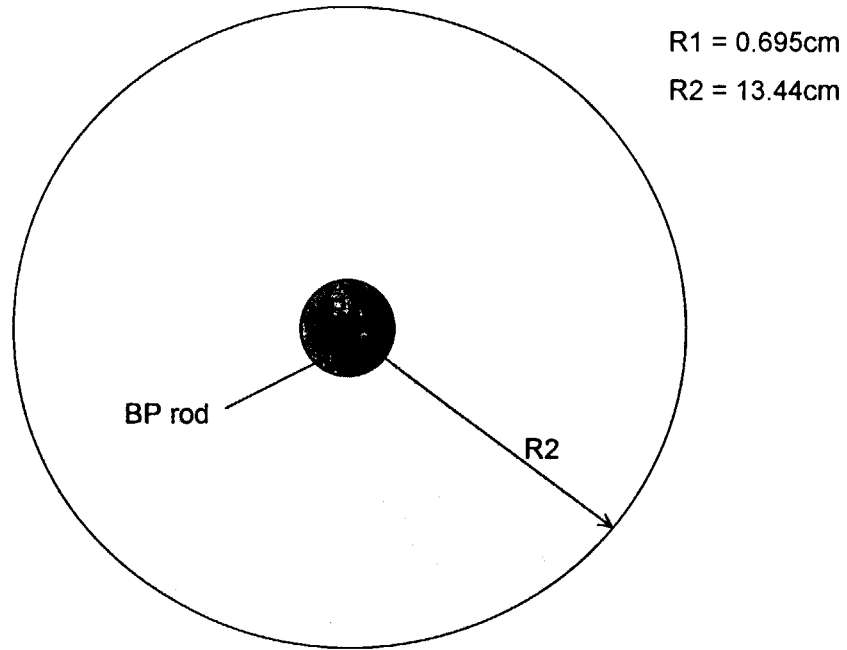


Fig. 3.2.3 1-d cylindrical BP cell model for TOTOMOS

### Horizontal view



### Vertical view

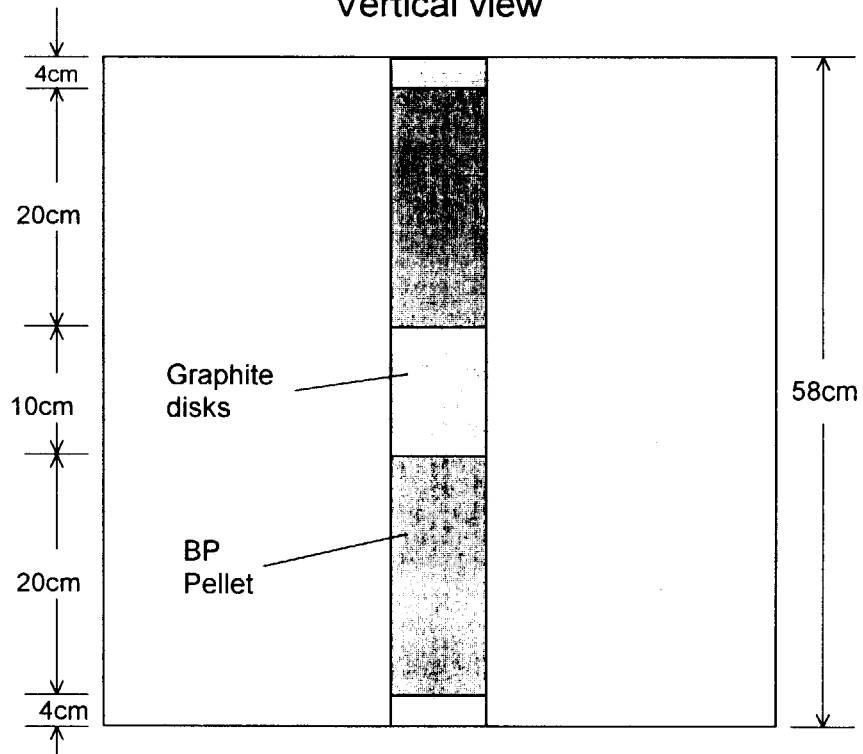


Fig. 3.2.4 2-d cylindrical BP cell model for DORT

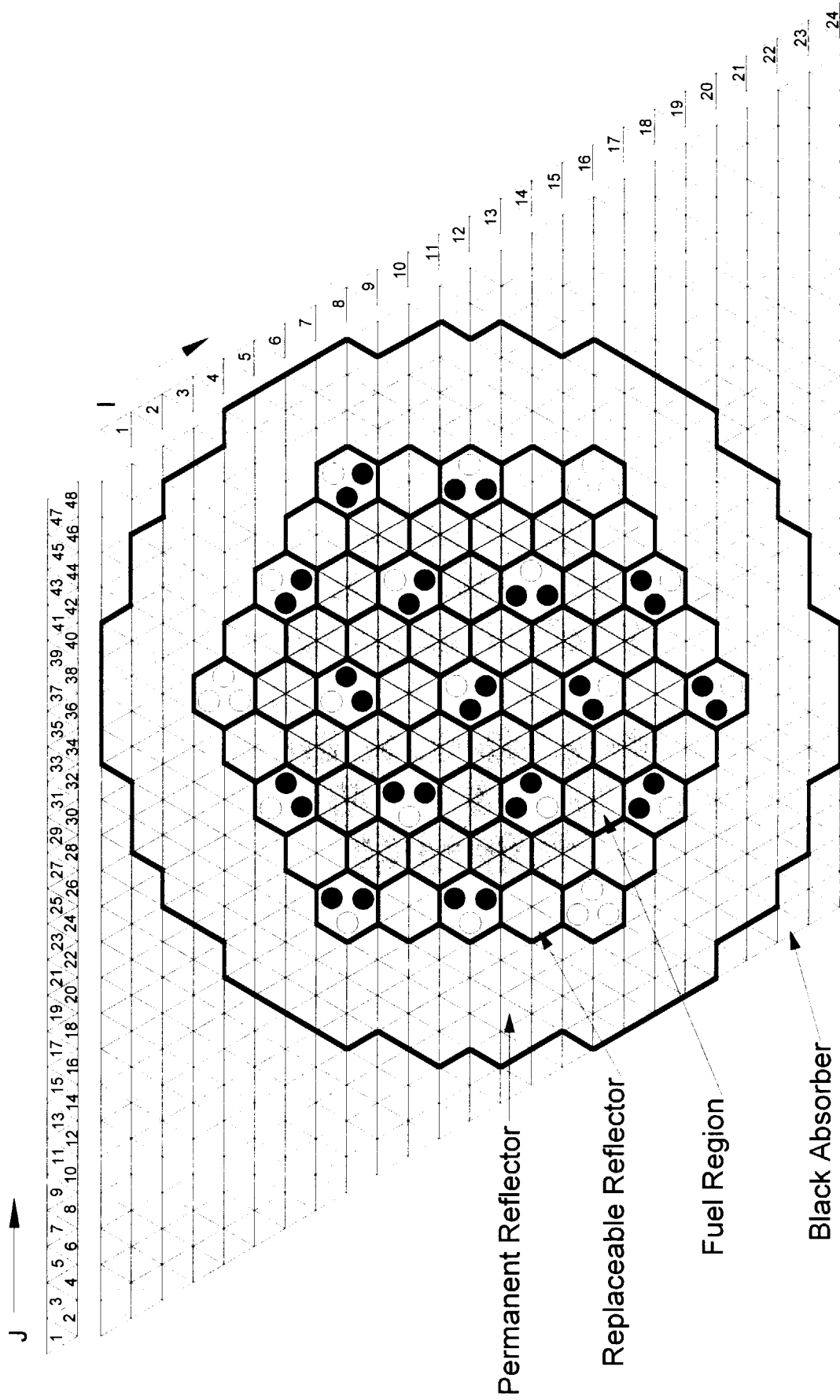


Fig. 3.2.5 Horizontal Cross Section of the Core Model



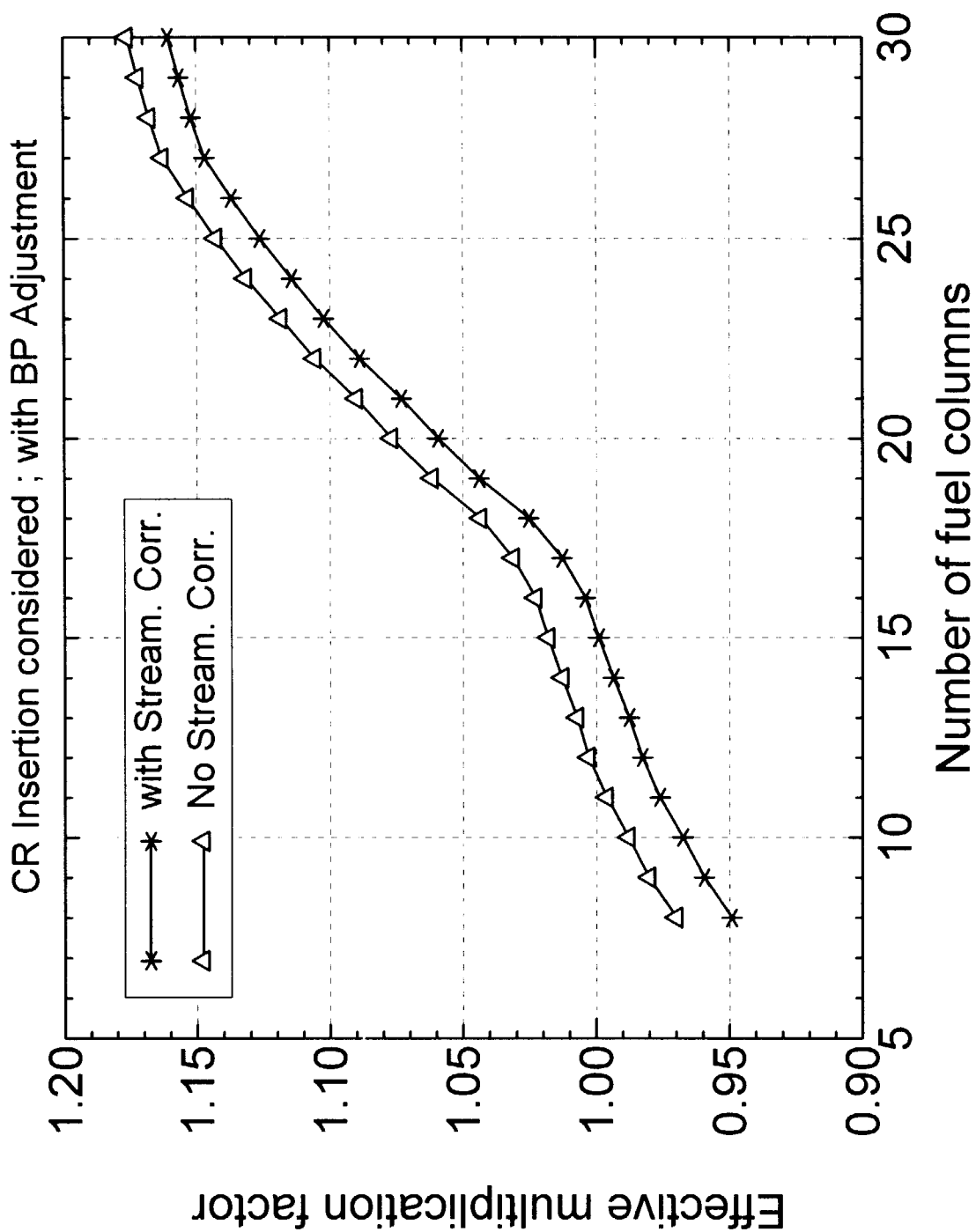


Fig.3.2.6 :  $k_{eff}$  Values for Different Fuel Columns in the Core

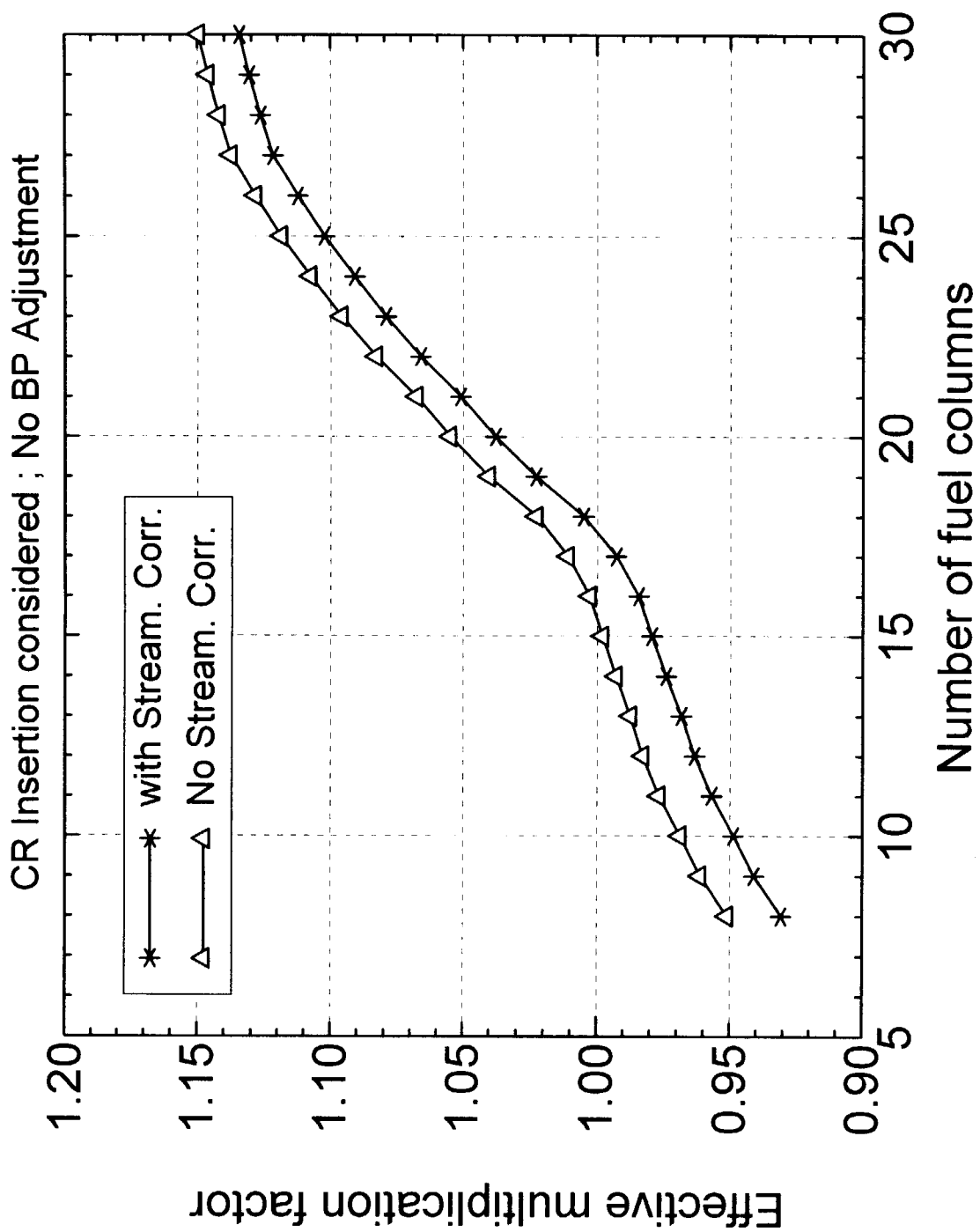


Fig.3.2.7 :  $k_{\text{eff}}$  Values for Different Fuel Columns in the Core

## 4. Comparison and Analysis of the Results

### 4.1 Comparison of the Results Obtained by each Code System

The results obtained with the HTTR 24 mesh heterogeneous model and FZJ diffusion code systems are shown in Table 4.1.1 and Fig. 4.1.1 together with the results from the HTTR Monte Carlo calculation<sup>10)</sup>. Compared to the Monte Carlo results, it is obvious that the two diffusion calculations overestimate  $k_{\text{eff}}$ , but the HTTR results show an overestimation of more than 1% in the region of the 12 to 18 fuel column-loaded core, whereas the FZJ values show nearly no deviation to the MVP results in the same region of core loading. The diffusion calculations were performed in both cases by the CITATION code, the cell calculations were carried out by the DELIGHT and TWOTRAN codes on the part of HTTR, and by the TOTMOS and DORT codes on the part of FZJ.

The group constants for these whole reactor calculations were taken from those BP cell calculations whose  $k_{\infty}$ -values are summarized in Table 4.1.2 together with the corresponding BP efficiencies. In the case of the HTTR cell calculations, the group constants for the BP region in all fuel blocks of one layer were taken from one cell calculation, because the microscopic  $B^{10}$  absorption cross sections for the different fuel blocks in one layer did not differ strongly. In the FZJ calculation each fuel block was considered. As can be seen in this table, the corresponding BP efficiencies are not so different. But when regarding the corresponding microscopic  $^{10}\text{B}$  absorption cross sections shown in Table 4.1.3 and 4.1.4, large differences can be noticed in the thermal groups. These large discrepancies in the basic thermal  $^{10}\text{B}$  absorption cross section may be one reason for the different  $k_{\text{eff}}$ -curves of HTTR and FZJ. But in the HTTR calculations the Boron absorption cross sections are only valid in the BP region of a fuel block in this 24mesh heterogeneous model, whereas in the FZJ calculations the  $B^{10}$  group constants are effective cross sections for the whole fuel block.

### 4.2 Analysis of the Discrepancies in the HTTR and FZJ Results

Although the calculated HTTR  $k_{\text{eff}}$ -values are conservative from a safety point, the reason for this large discrepancy to the HTTR Monte Carlo and FZJ diffusion calculations should be somewhat clearer. Therefore, several items which could contribute to this discrepancy were examined.

**At first**, the streaming effects were compared. As can be seen on Table 4.2.1, the difference between both streaming effects are not important, but the FZJ calculations show a higher streaming effect, especially in the case of only few fuel column-loaded core.

**Secondly**, a small study in the influence of the few group structure on  $k_{\text{eff}}$  was carried out. A simple whole core model for the CITATION calculation was assumed: the core was totally

filled (37 fuel columns) with one fuel block type f633325 (with 6.3wt.% Uranium enrichment, 33 fuel pins per block, and a 2.5 wt.% Boron concentration in the BP pellets) and surrounded by one replaceable reflector block type A-1 1/3<sup>11)</sup>. As can be seen on Table 4.2.2 the increase from the four group structure with one thermal group to the six group structure with three thermal groups causes only a small, but positive reactivity effect on  $k_{eff}$ . Like the streaming effect, it contributes only a minor part to the discrepancy, but it is not the main reason.

**Third:** As the greatest differences exist between the HTTR and FZJ results using both the "6 mesh model": the calculation results are shown in Table 4.2.3 with no streaming correction and with 6 horizontal meshes in the whole core calculations.

In order to have a common basis, the HTTR calculations considering the self-shielding of the BP by a "big" radius of the BP cell have to be compared with the FZJ calculations considering the BP self-shielding by Boron adjustment. In both cases, BP self-shielding is taken into account, but the methods differ significantly. The infinite multiplication factors of each fuel and BP cell obtained by these two methods are summarized on Table 4.2.4 together with the corresponding BP efficiencies. As can be seen on this table, the BP efficiency decreases in both cases from the inner to the outer side of a fuel layer, and it increases with increasing fuel layer number. The differences in the BP efficiency of both methods have the same tendencies: they decrease when going to the outer core region and increase versus the bottom of the core. But it is obvious that in all fuel block types, the TOTMOS BP cell calculations with their adjusted <sup>10</sup>B densities show higher BP efficiencies than the DELIGHT cell calculations with the higher BP cell radius and the high <sup>10</sup>B concentration in the inner zone of the BP cell.

Therefore, the influence of these different BP self-shielding methods on the whole core calculations was analysed in a small study. We assumed the simplified whole core model mentioned above, in order to eliminate all minor and disturbing effects: we chose only one fuel block type as fuel and one reflector block type as reflector as it was already done in the comparison of the group structure. The test calculations consisted of two steps:

- a BP-fuel cell calculation for the fuel block type 633325 and a cell calculation for one replaceable reflector type (A-1 1/3) were executed by the TOTMOS code. Cell weighted condensation was performed to six broad energy groups. In the HTTR cell calculation using the 6 mesh model, the self-shielding of the Boron in the BP rod was taken into account by increasing the radius of the BP cell about the factor of  $\sqrt{(58/40)}$ , but taking in the BP zone itself the high concentration of the B<sub>1</sub>C as it exists in the pellets. On the other hand, the radius of the BP cell in the FZJ calculations was not changed. Instead of this, the <sup>10</sup>B densities were adjusted in the one-dimensional TOTMOS cell calculations in such a way that the resulting  $k_{\infty}$ -values were the same as those yielding from the corresponding two-

dimensional DORT calculations considering the heterogeneous distribution of the BP in the BP rod (see Fig.3.2.4 of chapter 3.2).

- Using the group constants of these cell calculations, a whole core calculation was done with the above mentioned simplified core model: a triangular-z model with 6 meshes horizontally and 4 meshes vertically and with only two material zones: a fuel zone and a surrounding reflector zone as described above. The reflector zone itself was surrounded by a black absorber and the front and back boundary conditions were reflected ones. In this whole core model no CR guide blocks or dummy fuel blocks were taken into account.

Two series of cell calculations were performed:

- one with a BP cell radius of  $r=16.20$  cm and the high Boron concentration in the inner zone of the BP cell,
- and another one with a BP cell radius of  $r=13.44$ cm, and the  $B^{10}$  adjusted density taken over the total length of the fuel block in the inner zone of the BP cell.

The results of these BP cell calculations obtained by the TOTMOS code are summarized in Table 4.2.5 together with the BP efficiencies. The difference in the BP efficiency is 1.41%  $\Delta k/k$ . The macroscopic  $^{10}\text{B}$  absorption cross sections are listed in Table 4.2.6 together with the corresponding  $k_{\text{eff}}$ -values obtained by the CITATION calculation. The  $k_{\text{eff}}$ -values obtained by CITATION calculations without Boron in the BP rods are included into this table together with the corresponding BP efficiencies. One can recognize that the thermal cross section of the "small" cell is higher about 12 to 13% than that of the "big" cell. The two different methods of self-shielding cause a difference of 1.41%  $\Delta k/k$  in the cell calculation, but only a difference of 0.47%  $\Delta k/k$  in the corresponding simplified whole core calculation.

All discrepancies yielded by the test calculations and given by the slightly different streaming effects are listed in Table 4.2.7. When summing up all effects, only a difference of 0.75%  $\Delta k/k$  can be explained. But in the case of the fully loaded core with which these test calculations can be compared a little a discrepancy of 1.80%  $\Delta k/k$  exists between the two different diffusion calculations. Thus, the aberrations found by this analysis are not sufficient to explain a remaining difference of about 1%  $\Delta k/k$ . Moreover, the results of HTTR 24 mesh heterogeneous model shows good agreement with the results of FZJ code system at 30 column but the difference between both code system becomes large with decreasing the number of fuel column. Therefore, it is proposed to perform calculations with and without BP for thin and thick annular core, as well as for fully loaded core in order to determine more exactly the BP efficiencies in the whole core.

**Table 4.1.1: Comparison of  $k_{\text{eff}}$ -Values obtained from Different Computational Methods**  
CR Insertion is considered

Computational Method	HTTR Diffusion Calculation		FZJ Diffusion Calculation		Monte Carlo Calculation
No. of Fuel Col.	24 mesh het. model with Streaming Corr.		6 mesh model with Streaming Corr. with BP Adjustment		HTTR (MVP)
	$k_{\text{eff}}$	% $\Delta k/k$ (to MVP)	$k_{\text{eff}}$	% $\Delta k/k$ (to MVP)	$k_{\text{eff}}$
6	0.9251	1.55	0.9182	0.74	0.9120
9	0.9684	1.07	0.9596	0.12	0.9585
12	0.9926	1.25	0.9827	0.24	0.9804
14	1.0162	1.18	0.9936	0.11	0.9925
15	1.0043	1.28	0.9991	0.15	0.9976
16	1.0105	1.26	1.0042	0.08	1.0034
17	1.0257	1.16	1.0129	-0.07	1.0136
18	1.0382	1.31	1.0254	0.10	1.0243
21	1.0850	0.68	1.0731	-0.35	1.0771
24	1.1229	0.39	1.1145	-0.28	1.1180
27	1.1533	0.39	1.1469	-0.09	1.1481
30	1.1611	0.43	1.1607	0.40	1.1553

**Table 4.1.2:** Comparison of BP-Efficiencies in the Different Cell Calculations

Fuel Layer	ID of Fuel Block	FZJ TOTMOS			HTTR TWOTRAN-II*		
		$k_{\infty}$ Fuel Cell	$k_{\infty}$ BP Cell	BP-Eff. (% $\Delta k/k$ )	$k_{\infty}$ Fuel Cell	$k_{\infty}$ BP Cell	BP-Eff. (% $\Delta k/k$ )
1 <sup>st</sup> Layer	f673320	1.5457	1.3630	8.67	1.5417	1.3866	7.26
	f793320	1.5610	1.3960	7.57			
	f943120	1.5996	1.4397	6.94			
	f993120	1.6021	1.4480	6.64			
2 <sup>nd</sup> Layer	f523325	1.5095	1.2815	11.79	1.5185	1.3226	9.75
	f633325	1.5376	1.3297	10.17			
	f723125	1.5726	1.3686	9.48			
	f793125	1.5802	1.3878	8.77			
3 <sup>rd</sup> Layer	f433325	1.4790	1.2301	13.68			
	f523325	1.5095	1.2815	11.79			
	f593125	1.5476	1.3227	10.98			
	f633125	1.5559	1.3365	10.55			
4 <sup>th</sup> & 5 <sup>th</sup> Layer	f343320	1.4285	1.1703	15.45	1.4428	1.2204	12.63
	f393320	1.4604	1.2189	13.57			
	f433120	1.4957	1.2538	12.90			
	f483120	1.5142	1.2862	11.71			

\* The BP cell calculations of HTTR refer to the 24 mesh heterogeneous model and yield group constants only for the BP region of the fuel block (see Fig. 3.1.6 of chapter 3.1). The group constants for the fuel region of the fuel blocks are calculated by a DELIGHT fuel cell calculation with  $r_{\text{cell}} = 3.11$  or  $3.21\text{cm}$ .

**Table 4.1.3: Microscopic B<sup>10</sup> Absorption Cross Sections**  
Obtained by HTTR TWOTRAN-II Calculation

ID of Fuel Block	$\sigma_{\text{abs}}$ (barn) of <sup>10</sup> B		
	f393320	f633325	f793320
Group			
1	$5.445 \times 10^{-1}$	$5.442 \times 10^{-1}$	$5.444 \times 10^{-1}$
2	$6.480 \times 10^{+0}$	$6.472 \times 10^{+0}$	$6.475 \times 10^{+0}$
3	$1.090 \times 10^{+2}$	$1.067 \times 10^{+2}$	$1.075 \times 10^{+2}$
4	$5.059 \times 10^{+2}$	$4.731 \times 10^{+2}$	$5.033 \times 10^{+2}$
5	$6.979 \times 10^{+2}$	$6.034 \times 10^{+2}$	$6.591 \times 10^{+2}$
6	$1.024 \times 10^{+3}$	$8.574 \times 10^{+2}$	$9.998 \times 10^{+2}$

**Table 4.1.4: Microscopic B<sup>10</sup> Absorption Cross Sections obtained by FZJ TOTMOS Calculation**

ID of Fuel Block	$\sigma_{\text{abs}}$ (barn) of <sup>10</sup> B		
	f393320	f633325	f793320
Group			
1	$7.341 \times 10^{-1}$	$7.337 \times 10^{-1}$	$7.344 \times 10^{-1}$
2	$2.539 \times 10^{+1}$	$2.522 \times 10^{+1}$	$2.521 \times 10^{+1}$
3	$2.243 \times 10^{+2}$	$2.207 \times 10^{+2}$	$2.231 \times 10^{+2}$
4	$1.261 \times 10^{+3}$	$1.086 \times 10^{+3}$	$1.131 \times 10^{+3}$

**Table 4.2.1: Comparison of Streaming Effects**

Number of Fuel Columns	Streaming Effect (% $\Delta k/k$ )		
	HTTR	FZJ	Difference
18	1.42	1.68	0.26
24	1.21	1.36	0.15
30	1.12	1.12	0.0



**Table 4.2.2** Influence of the Number of Broad Groups on  $k_{\text{eff}}$ 

Groups	$k_{\text{eff}}$	$\% \Delta k/k$
4	1.20164	
6	1.20568	0.28

**Table 4.2.3** Comparison of  $k_{\text{eff}}$ -Values obtained by HTTR and FZJ Diffusion Calculation

No. of Fuel Col.	$k_{\text{eff}}$		Difference $\Delta k$	Difference $\% \Delta k/k$
	6 mesh model no Streaming Corr. with BP Self-Shielding CR Insertion considered			
	HTTR	FZJ		
9	1.0113	0.9802	0.0311	3.14
12	1.0336	1.0024	0.0312	3.01
14	1.0427	1.0128	0.0299	2.83
15	1.0497	1.0180	0.0317	2.97
16	1.0547	1.0229	0.0318	2.95
17	1.0637	1.0313	0.0324	2.95
18	1.0756	1.0434	0.0322	2.87
21	1.1226	1.0902	0.0324	2.65
24	1.1634	1.1317	0.0317	2.41
27	1.1942	1.1628	0.0314	2.26
29	1.1994	1.1721	0.0273	1.94
30	1.2014	1.1760	0.0253	1.80

**Table 4.2.4**  $k_{\infty}$ -Values and the Corresponding BP-Efficiencies of the Different Cell Models

Fuel Layer	ID of Fuel Block	TOTMOS			DELIGHT			Diff. in BP-Eff.
		$k_{\infty}$		BP-Eff. (% $\Delta k/k$ )	$k_{\infty}$		BP-Eff. (% $\Delta k/k$ )	
		Fuel Cell	BP Cell		Fuel Cell	BP Cell		
1 <sup>st</sup> Layer	f673320	1.5457	1.3630	8.67	1.5331	1.3702	7.75	0.92
	f793320	1.5610	1.3960	7.57	1.5486	1.4012	6.79	0.78
	f943120	1.5996	1.4397	6.94	1.5876	1.4441	6.26	0.68
	f993120	1.6021	1.4480	6.64	1.5899	1.4516	5.99	0.65
2 <sup>nd</sup> Layer	f523325	1.5095	1.2815	11.79	1.5005	1.2980	10.40	1.39
	f633325	1.5376	1.3297	10.17	1.5255	1.3412	9.01	1.16
	f723125	1.5726	1.3686	9.48	1.5603	1.3792	8.42	1.06
	f793125	1.5802	1.3878	8.77	1.5675	1.3969	7.79	0.98
3 <sup>rd</sup> Layer	f433325	1.4790	1.2301	13.68	1.4702	1.2482	12.10	1.58
	f523325	1.5095	1.2815	11.79	1.5005	1.2980	10.40	1.39
	f593125	1.5476	1.3227	10.98	1.5355	1.3359	9.73	1.25
	f633125	1.5559	1.3365	10.55	1.5435	1.3490	9.34	1.21
4 <sup>th</sup> Layer	f343320	1.4285	1.1703	15.45	1.4174	1.1881	13.62	1.83
	f393320	1.4604	1.2189	13.57	1.4526	1.2374	11.97	1.60
	f433120	1.4957	1.2538	12.90	1.4864	1.2697	11.48	1.42
	f483120	1.5142	1.2862	11.71	1.5025	1.2992	10.41	1.30

**Table 4.2.5** Infinite Multiplication Factors Obtained by Different Cell Models for the Fuel Block f633325

$r_{BP-Cell}$ (cm)	13.44	16.20
$N^{10B}$ (at/(b cm)) in BP Rod	2.7845-4	5.6049-4
$k_{\infty}$ of Fuel Cell	1.5376	1.5376
$k_{\infty}$ of BP Cell	1.3297	1.3550
BP-Efficiency (% $\Delta k/k$ )	10.17	8.76

**Table 4.2.6**  $k_{\text{eff}}$ -Values of the Whole Core Test Calculations and the Corresponding Macroscopic  $^{10}\text{B}$  Cross Sections

rBP Cell (cm)	13.44	16.20
Group	$\Sigma_{\text{abs}}$ of $\text{B}^{10}$ ( $\text{cm}^{-1}$ )	
1	$4.403 \times 10^{-7}$	$6.008 \times 10^{-7}$
2	$4.952 \times 10^{-6}$	$6.748 \times 10^{-6}$
3	$8.258 \times 10^{-5}$	$1.071 \times 10^{-4}$
4	$3.519 \times 10^{-4}$	$4.231 \times 10^{-4}$
5	$6.896 \times 10^{-4}$	$6.876 \times 10^{-4}$
6	$1.036 \times 10^{-3}$	$9.135 \times 10^{-4}$
$k_{\text{eff}}$ with B in BP	1.2356	1.2427
$k_{\text{eff}}$ no B in BP	1.42125	1.42111
BP-Efficiency $\% \Delta k/k$	10.57	10.10

**Table 4.2.7** Reactivity Increase Caused by Different Computational Methods in the Test Cases

Item	Reactivity Effect ( $\% \Delta k/k$ )
Group Effect 4→6	0.28
Different BP-Shielding Effect	0.47
Sum	0.75

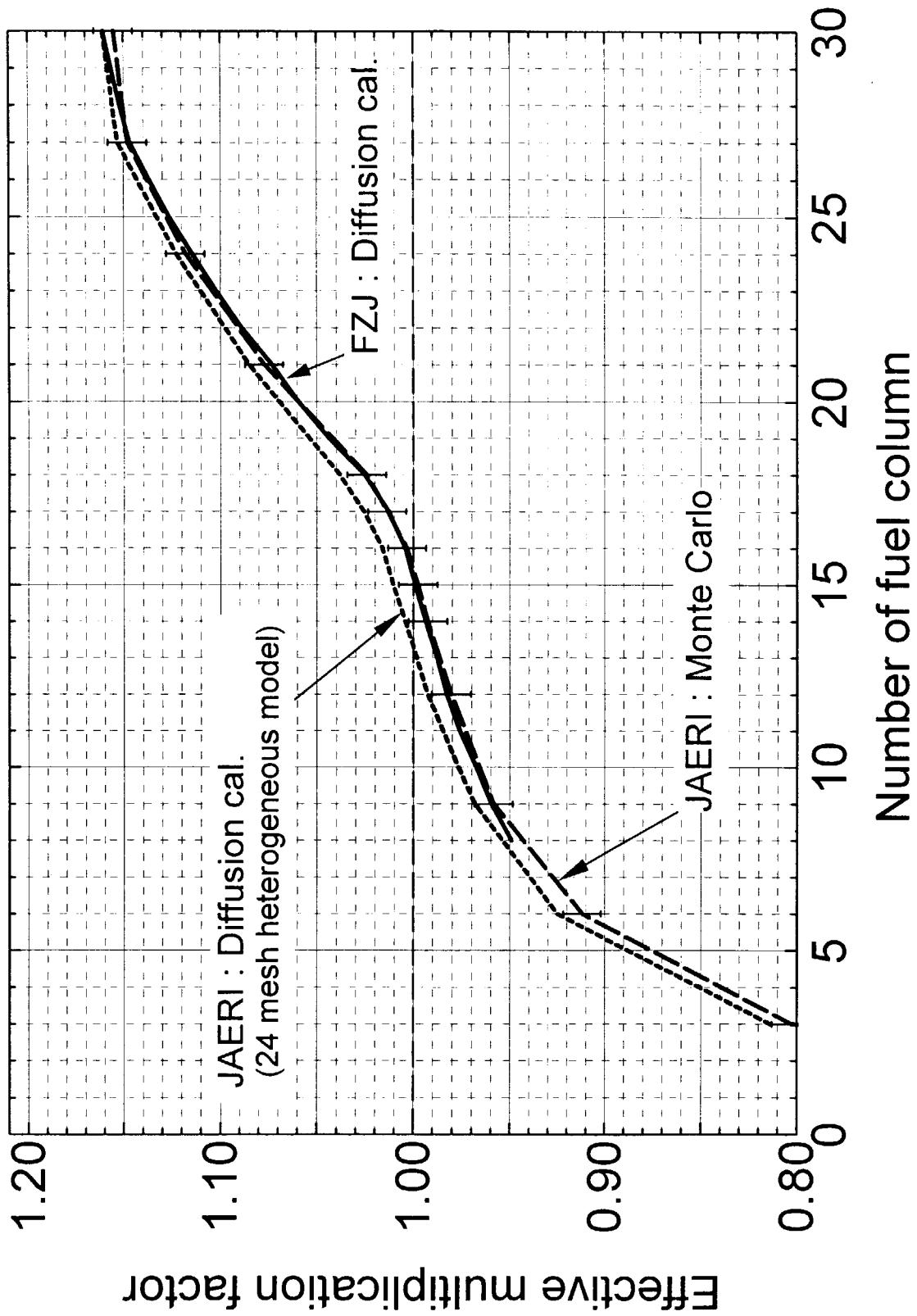


Fig 4.1.1 Change in effective multiplication factor during fuel loading

## 5. Conclusion

The calculation models and results of JAERI and FZJ for HTTR Benchmark problems are compared. As the results, the effects of energy group number, streaming effect became clear. For the FZJ code system, sensitivity analyses for BP cell were conducted.

In both calculational methods improvements can be proposed. In the case of the HTTR diffusion calculations, calculation model for annular core and fewer columns core should be improved because discrepancy between the results of Monte Carlo calculation becomes larger with decreasing the number of fuel column.

In the FZJ calculation the reactivity of Boron may be overestimated to some extent, the self-shielding effect of Boron in radial direction has to be considered. Furthermore, the asymmetrical position of the BP rods and the greater C region around the BP rods in the edges of the hexagonal fuel block should be taken into account.

In both calculational methods the effective radius of the BP cell and the corresponding atomic densities of the Boron have to be optimized. This is necessary to obtain more exact results concerning the BP efficiency in the whole core.

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# 国際単位系 (SI) と換算表

表1 SI基本単位および補助単位

量	名称	記号
長さ	メートル	m
質量	キログラム	kg
時間	秒	s
電流	アンペア	A
熱力学温度	ケルビン	K
物質質量	モル	mol
光度	カンデラ	cd
平面角	ラジアン	rad
立体角	ステラジアン	sr

表3 固有の名称をもつSI組立単位

量	名称	記号	他のSI単位による表現
周波数	ヘルツ	Hz	s <sup>-1</sup>
力	ニュートン	N	m·kg/s <sup>2</sup>
圧力、応力	パスカル	Pa	N/m <sup>2</sup>
エネルギー、仕事、熱量	ジュール	J	N·m
工率、放射束	ワット	W	J/s
電気量、電荷	クーロン	C	A·s
電位、電圧、起電力	ボルト	V	W/A
静電容量	ファラド	F	C/V
電気抵抗	オーム	Ω	V/A
コンダクタンス	ジーメンズ	S	A/V
磁束	ウェーバ	Wb	V·s
磁束密度	テスラ	T	Wb/m <sup>2</sup>
インダクタンス	ヘンリー	H	Wb/A
セルシウス温度	セルシウス度	°C	
光度	ルーメン	lm	cd·sr
照射度	ルクス	lx	lm/m <sup>2</sup>
放射能	ベクレル	Bq	s <sup>-1</sup>
吸収線量	グレイ	Gy	J/kg
線量当量	シーベルト	Sv	J/kg

表2 SIと併用される単位

名称	記号
分、時、日	min, h, d
度、分、秒	°, ', "
リットル	l, L
トン	t
電子ボルト	eV
原子質量単位	u

1 eV = 1.60218 × 10<sup>-19</sup> J  
1 u = 1.66054 × 10<sup>-27</sup> kg

表5 SI接頭語

倍数	接頭語	記号
10 <sup>18</sup>	エクサ	E
10 <sup>15</sup>	ペタ	P
10 <sup>12</sup>	テラ	T
10 <sup>9</sup>	ギガ	G
10 <sup>6</sup>	メガ	M
10 <sup>3</sup>	キロ	k
10 <sup>2</sup>	ヘクト	h
10 <sup>1</sup>	デカ	da
10 <sup>-1</sup>	デシ	d
10 <sup>-2</sup>	センチ	c
10 <sup>-3</sup>	ミリ	m
10 <sup>-6</sup>	マイクロ	μ
10 <sup>-9</sup>	ナノ	n
10 <sup>-12</sup>	ピコ	p
10 <sup>-15</sup>	フェムト	f
10 <sup>-18</sup>	アト	a

表4 SIと共に暫定的に維持される単位

名称	記号
オンGSTローム	Å
バー	b
バル	bar
ガリ	Gal
キュリー	Ci
レントゲン	R
ラド	rad
レム	rem

1 Å = 0.1 nm = 10<sup>-10</sup> m  
1 b = 100 fm = 10<sup>-28</sup> m<sup>2</sup>  
1 bar = 0.1 MPa = 10<sup>5</sup> Pa  
1 Gal = 1 cm/s<sup>2</sup> = 10<sup>-2</sup> m/s<sup>2</sup>  
1 Ci = 3.7 × 10<sup>10</sup> Bq  
1 R = 2.58 × 10<sup>-4</sup> C/kg  
1 rad = 1 cGy = 10<sup>-2</sup> Gy  
1 rem = 1 cSv = 10<sup>-2</sup> Sv

(注)

- 表1-5は「国際単位系」第5版、国際度量衡局 1985年刊行による。ただし、1 eV および 1 uの値は CODATA の1986年推奨値によった。
- 表4には海里、ノット、アール、ヘクタールも含まれているが日常の単位なのでここでは省略した。
- barは、JISでは流体の圧力を表わす場合に限り表2のカテゴリーに分類されている。
- EC閣僚理事会指令では bar, barn および「血圧の単位」mmHgを表2のカテゴリーに入れている。

## 換 算 表

力	N (=10 <sup>5</sup> dyn)	kgf	lbf
	1	0.101972	0.224809
	9.80665	1	2.20462
	4.44822	0.453592	1

粘度 1 Pa·s (N·s/m<sup>2</sup>) = 10 P (ポアズ) (g/(cm·s))  
動粘度 1 m<sup>2</sup>/s = 10<sup>4</sup> St (ストークス) (cm<sup>2</sup>/s)

圧	MPa (=10 bar)	kgf/cm <sup>2</sup>	atm	mmHg (Torr)	lbf/in <sup>2</sup> (psi)
	1	10.1972	9.86923	7.50062 × 10 <sup>3</sup>	145.038
力	0.0980665	1	0.967841	735.559	14.2233
	0.101325	1.03323	1	760	14.6959
	1.33322 × 10 <sup>-4</sup>	1.35951 × 10 <sup>-3</sup>	1.31579 × 10 <sup>-3</sup>	1	1.93368 × 10 <sup>-2</sup>
	6.89476 × 10 <sup>-3</sup>	7.03070 × 10 <sup>-2</sup>	6.80460 × 10 <sup>-2</sup>	51.7149	1

エネルギー・仕事・熱量	J (=10 <sup>7</sup> erg)	kgf·m	kW·h	cal (計量法)	Btu	ft·lbf	eV
	1	0.101972	2.77778 × 10 <sup>-7</sup>	0.238889	9.47813 × 10 <sup>-4</sup>	0.737562	6.24150 × 10 <sup>18</sup>
	9.80665	1	2.72407 × 10 <sup>-6</sup>	2.34270	9.29487 × 10 <sup>-3</sup>	7.23301	6.12082 × 10 <sup>19</sup>
	3.6 × 10 <sup>5</sup>	3.67098 × 10 <sup>5</sup>	1	8.59999 × 10 <sup>5</sup>	3412.13	2.65522 × 10 <sup>6</sup>	2.24694 × 10 <sup>25</sup>
	4.18605	0.426858	1.16279 × 10 <sup>-6</sup>	1	3.96759 × 10 <sup>-3</sup>	3.08747	2.61272 × 10 <sup>19</sup>
	1055.06	107.586	2.93072 × 10 <sup>-4</sup>	252.042	1	778.172	6.58515 × 10 <sup>21</sup>
	1.35582	0.138255	3.76616 × 10 <sup>-7</sup>	0.323890	1.28506 × 10 <sup>-3</sup>	1	8.46233 × 10 <sup>18</sup>
	1.60218 × 10 <sup>-19</sup>	1.63377 × 10 <sup>-20</sup>	4.45050 × 10 <sup>-26</sup>	3.82743 × 10 <sup>-20</sup>	1.51857 × 10 <sup>-22</sup>	1.18171 × 10 <sup>-19</sup>	1

1 cal = 4.18605 J (計量法)  
= 4.184 J (熱化学)  
= 4.1855 J (15 °C)  
= 4.1868 J (国際蒸気表)  
仕事率 1 PS (仏馬力)  
= 75 kgf·m/s  
= 735.499 W

放射能	Bq	Ci
	1	2.70270 × 10 <sup>-11</sup>
	3.7 × 10 <sup>10</sup>	1

吸収線量	Gy	rad
	1	100
	0.01	1

照射線量	C/kg	R
	1	3876
	2.58 × 10 <sup>-4</sup>	1

線量当量	Sv	rem
	1	100
	0.01	1

ANALYSIS OF THE HTTR'S BENCHMARK PROBLEMS AND COMPARISON BETWEEN THE HTTR AND THE FZJ CODE SYSTEMS

