

A Study on Pore Structure of Compacted Bentonite (Kunigel-V1)

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圧縮ベントナイト（クニゲル V1）の間隙構造 に関する研究

（研究報告）

佐藤治夫*

要 旨

本研究では、拡散に及ぼす圧縮ベントナイトの間隙構造因子の影響を評価するため、非吸着性のトリチウム水（HTO）を用いて以下に示す4種類の拡散実験を行った。

- (1) 圧縮ベントナイトの圧縮方向をパラメータとした透過拡散実験[圧縮方向の影響]
- (2) 圧縮ベントナイト中の珪砂混合率をパラメータとした非定常拡散実験[珪砂混合率の影響]
- (3) 圧縮ベントナイトの初期粒径をパラメータとした非定常拡散実験[初期粒径の影響]
- (4) 圧縮ベントナイト中に単一亀裂がある場合の含水修復期間をパラメータとした非定常拡散実験[亀裂の影響]

(1)については、クニゲル V1 とクニピア F（クニゲル V1 を精製して Na 型スメクタイトを 95wt%以上にしたもの）を対象に、乾燥密度 1.0 と $1.5\text{Mg}\cdot\text{m}^{-3}$ に対して実効拡散係数（ De ）を圧縮方向を変えて測定した。(2)については、クニゲル V1 を対象に、見掛けの拡散係数（ Da ）を乾燥密度 $0.8, 1.4, 1.8\text{Mg}\cdot\text{m}^{-3}$ 、珪砂混合率 30 と 50wt% に対して測定した。(3)については、粒径が $0.1\sim 5\text{mm}$ と粉末状であるクニゲル V1 より大きい、粒状ベントナイト（OT-9607）を対象に、 Da を乾燥密度 $0.8, 1.4, 1.8\text{Mg}\cdot\text{m}^{-3}$ に対して測定した。(4)については、乾燥密度 $1.8\text{Mg}\cdot\text{m}^{-3}$ の含水飽和ベントナイトに人工的に貫通した亀裂を入れ、7 または 28 日間再含水させ、 Da を測定した。

(1)については、クニゲル V1 には全密度とも De に圧縮方向依存性は見られなかったが、クニピア F では、圧縮方向に対して直角方向からの方が軸方向からより大きな De となった。(2)のベントナイト中の拡散係数に及ぼす珪砂混合率の影響については、全乾燥密度とも Da に影響は見られなかった。(3)の拡散係数に及ぼす初期ベントナイト粒径の影響については、粒状ベントナイト（OT-9607）に対する Da が粉末状であるクニゲル V1 の場合と全密度ともほぼ同じであり、ベントナイトの初期粒径の影響は見られなかった。(4)のベントナイト中の単一亀裂の修復特性については、 Da に及ぼす亀裂の修復期間依存性や亀裂の影響は見られなかった。

これらのことから、圧縮ベントナイト（クニゲル V1）の間隙構造は、ベントナイトの圧縮方向の影響、珪砂混合率の影響、及び初期粒径の影響を受けにくく、貫通した亀裂が発生した場合においても短期間で亀裂は修復され、間隙構造に影響を及ぼさないとと言える。

A Study on Pore Structure of Compacted Bentonite (Kunigel-V1)

Haruo Sato*

Abstract

Four kinds of diffusion experiments; (1) through-diffusion(T-D) experiments for compaction direction dependency, (2) in-diffusion(I-D) experiments for composition dependency of silica sand in bentonite, (3) I-D experiments for initial bentonite grain size dependency, and (4) I-D experiments for the restoration property of an artificial single fracture in compacted bentonite, were carried out using tritiated water which is a non-sorbing nuclide to evaluate the effect of pore structural factors for compacted bentonite on diffusion. For (1), effective diffusivities(D_e) in Na-bentonites, Kunigel-V1[®] and Kunipia-F[®] were measured for 1.0 and 1.5 $Mg \cdot m^{-3}$. For (2), apparent diffusivities(D_a) in Kunigel-V1[®] were measured for 0.8, 1.4 and 1.8 $Mg \cdot m^{-3}$ with silica sand of 30 and 50 wt%. For (3), D_a values for 0.8, 1.4 and 1.8 $Mg \cdot m^{-3}$ were measured for a granulated Na-bentonite, OT-9607[®] which grain-size distribution is in a range between 0.1 and 5 mm. For (4), D_a values in Kunigel-V1[®] which a single fracture was artificially reproduced and was immersed in distilled water for 7 or 28 days for the restoration of the fracture, were measured for 1.8 $Mg \cdot m^{-3}$. Although D_e values in Kunigel-V1[®] were approximately the same for both compacted directions over the density, D_e values for perpendicular direction to compacted direction were higher than those for the same direction as compacted direction in Kunipia-F[®]. For composition dependency of silica sand in bentonite, no significant effect of the mixture of silica sand in bentonite on D_a was found. For initial bentonite grain size dependency, D_a values obtained for OT-9607[®] were approximately the same as those for Kunigel-V1[®] and no effect of initial grain size of bentonite on diffusion was found. For the restoration property of a single fracture in compacted bentonite, no restoration period dependency on D_a was found. Based on this, it may be said that diffusion of nuclides in compacted bentonite, Kunigel-V1[®] is independent of compaction direction of bentonite, composition of silica sand in bentonite, and initial bentonite grain size. Furthermore, no matter how a penetrated fracture was formed in bentonite, the fracture is restored for a short while.

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1. INTRODUCTION

In performance assessment of the geological disposal of high-level radioactive waste (HLW), the diffusion of radionuclides in bentonite which composes the multibarrier system, is considered to receive the effect of various pore structural parameters, such as porosity, density, tortuosity, the composition of additives in the bentonite, bentonite grain size, etc. In the multibarrier system of the geological disposal of HLW, since Na-bentonite is considered as a candidate buffer material, the diffusion of radionuclides for Na-bentonite was discussed.

The author and the other researchers have reported bentonite density dependencies for apparent diffusion coefficients (D_a) and effective diffusion coefficients (D_e) of radionuclides in bentonite so far[e.g. 1-6]. The density dependencies simultaneously mean also porosity dependencies, because the porosity is directly related to density. For the effect of the composition of silica sand in bentonite on diffusion, D_e values of ^{125}I (I^-), ^{36}Cl (Cl^-), ^{14}C (CO_3^{2-}) [7] and HTO[8] in a Na-bentonite, Kunigel-V1[®] have been reported for a dry density of $1.6 \text{ Mg}\cdot\text{m}^{-3}$ by Kato et al. The D_e values showed a tendency to increase with increasing the composition of silica sand in the bentonite, but it was insignificant up to the composition 70 wt%. This indicates there is a possibility that the composition of silica sand in bentonite insignificantly affect pore structural parameters in diffusion. However, the effect of composition of additives in bentonite and bentonite grain size on diffusion has not been systematically studied. Both parameters are possible to affect also tortuosity which expresses the ratio of actually diffused path length to the sample thickness and it is important to understand the diffusion mechanism of radionuclides in bentonite.

In this study, physical factors which are considered to affect the diffusion of radionuclides in bentonite, particularly the effect of pore structural factors for compacted bentonite on diffusion, such as the orientation property of clay particle, the composition of silica sand in bentonite, initial bentonite grain size, and the restoration property of a single fracture in bentonite, were evaluated based on experimental data.

2. EXPERIMENTAL

Four kinds of diffusion experiments; (1) through-diffusion (T-D) experiments for compaction direction dependency, (2) in-diffusion (I-D) experiments for composition dependency of silica sand in bentonite, (3) I-D experiments for initial bentonite grain size dependency, and (4) I-D experiments for the restoration property of a single fracture in compacted bentonite, were carried out using tritiated water (HTO) in order to evaluate the pore structural factors of compacted bentonite on diffusion described above.

2.1 T-D Experiments for Compaction Direction Dependency on D_e

Effective diffusion coefficients of HTO in Na-bentonites, Kunigel-V1[®] (composition of Na-smectite, 46-49 wt%) and Kunipia-F[®] (composition of Na-smectite, over 95 wt%) were measured for the same direction as compacted direction and perpendicular direction to compacted direction for the dry densities of 1.0 and $1.5 \text{ Mg}\cdot\text{m}^{-3}$ at room temperature by T-D method[9]. The detailed mineralogy for these bentonites is described in the literatures of Ito et al.[10, 11].

Figure 1 shows the sectional view of a diffusion cell for the T-D experiment and the enlargement of the sample holder. The diffusion cell consists of a tracer cell, a measurement cell and a sample holder. The sample holder is set between both cells and bentonite is also filled in this holder. The tracer cell is additionally connected with a tracer tank with a volume of 1 dm^3 to keep the concentration of the tracer in the tracer cell constant and the solution is circulated by a pump.

The bentonite was dried at $105 \text{ }^\circ\text{C}$ over night and packed into the sample holder of the diffusion cell to obtain the dry densities of 1.0 and $1.5 \text{ Mg}\cdot\text{m}^{-3}$ with the size of $15\times 15\times 15 \text{ mm}$. Ordinarily a disk-typed sample is used, but cubic sample was used in this study, because diffusion direction to compacted direction had to be changed. The bentonite in the holder was saturated with synthetic porewater for 3 days under atmospheric pressure after degassed a half hour in a vacuum chamber.

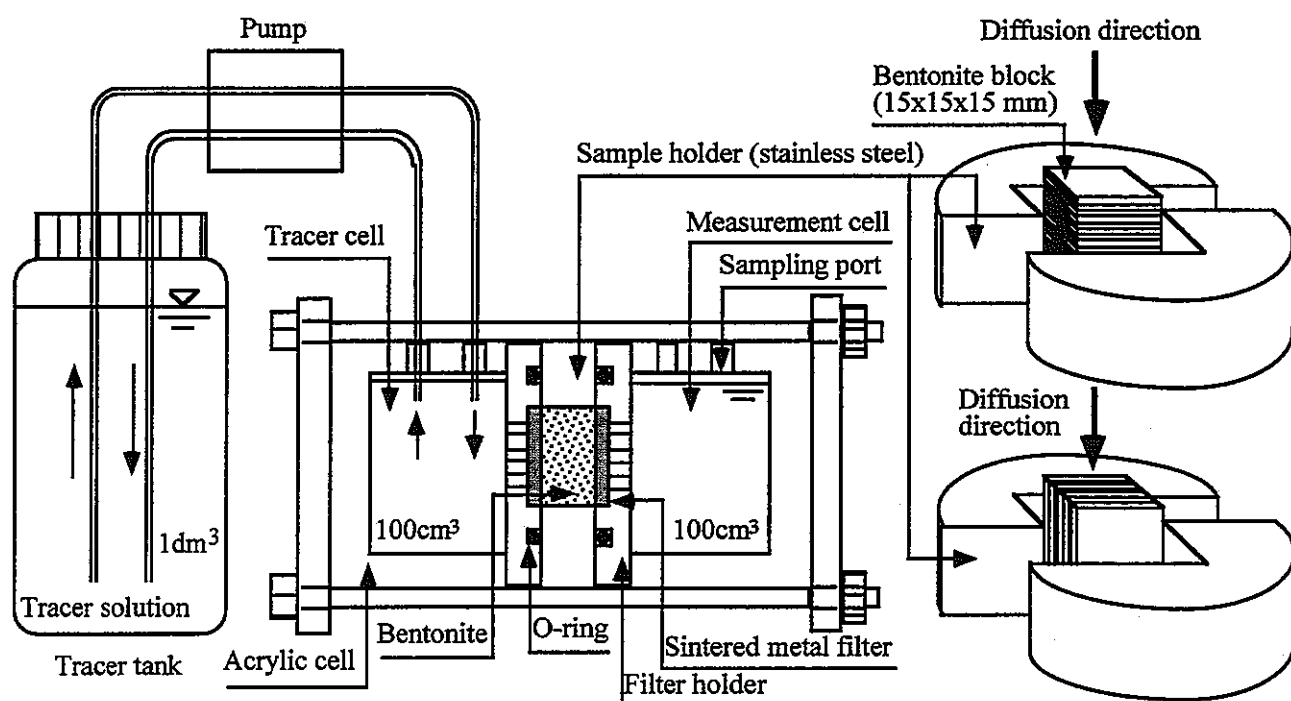


Figure 1 Sectional view of a diffusion cell and the enlargement of the sample holder

Table I Chemical composition of the synthetic porewater

Bentonite	Dry density [$\text{Mg}\cdot\text{m}^{-3}$]	Na^+ [M]	Cl^- [M]	SO_4^{2-} [M]	CO_3^{2-} [M]
Kunigel-V1	1.0	0.23	0.002	0.024	0.091
	1.5	0.51	0.0044	0.052	0.20
Kunipia-F	1.0	0.37	0.021	0.0052	0.17
	1.5	0.77	0.045	0.011	0.35

Table I shows the chemical composition of the sythetic porewater. The sythetic porewater was prepared by dissolving NaCl, Na₂CO₃ and Na₂SO₄ in distilled water. The concentration and chemical composition were determined based on the results of bentonite leaching tests for various liquid-solid ratios. After the saturation of the bentonite, the porewater in the tracer cell was exchanged with sythetic porewater added 1.5 kBq•cm⁻³ HTO (90 kcpm•cm⁻³) and then the experiment was started.

Samples, 0.5 cm³, were periodically taken from the measurement cell. To minimize the effect of the decrease of the porewater by sampling, when total volume of the porewater decreased up to 95 cm³, the porewater in the measurement cell was exchanged with sythetic porewater, in which no tracer is contained.

T-D tests for sintered metal filters were also carried out to correct concentration gradients in the filters when De values are calculated. The concentration of HTO was analyzed for 20 minutes with a liquid scintillation counter.

The accumulative quantity of HTO permeated through bentonite from the tracer cell was obtained with time based on those analyzed data. In this study, the accumulative quantity was calculated from the following equation.

$$Q_n = C_n \cdot \{V - (n-1) \cdot v\} + \sum_{i=1}^{n-1} (C_i \cdot v) \quad (n = 1, 2, 3, 4, \dots) \quad (1)$$

Where Q_n is the accumulative quantity of the tracer permeated through bentonite up to the n-th sampling (cpm), C_n is the analyzed concentration in the n-th sample (cpm•cm⁻³), V is the solution volume in the measurement cell (cm³), and v is the sampling volume (cm³)(0.5 cm³).

At the end of diffusion experiment, bentonite in the holder was pushed out and cut with a knife into 1 mm pitched slices. Each slice was immediately weighed and dried at 105 °C for over night to obtain water content. The slices were immersed in a 2 cm³ HCl solution (0.1 M) for over night to extract HTO from the slices. Furthermore, a 18 cm³ liquid scintillator was added to individual solutions. The concentrations of HTO were then analyzed and the concentration profiles in the bentonite were determined.

2.2 SEM (Scanning Electron Microscope) Observations for the Cross Section of Compacted Bentonite

The SEM observations for the sample cross section to axial and perpendicular directions to compacted direction were carried out for the dry densities of 1.0, 1.6 and 2.0 Mg•m⁻³ to check the clay particle orientation property of the saturated bentonite in compacted state. The observations were carried out for both Kunigel-V1® and Kunipia-F®.

The bentonite was dried at 50 °C for 24 hours to begin with and filled in a column to obtain the dry densities of 1.0, 1.6 and 2.0 Mg•m⁻³ with cylindrical core. The bentonite in the column was saturated with sythetic porewater and frozen in liquid nitrogen after pushed out of the column. The sample was then dried in a vaccum chamber. The cylindrical bentonite was sliced in the axial and perpendicular directions to compacted direction. The SEM observations were carried out for both directions with a magnification of 200 times.

2.3 I-D Experiments for Composition Dependency of Silica Sand in Bentonite on D_a

Apparent diffusion coefficients of HTO in Kunigel-V1[®] were measured for the dry densities of 0.8, 1.4 and 1.8 $\text{Mg}\cdot\text{m}^{-3}$ with silica sand of 30 and 50 wt% at room temperature by I-D method[e.g. 2]. The bentonite dried at 105 °C over night was filled in the space of a diffusion column together with silica sand to obtain the dry densities of 0.8, 1.4 and 1.8 $\text{Mg}\cdot\text{m}^{-3}$ with the size of $\phi 20 \times 20$ mm, and then saturated with distilled water for a week under atmospheric pressure after degassed a half hour in a vacuum chamber. In this case, coarse and fine particle sizes of silica sand (particle size: 1~5 mm and 0.1~1 mm, respectively) was mixed in the bentonite to obtain 30 or 50 wt% with a ratio of 1 to 1 in wt%.

Figure 2 shows the sectional view of a diffusion column. The column is made of stainless steel and a cylindrical space of 20 mm in diameter and 20 mm in thickness is cored inside of the column so that bentonite can be filled in it. A small amount of HTO (25 mm^3 : 1.25 kBq) with a concentration of 50 $\text{kBq}\cdot\text{cm}^{-3}$ was pipetted on the surface of one end of each bentonite and 2 columns were connected at the surface of the bentonite where the tracer was pipetted as shown in Figure 2 and allowed to diffuse for 1.5 to 8 hours according to density. At the end of all experiments, the cylindrical bentonite was pushed out and cut with a knife into 1mm pitched slices. Each slice was immediately weighed and dried at 105 °C for over 3 hours to obtain water content. The slices were immersed in a 2 cm^3 sodium hexametaphosphate solution for 3 hours shaking to extract HTO from the slices and a liquid scintillator of 18 cm^3 was added. The concentrations of HTO were analyzed with a liquid scintillation counter and the concentration profiles in the bentonite were determined.

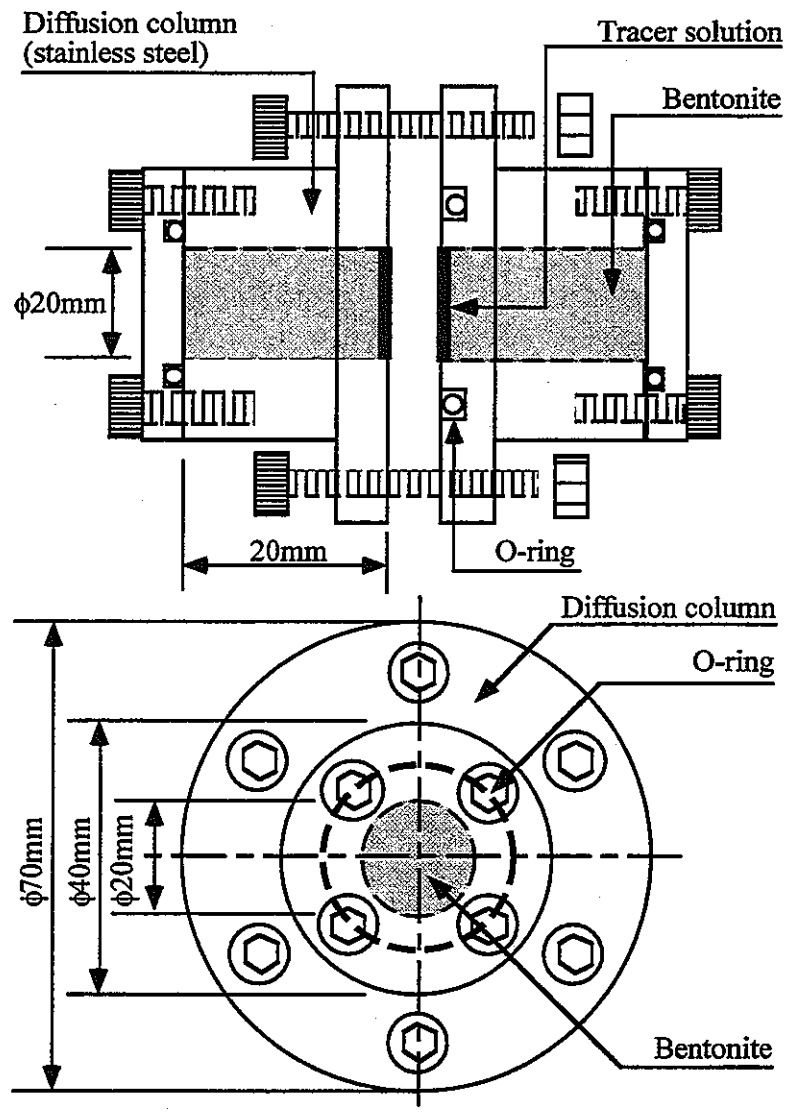


Figure 2 Sectional view of a diffusion column

2.4 I-D Experiments for Initial Bentonite Grain Size Dependency on D_a

The D_a values of HTO for a granulated Na-bentonite, OT-9607[®] were measured at room temperature for the dry densities of 0.8, 1.4 and 1.8 $Mg \cdot m^{-3}$. The difference between OT-9607[®] and Kunigel-V1[®] is basically only the grain size, and the composition of constituent minerals is approximately the same.

The bentonite with the grain sizes under 2 mm is collected as the OT-9607[®] and that with the grain sizes under 250 mesh (about 60 μm) is collected as the Kunigel-V1[®] after crushing. The grain-size distribution of original OT-9607[®] actually measured is approximately between 0.1 and 5 mm. The detailed fundamental properties such as grain-size distribution and montmorillonite content for OT-9607[®] are described in the literature of Fujita et al.[12].

All experiments were carried out by I-D method and the experimental procedure was carried out in the same way as that in I-D experiments for composition dependency of silica sand in bentonite. The diffusing period in these experiments was between 2.5 and 7 hours according to density.

2.5 I-D Experiments for the Restoration Property of a Single Fracture in Compacted Bentonite

Compacted bentonite samples (Kunigel-V1[®]) for a dry density of 1.8 $Mg \cdot m^{-3}$ were prepared, and then saturated with distilled water in the same way as that in I-D experiments for composition dependency of silica sand in bentonite. After the saturation, a single fracture was artificially reproduced by inserting an acrylic spacer with a thickness of 1 mm, and then the bentonite samples with fracture were immersed in distilled water for 7 or 28 days again for the restoration of the fracture. Figure 3 shows an image of the bentonite with an artificial single fracture.

After the resaturation for 7 or 28 days, D_a values of HTO were measured for these bentonite

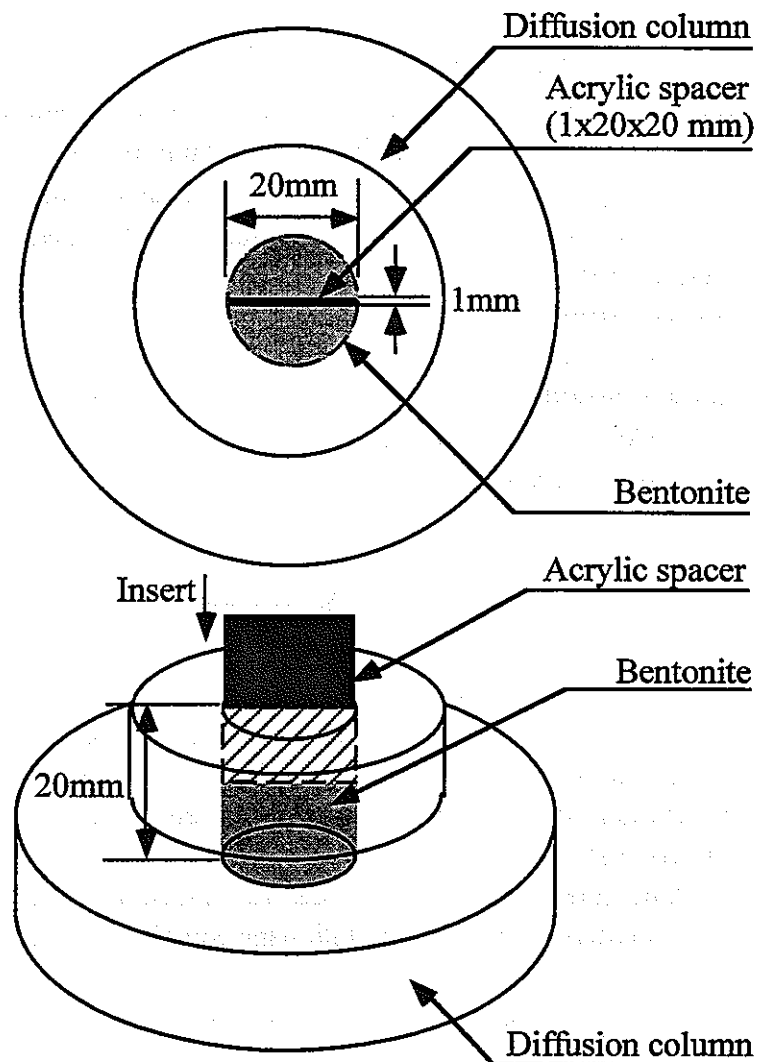


Figure 3 An image of bentonite with an artificial single fracture

samples by I-D method. No fracture was apparently observed on the surface of bentonite specimen after the resaturation for 7 or 28 days. The experimental procedure and the amount of tracer (HTO) pipetted on the surface of the bentonite were carried out in the same way as those described above. The diffusing period in these experiments was 7 hours.

3. DIFFUSION THEORY AND ANALYTICAL METHODS

3.1 Calculation of De

The calculations of De and Da values were based on Fickian law[13]. The diffusion equation for a one-dimensional non-steady state is generally expressed by the following equation[14].

$$\frac{\partial C}{\partial t} = \left(\frac{\phi \cdot D_p}{\alpha} \right) \cdot \frac{\partial^2 C}{\partial x^2} \quad (2)$$

Where C is the concentration of the tracer in the bentonite ($\text{kg} \cdot \text{m}^{-3}$), t is the diffusing time (s), D_p is the diffusion coefficient in the porewater ($\text{m}^2 \cdot \text{s}^{-1}$), ϕ is the porosity, α is the rock capacity factor ($\alpha = \phi + \rho \cdot K_d$), ρ is the dry density of the sample ($\text{Mg} \cdot \text{m}^{-3}$), K_d is the distribution coefficient ($\text{m}^3 \cdot \text{Mg}^{-1}$), and x is the distance from the source (m).

The $\phi \cdot D_p / \alpha$ is equal to Da. The accumulative quantity of the tracer permeated through bentonite up to an arbitrary time for equation (2), based on initial and boundary conditions, is written as follows:

Initial condition

$$C(t, x) = 0, t = 0, 0 \leq x \leq L$$

Boundary condition

$$C(t, x) = C_0 \cdot \alpha, t > 0, x = 0$$

$$C(t, x) = 0, t > 0, x = L$$

$$Q(t) = A \cdot L \cdot C_0 \cdot \left[\frac{D_e}{L^2} t - \frac{\alpha}{6} - \frac{2\alpha}{\pi^2} \sum_{n=1}^{\infty} \left\{ \frac{(-1)^n}{n^2} \exp\left(\frac{D_e \cdot n^2 \cdot \pi^2 \cdot t}{L^2 \cdot \alpha} \right) \right\} \right] \quad (3)$$

Where Q(t) is the accumulative quantity of the tracer permeated through bentonite (cpm), A is the cross-section area of the sample (m^2), L is the thickness of the sample (m), C_0 is the concentration of the tracer in the tracer cell ($\text{cpm} \cdot \text{cm}^{-3}$), and D_e is the effective diffusion coefficient ($\text{m}^2 \cdot \text{s}^{-1}$).

At long time such as steady state, the exponentials fall away to zero. Therefore, equation (3) is approximately written by the following equation for steady state.

$$Q(t) = A \cdot L \cdot C_0 \cdot \left(\frac{D_e}{L^2} t - \frac{\alpha}{6} \right) \quad (4)$$

The D_e is calculated from the slope of Q(t) with time in steady state based on equation (4).

If surface diffusion does not occur, D_e is expressed by the following parameters[14, 15].

$$D_e = \phi \cdot \left(\frac{\delta}{\tau^2} \right) \cdot D_o = \phi \cdot G \cdot D_o = FF \cdot D_o \quad (5)$$

Where δ is the constrictivity (-), τ^2 is the tortuosity (-), D_o is the free water diffusion coefficient ($\text{m}^2 \cdot \text{s}^{-1}$), G is the geometric factor (or tortuosity factor), and FF is the formation factor (-).

It is familiar that D_o depends on species. The D_o is calculated by the Nernst expression[16] as shown below.

$$D_o = \frac{R \cdot T \cdot \lambda}{F^2 \cdot Z} \quad (6)$$

Where R is the gas constant ($8.314 \text{ J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$), T is the absolute temperature (K), λ is the limiting ionic equivalent conductivity ($\text{m}^2 \cdot \text{S} \cdot \text{mol}^{-1}$), F is the Faraday constant ($96,493 \text{ C} \cdot \text{mol}^{-1}$), and Z is the absolute value of the ionic charge.

Tritiated water, part of water molecule was exchanged with ^3H , can be regarded as a neutral species. Therefore, since D_o can not be obtained by electrical measurement, D_o directly measured by a diffusion experiment is reported. In this case, since water diffuses in the water, D_o is called a self-diffusion coefficient and is reported to be $2.28 \times 10^{-9} \text{ m}^2 \cdot \text{s}^{-1}$ (25°C) for HTO[17].

The concentration gradient of tracer in the filter which was used to constrict the swelling of bentonite is also included in D_e calculated based on equation (4) and this concentration gradient in the filter must be corrected to calculate true D_e in bentonite. In this study, D_e was corrected by the following equation derived for steady state[18].

$$D_e = \frac{L}{\left(\frac{L + 2L_f}{D_{e_t}} \right) - \left(\frac{2L_f}{D_{e_f}} \right)} \quad (7)$$

Where D_{e_t} is the effective diffusion coefficient before correction ($\text{m}^2 \cdot \text{s}^{-1}$), D_{e_f} is the effective diffusion coefficient in the filter ($\text{m}^2 \cdot \text{s}^{-1}$), and L_f is the thickness of the filter (m) (1 mm in this study).

3.2 Calculation of D_a

Although D_e described above is the diffusion coefficient for steady state, D_a is one for non-steady state and concentration profile gradually changes with time. Basic equation for a one-dimensional non-steady state diffusion is as given by equation (2). For HTO, since solubility does not exist, analytical solution in case of an instantaneous planar source can be applied for the calculation of D_a .

For one-dimensional diffusion of a planar source consisting of a limited amount of substance in a cylinder of infinite length, when it is assumed that the diffusion is independent of the

position, the analytical solution for equation (2) is derived as the following equation[13].

Initial condition

$$C(t, x) = 0, t = 0, x \neq 0$$

Boundary condition

$$C(t, x) = 0, t > 0, x = \pm \infty$$

$$M = \int_{-\infty}^{\infty} C \, dx$$

$$C = \frac{M}{2\sqrt{\pi Da \cdot t}} \exp\left(-\frac{x^2}{4Da \cdot t}\right) \tag{8}$$

Where M is the total amount of the tracer per unit area ($\text{dpm} \cdot \text{m}^{-2}$) and Da is the apparent diffusion coefficient ($\text{m}^2 \cdot \text{s}^{-1}$).

The slope given by a plot of $\text{Ln}C$ versus x^2 gives Da from the relation of diffusing time based on equation (8). Apparent diffusion coefficient of HTO was determined based on this method.

4. RESULTS AND DISCUSSION

4.1 Compaction Direction Dependency on De and SEM Observations

The concentrations of HTO in the measurement cell as a function of time showed non-linear curves in transient state and increased in a straight line as a function of time in steady state. The concentration profiles of HTO in bentonite approximately linearly decreased from the tracer cell side to the other side in all cases. This indicates that the diffusion in all cases was in steady state.

Figure 4 shows De values of HTO as a function of the dry density of bentonite for compaction direction dependency. Table II shows obtained Def and De values. The obtained De values decreased with increasing the dry density of bentonite, showing similar tendency to data reported

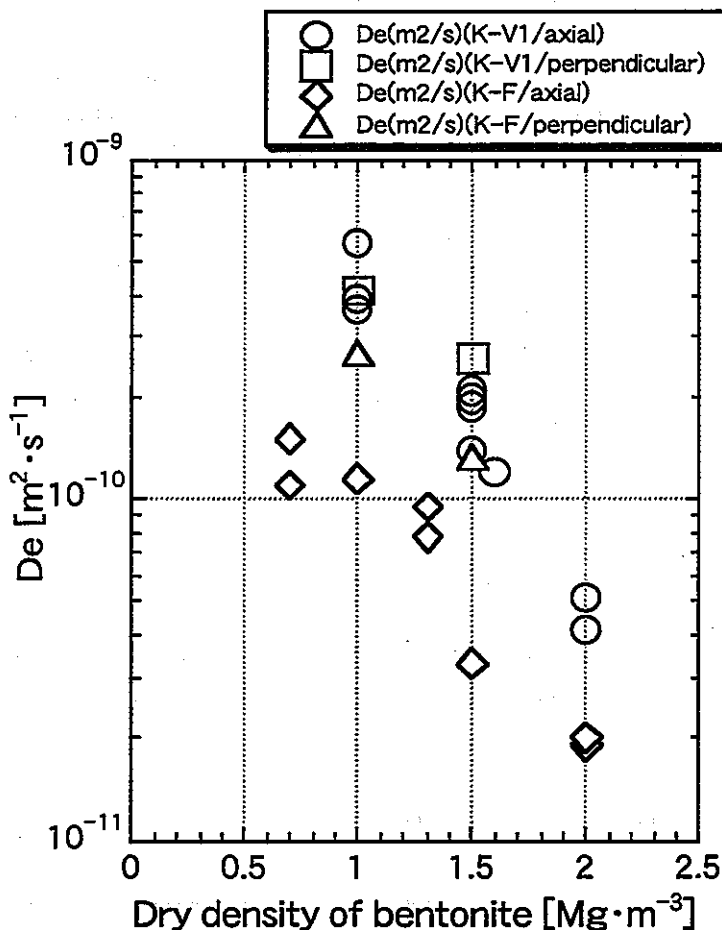


Figure 4 De values of HTO as a function of dry density for compaction direction dependency in diffusion
K-V1: Kunigel-V1®, K-F: Kunipia-F®

to date[5, 19]. Although D_e values in Kunigel-V1[®] were approximately the same for both diffusion directions over the density, D_e values for perpendicular direction to compacted direction were higher than those for the same direction as compacted direction in Kunipia-F[®], being approximately 4 times greater than those for a dry density of $1.5 \text{ Mg}\cdot\text{m}^{-3}$. Although significant dependency for compaction direction on D_e values in Kunigel-V1[®] was not found, it seems that D_e values for perpendicular direction to compacted direction gradually show a tendency to be greater than those for axial direction to compacted direction with increasing bentonite density.

Table II Def and D_e values obtained for bentonite (Kunigel-V1 and Kunipia-F)

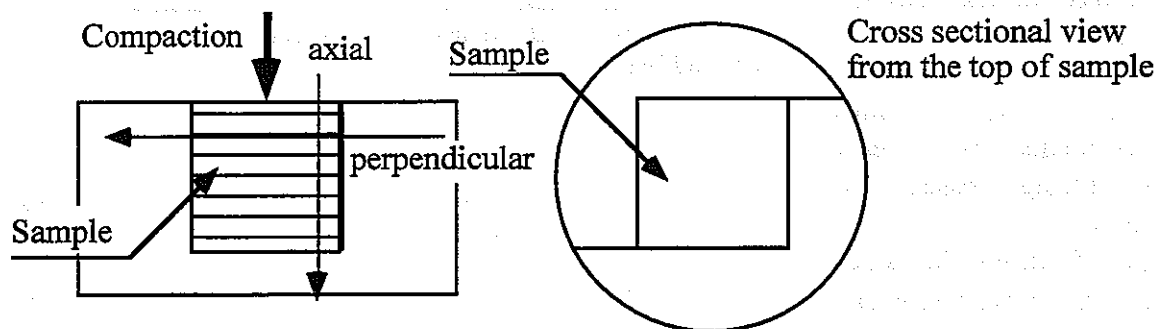
Bentonite	Dry density [$\text{Mg}\cdot\text{m}^{-3}$]	Diffusion direction	Effective diffusion coefficient [$\text{m}^2\cdot\text{s}^{-1}$]	
			Def	D_e
Kunigel-V1	1.0	axial	2.7E-10	3.9E-10
		perpendicular	2.8E-10	4.1E-10
	1.5	axial	2.1E-10	2.1E-10
		perpendicular	2.1E-10	2.0E-10
Kunipia-F	1.0	axial	3.0E-10	1.2E-10
		perpendicular	3.1E-10	2.7E-10
	1.5	axial	3.0E-10	3.3E-11
		perpendicular	2.5E-10	1.3E-10

Def : effective diffusion coefficient in the filter

D_e : effective diffusion coefficient in bentonite

axial : diffusion in the same direction as compacted direction (see below)

perpendicular : diffusion in perpendicular direction to compacted direction (see below)



The results of SEM observations showed that no orientation of clay particle was found for Kunigel-V1[®] over the density(see **Appendix I**: cross-sectional photographs of compacted bentonite (Kunigel-V1[®] and Kunipia-F[®]) for the dry densities of 1.0, 1.6 and $2.0 \text{ Mg}\cdot\text{m}^{-3}$). On the other hand, that was found for Kunipia-F[®] and the degree of the orientation of clay particle became significant with increasing the bentonite density. This supports the results for

compaction direction dependency in D_e . Based on this, it is presumed that the composition of smectite in bentonite affects the clay particle orientation property of the bentonite and finally affects also diffusion. Additionally it is predicted that the more significant the degree of orientation becomes, the more significant compaction direction dependency on diffusion becomes.

4.2 Composition
Dependency of Silica Sand in Bentonite on D_a

The concentrations of HTO decreased with increasing distance squared from the surface of bentonite where tracer (HTO) was pipetted (see Appendix II: correlations between concentrations of HTO in bentonite and distance squared from the surface of the bentonite where tracer (HTO) was pipetted). Where the concentration of HTO is shown in $\text{dpm}\cdot\text{cm}^{-3}$. Although the actual concentration of HTO per unit volume of bentonite can be calculated from bentonite slice volume, solution volume (20 cm^3) used for removal from the slice and the analyzed concentration of HTO, it is here shown in relative concentration. The D_a values were determined by a least squares fitting based on equation (8).

Figure 5 shows D_a values as a function of bentonite dry density and the composition of silica sand added in the bentonite. Table III shows the obtained D_a values of HTO. The plots simultaneously show also D_a data obtained in the system without silica sand

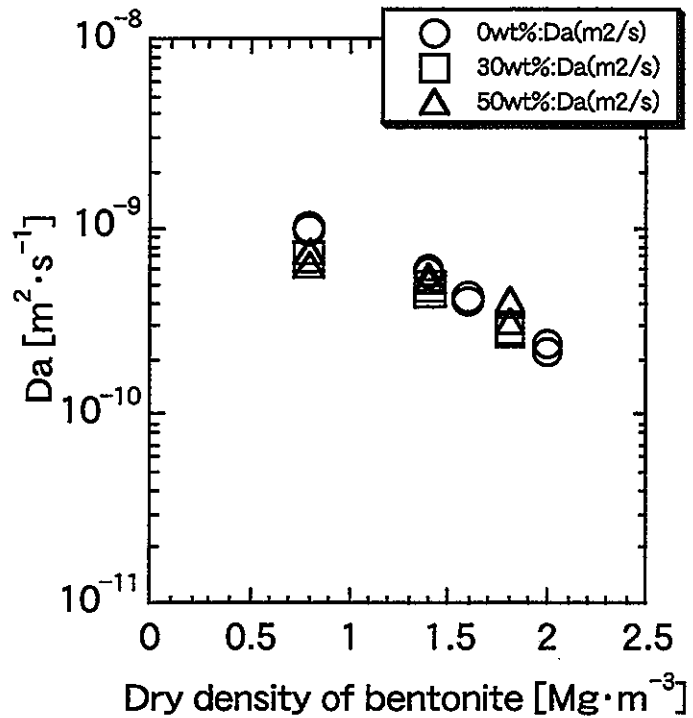


Figure 5 D_a values as a function of bentonite dry density and the composition of silica sand added in the bentonite

Table III D_a values of HTO obtained for the composition of silica sand in bentonite (Kunigel-V1)

Composition of silica sand [wt%]	Dry density [$\text{Mg}\cdot\text{m}^{-3}$]	Diffusing time [h]	D_a [$\text{m}^2\cdot\text{s}^{-1}$]
30	0.8	1.5	$7.1\text{E}-10$
			$7.1\text{E}-10$
	1.4	4.0	$4.5\text{E}-10$
			$4.8\text{E}-10$
1.8	7.0	$2.9\text{E}-10$	
		$2.8\text{E}-10$	
50	0.8	1.5	$7.6\text{E}-10$
			$6.3\text{E}-10$
	1.4	2.5	$5.5\text{E}-10$
			$5.2\text{E}-10$
1.8	5.0	$4.2\text{E}-10$	
		$3.2\text{E}-10$	

to compare[5]. As is clear in **Figure 5**, no significant effect of the composition of silica sand in bentonite on Da was found between 0 and 50 wt% at least for Kunigel-V1®. This tendency is consistent with also that for De values of HTO as a function of the composition of silica sand in Kunigel-V1® for a dry density of 1.6 Mg·m⁻³[8].

4.3 Initial Bentonite Grain Size Dependency on Da

The concentrations of HTO in bentonite linearly decreased with increasing distance squared from the surface of the bentonite where tracer (HTO) was pipetted similarly to the results of composition dependency of silica sand in bentonite(see **Appendix III**: correlations between concentrations of HTO in granulated bentonite (OT-9607®) and distance squared from the surface of the bentonite where tracer (HTO) was pipetted). Also where the concentration of HTO is shown in dpm·cm⁻³ similarly to 4.2. All Da values were also determined by a least squares fitting based on equation (8) in the same way as that for the composition dependency of silica sand in bentonite.

Figure 6 shows Da values as a function of the dry density of granulated bentonite, OT-9607. The plots show also Da values obtained

for Kunigel-V1® to compare[5]. **Table IV** shows Da values obtained for the granulated bentonite (OT-9607®). The Da values decreased with increasing the dry density of the granulated bentonite similarly to tendency reported to date. Moreover, the obtained Da values were approximately the same as those for initially powder bentonite (Kunigel-V1®)[5] and no effect of initial grain size of bentonite on

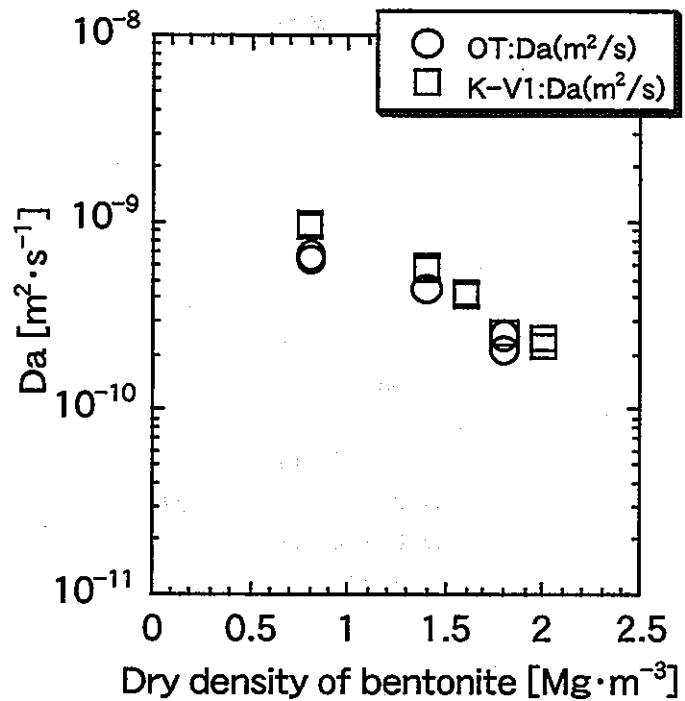


Figure 6 Da values as a function of the dry density of granulated bentonite (OT-9607) and powder bentonite (Kunigel-V1)
OT: OT-9607, K-V1: Kunigel-V1

Table IV Da values of HTO obtained for granulated bentonite (OT-9607)

Dry density [Mg·m ⁻³]	Diffusing time [h]	Da [m ² ·s ⁻¹]
0.8	2.5	6.4E-10
		6.6E-10
1.4	5.0	4.4E-10
		4.4E-10
1.8	7.0	2.5E-10
		2.1E-10

diffusion was found.

4.4 Restoration Property of a Single Fracture in Compacted Bentonite

The concentrations of HTO in bentonite linearly decreased with increasing distance squared from the surface of the bentonite where tracer (HTO) was pipetted (see Appendix IV: correlations between concentrations of HTO in bentonite and distance squared from the surface of the bentonite where tracer (HTO) was pipetted). Also where the concentration of HTO is shown in $\text{dpm}\cdot\text{cm}^{-3}$ similarly to 4.2 and 4.3. The Da values were determined by a least squares fitting based on equation (8).

Figure 7 shows Da values as a function of the dry density of bentonite and resaturation period by distilled water.

Table V shows Da values as a function of restoration period for compacted bentonite, Kunigel-V1®, in which a single fracture was artificially reproduced. All obtained Da values, independent of fracture and restoration period, were approximately the same. This is presumed because the fracture was sealed by the

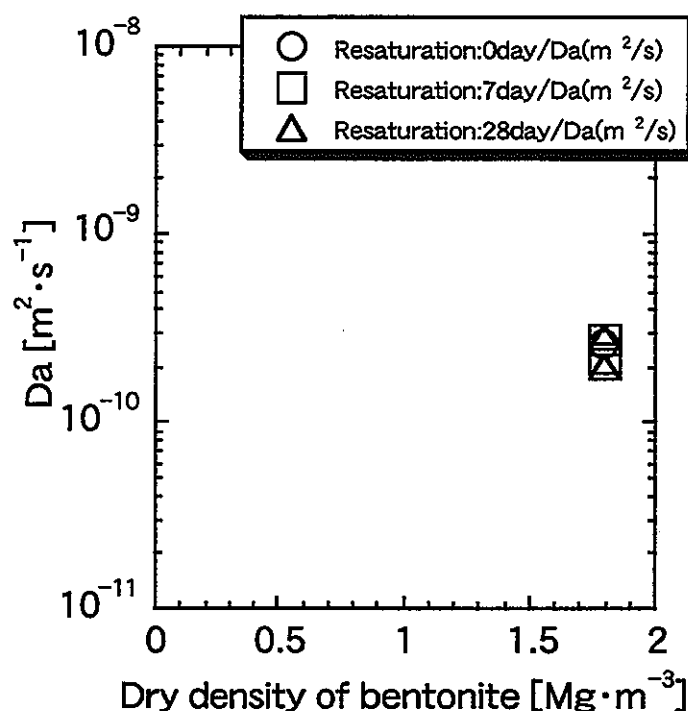


Figure 7 Da values as a function of the dry density of bentonite and the restoration period of artificially reproduced fracture for a dry density of $1.8 \text{ Mg}\cdot\text{m}^{-3}$

Table V Da values of HTO as a function of the restoration period of a single fracture in compacted bentonite (Kunigel-V1)

Bentonite condition (with/without fracture)	Restoration (resaturation) period [day]	Da [$\text{m}^2\cdot\text{s}^{-1}$]
with fracture	7	2.2E-10
		2.7E-10
	28	2.0E-10
		2.9E-10
without fracture	—	2.6E-10
		2.6E-10

*All experiments were carried out for a dry density of $1.8 \text{ Mg}\cdot\text{m}^{-3}$.

**The experiments for bentonite without fracture are the same as normal I-D tests.

swelling of bentonite for a short while. Based on this, it is presumed that no matter how a penetrated fracture was developed in bentonite, the fracture is restored in a short while and it does not affect diffusion.

5. CONCLUSIONS

- (1) The composition of smectite in bentonite affects the orientation property of clay particle in the bentonite and finally also affects diffusion. Namely the higher the composition of smectite in bentonite becomes, the more significant the degree of orientation becomes and the degree of compaction direction dependency on diffusion also becomes significant. To the contrary, the composition of silica sand in bentonite and initial bentonite grain size insignificantly affect diffusion.
- (2) No matter how a penetrated fracture was formed in bentonite, the fracture is restored in a short while and it does not affect diffusion. Namely the fracture developed in bentonite is sealed for a short while by the swelling of the bentonite.

6. ACKNOWLEDGMENTS

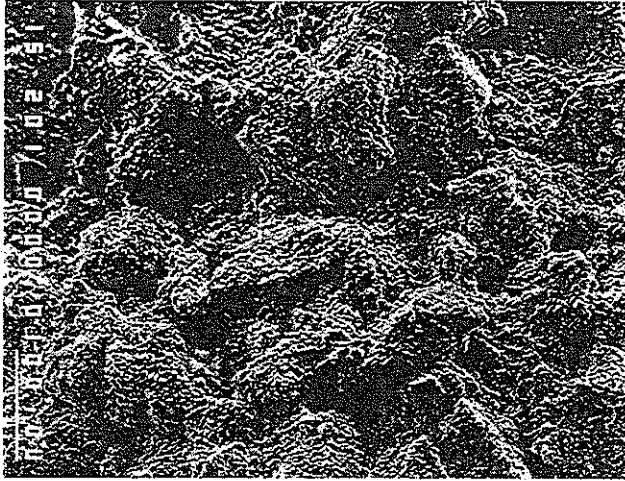
The author would like to thank Messrs. S. Ueta and H. Kato of Mitsubishi Materials Corporation for the performance of the diffusion experiments using HTO.

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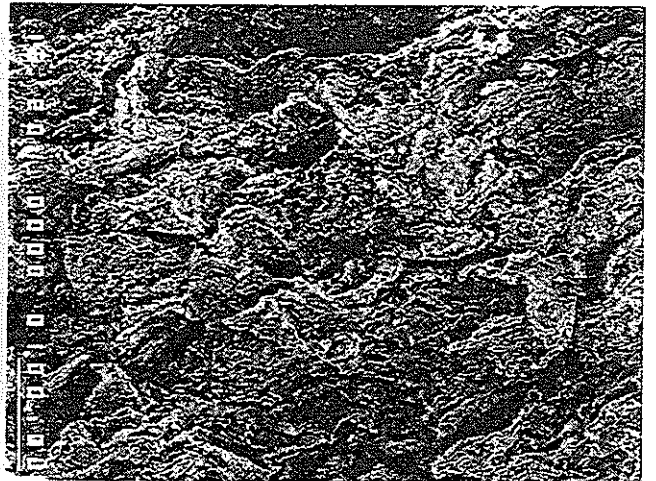
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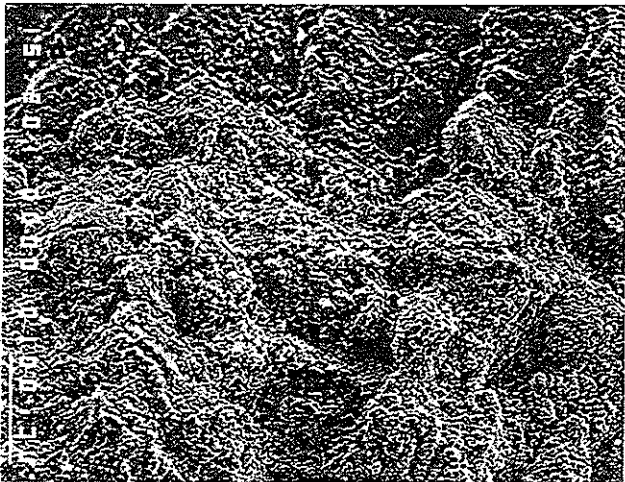
Appendix I-a



Photograph (a)



Photograph (c)



Photograph (b)

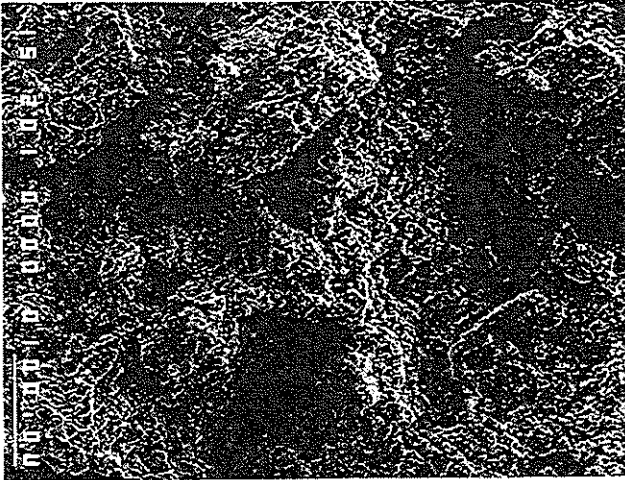


Photograph (d)

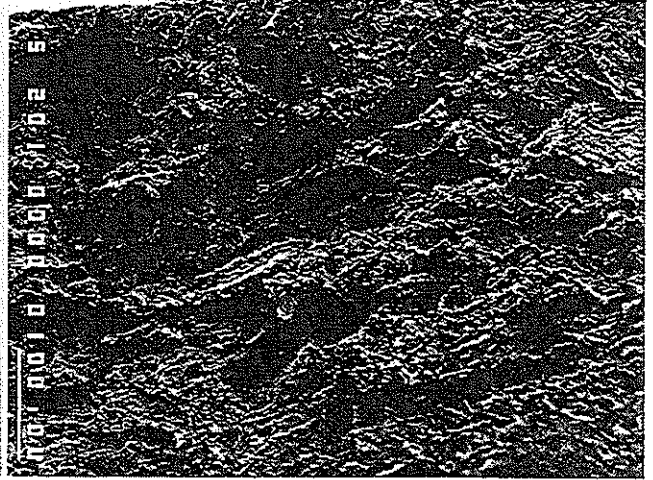
Cross-sectional photographs of compacted bentonite for a dry density of $1.0 \text{ Mg} \cdot \text{m}^{-3}$ (Kunigel-V1 and Kunipia-F) by SEM

(a) cross-sectional photograph for perpendicular direction to compacted direction for Kunigel-V1, (b) cross-sectional photograph for axial direction to compacted direction for Kunigel-V1, (c) cross-sectional photograph for perpendicular direction to compacted direction for Kunipia-F, and (d) cross-sectional photograph for axial direction to compacted direction for Kunipia-F.

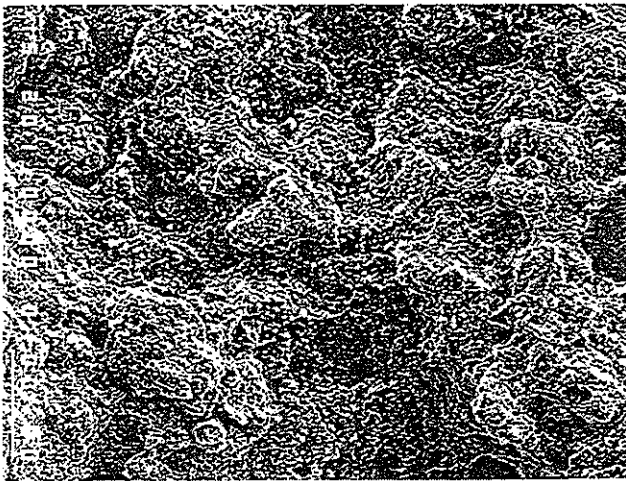
Appendix I-b



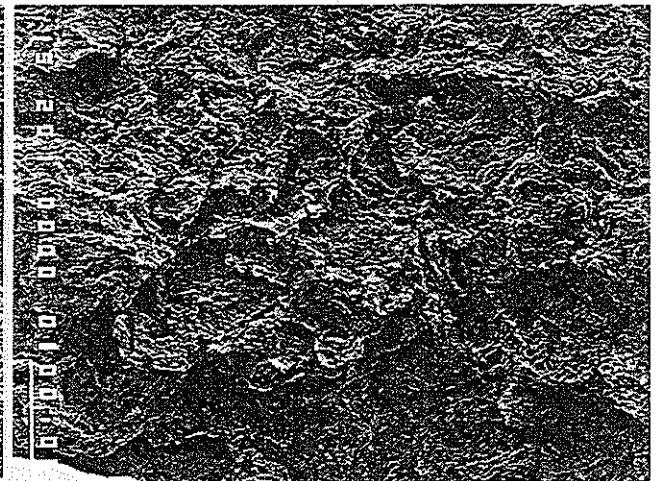
Photograph (a)



Photograph (c)



Photograph (b)

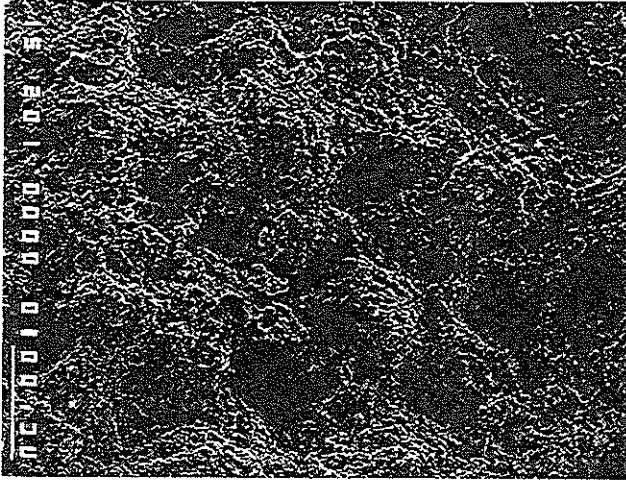


Photograph (d)

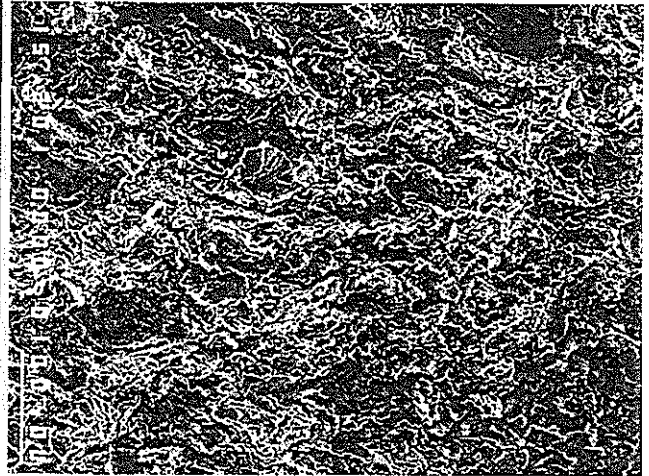
Cross-sectional photographs of compacted bentonite for a dry density of $1.6 \text{ Mg} \cdot \text{m}^{-3}$ (Kunigel-V1 and Kunipia-F) by SEM

(a) cross-sectional photograph for perpendicular direction to compacted direction for Kunigel-V1, (b) cross-sectional photograph for axial direction to compacted direction for Kunigel-V1, (c) cross-sectional photograph for perpendicular direction to compacted direction for Kunipia-F, and (d) cross-sectional photograph for axial direction to compacted direction for Kunipia-F.

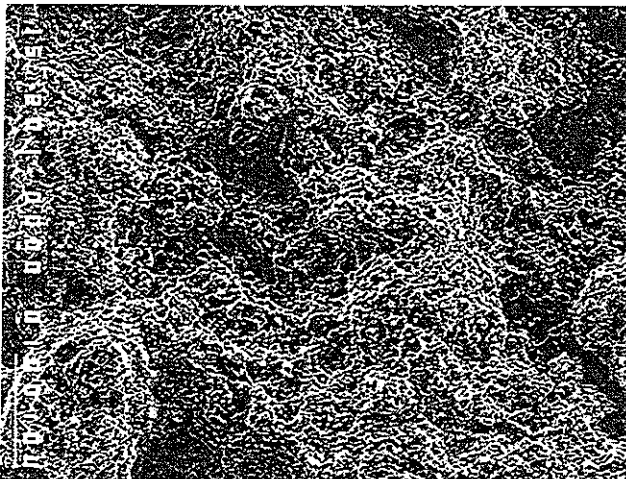
Appendix I-c



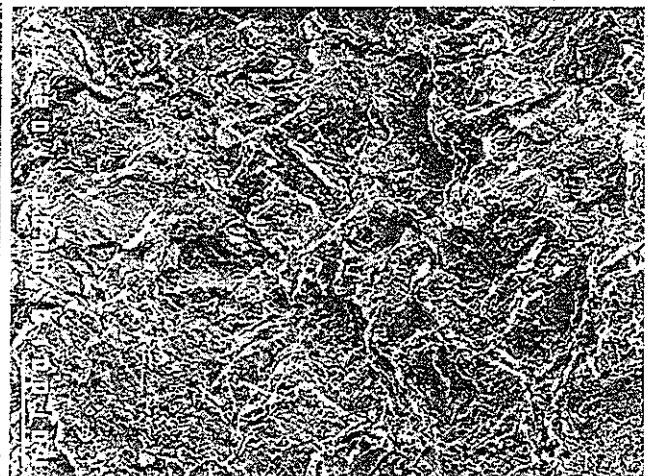
Photograph (a)



Photograph (c)



Photograph (b)

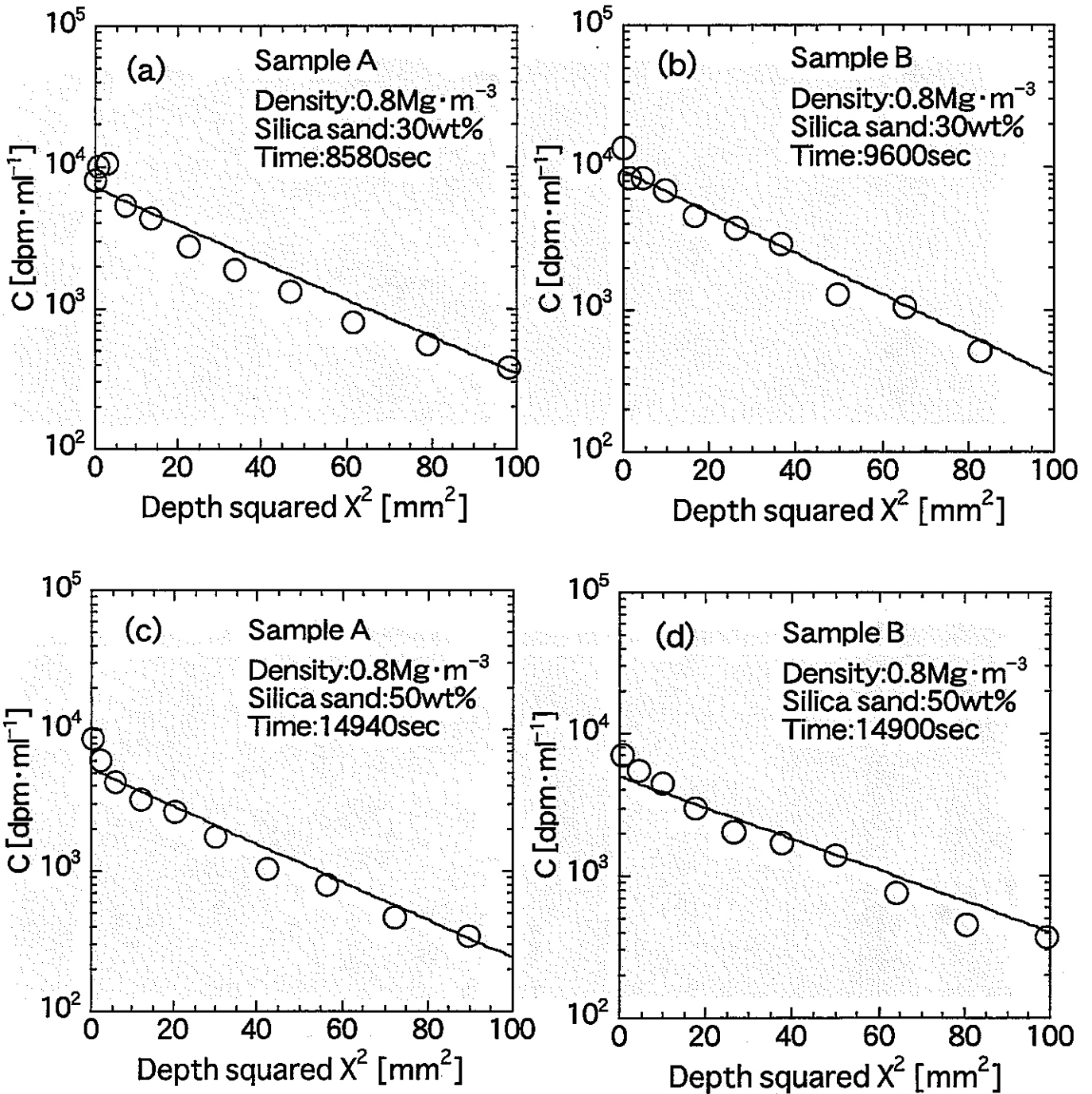


Photograph (d)

Cross-sectional photographs of compacted bentonite for a dry density of $2.0 \text{ Mg} \cdot \text{m}^{-3}$ (Kunigel-V1 and Kunipia-F) by SEM

(a) cross-sectional photograph for perpendicular direction to compacted direction for Kunigel-V1, (b) cross-sectional photograph for axial direction to compacted direction for Kunigel-V1, (c) cross-sectional photograph for perpendicular direction to compacted direction for Kunipia-F, and (d) cross-sectional photograph for axial direction to compacted direction for Kunipia-F.

Appendix II-a

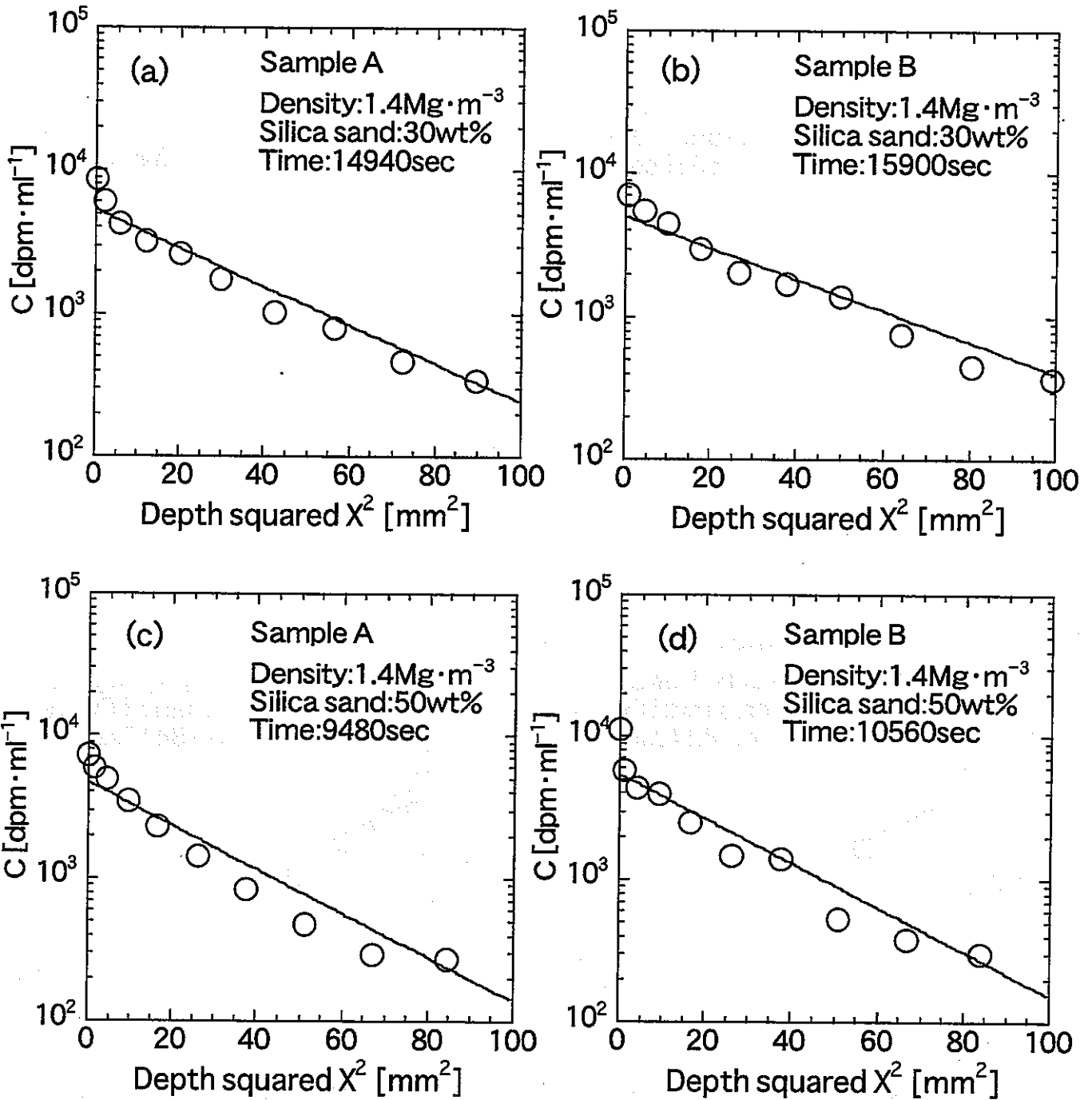


Correlations between the concentrations of HTO in bentonite and depth squared from the surface of the bentonite where tracer was pipetted for a dry density of $0.8 \text{ Mg} \cdot \text{m}^{-3}$

(a) and (b); composition of silica sand in the bentonite, 30 wt%

(c) and (d); composition of silica sand in the bentonite, 50 wt%

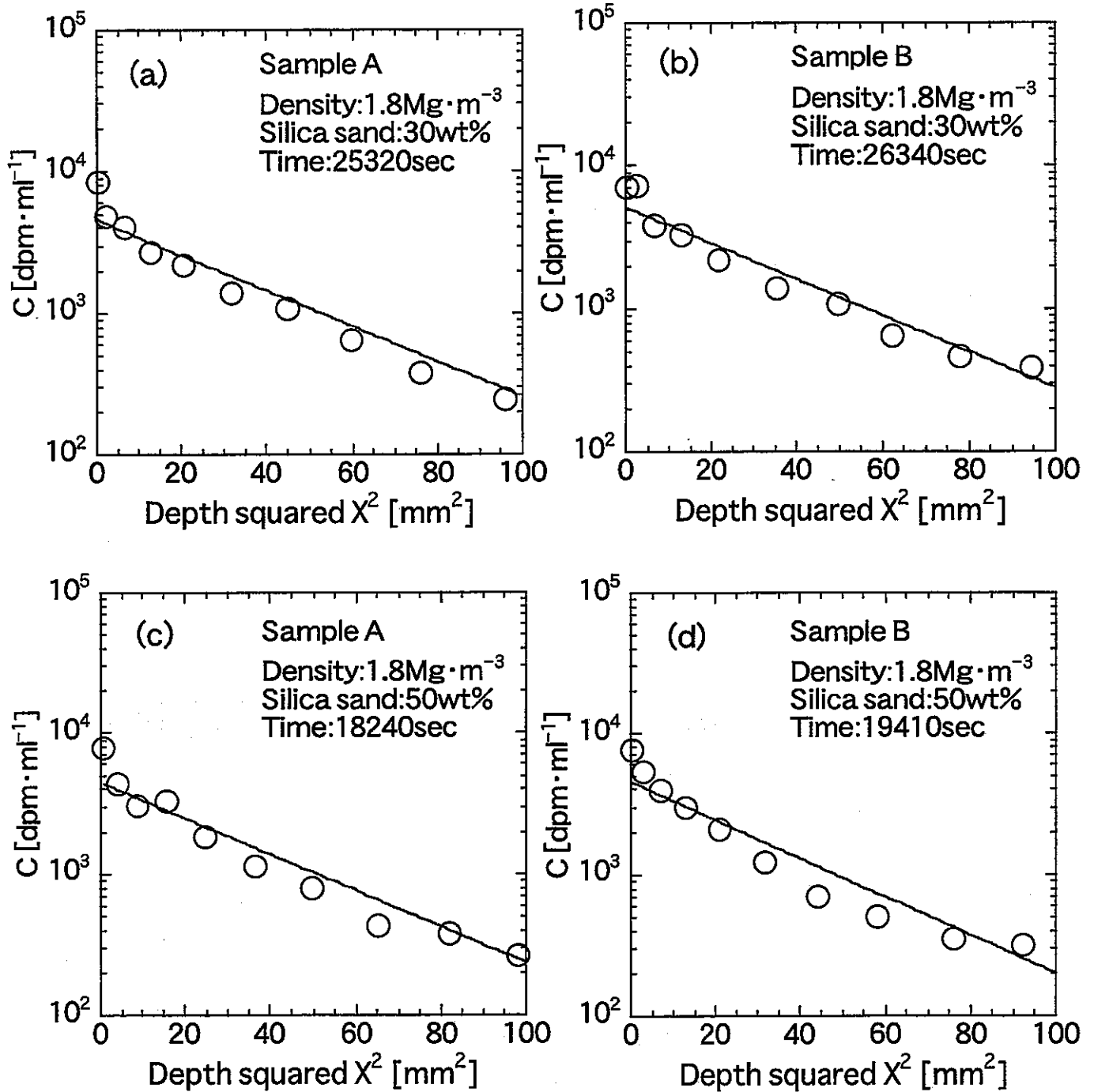
Appendix II-b



Correlations between the concentrations of HTO in bentonite and depth squared from the surface of the bentonite where tracer was pipetted for a dry density of 1.4 Mg·m⁻³

- (a) and (b); composition of silica sand in the bentonite, 30 wt%
- (c) and (d); composition of silica sand in the bentonite, 50 wt%

Appendix II-c

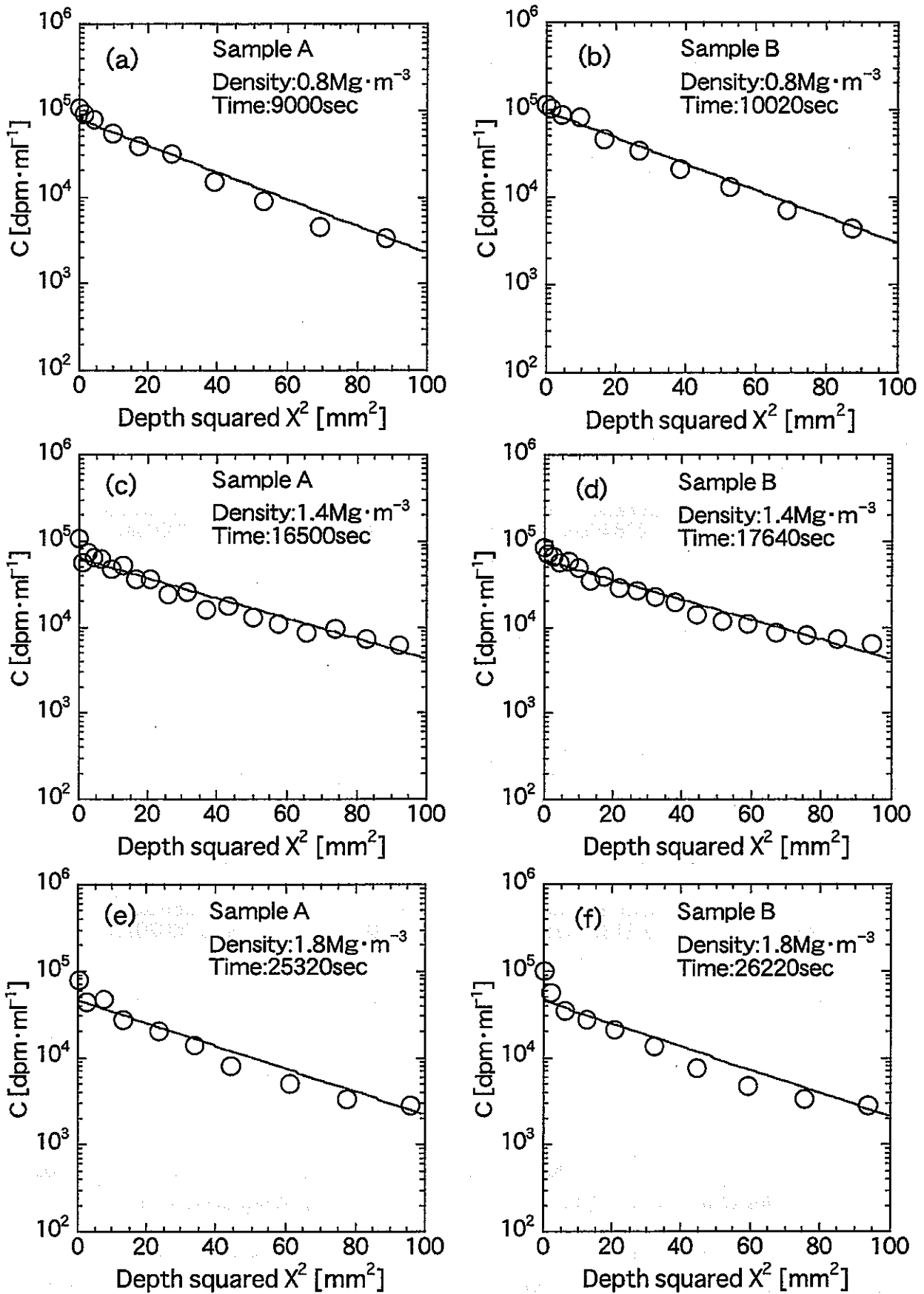


Correlations between the concentrations of HTO in bentonite and depth squared from the surface of the bentonite where tracer was pipetted for a dry density of $1.8 \text{ Mg} \cdot \text{m}^{-3}$

(a) and (b); composition of silica sand in the bentonite, 30 wt%

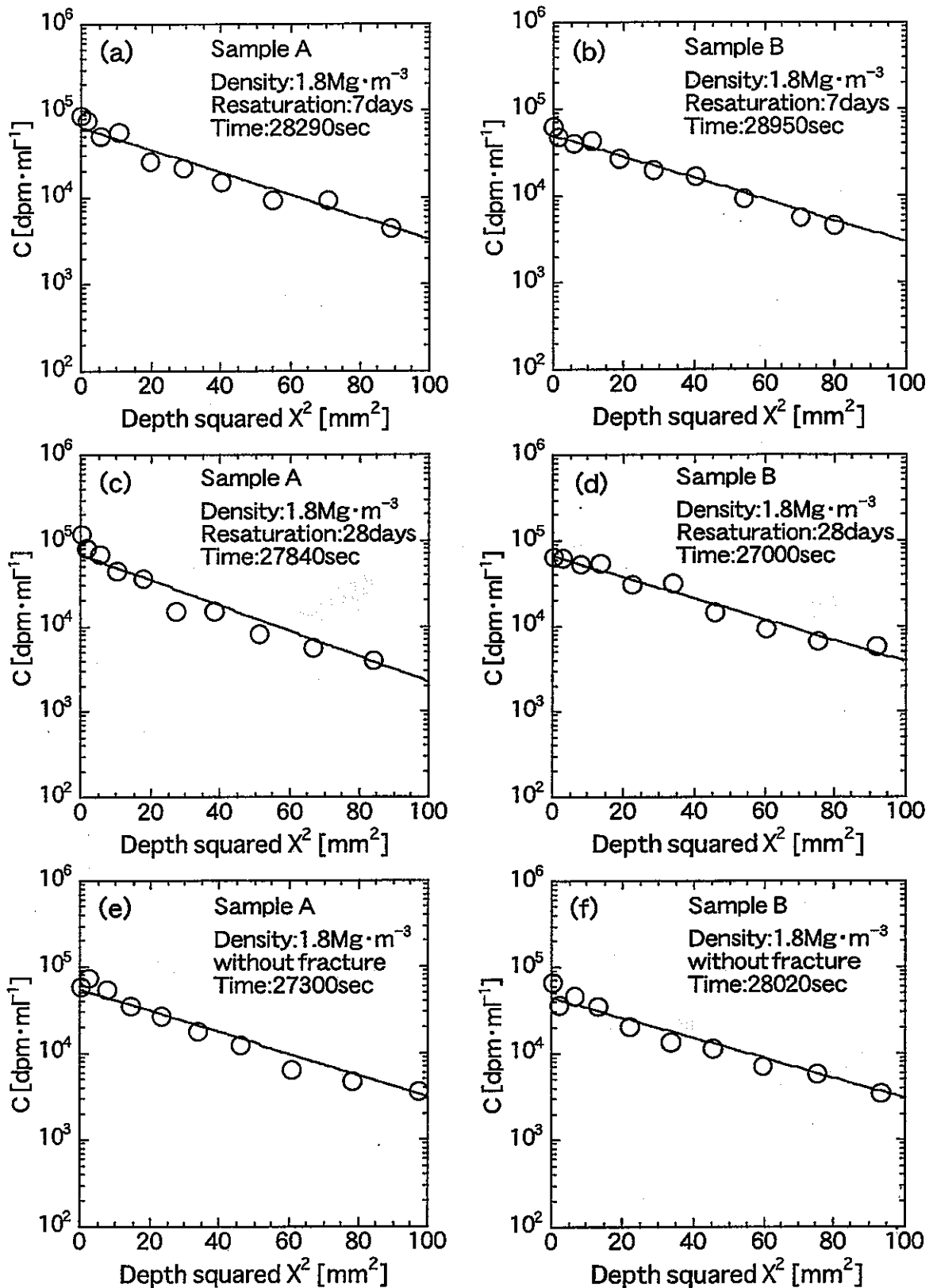
(c) and (d); composition of silica sand in the bentonite, 50 wt%

Appendix III



Correlations between the concentrations of HTO in bentonite and depth squared from the surface of the bentonite for the dry densities of 0.8, 1.4 and 1.8 Mg·m⁻³

Appendix IV



Correlations between the concentrations of HTO in bentonite and distance squared from the surface of the bentonite for the dry densities of 0.8, 1.4 and 1.8 Mg·m⁻³

(a)~(d): bentonite with fracture, (e) and (f): bentonite without fracture